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VARIANT GENERAL INFORMATION

About Company



Variant Factory Ltd. is a part of a production corporation consisting of five enterprises, which are involved in processes of metalworking such as blanking, rolling, cutting etc. and production of metalworking machinery.

The enterprise continuously strives to produce quality goods and provide professional services to meet every client's expectation. The level of customer service is constantly being improved due to permanent investments, which are aimed at production plant modernization, diversification, quality control and employees skill improvement.

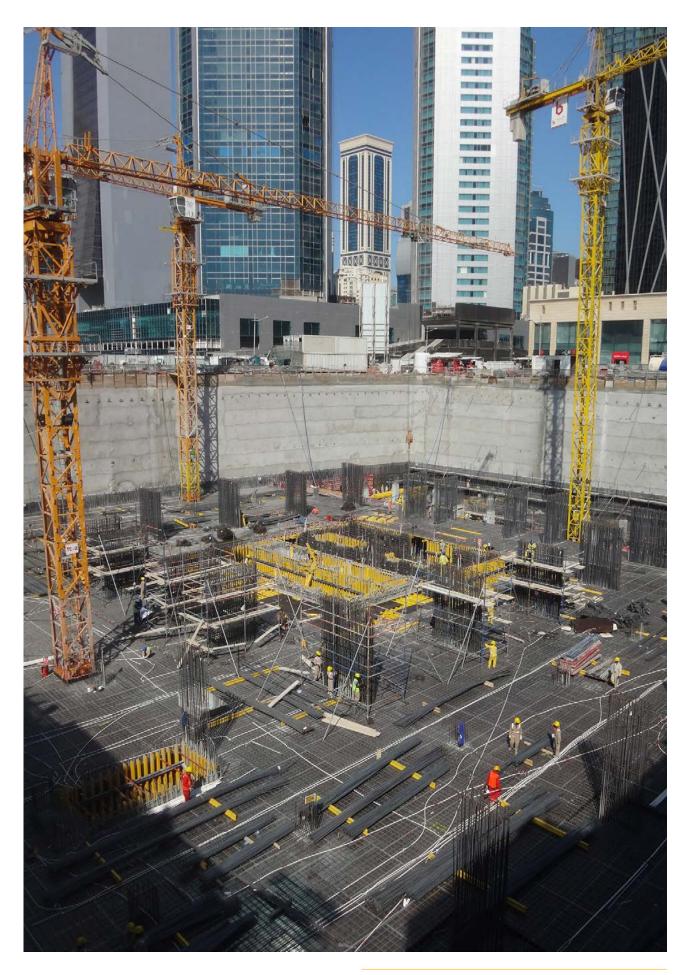
The result of these efforts is trust of hundreds of customers, among which there are many well known construction organizations, production enterprises and sales companies from Ukraine and other countries.

Currently Variant Factory Ltd offers the following formwork systems for concrete casting:

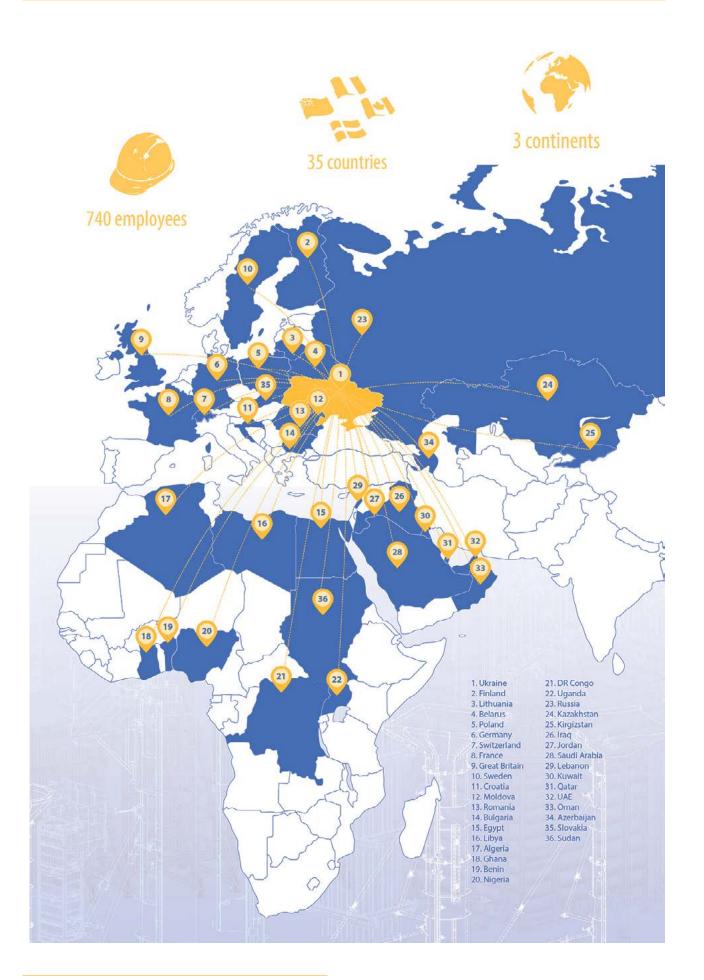
- wall formwork systems;
- slab formwork systems;
- systems for special tasks solution.

The quality of the goods produced by Variant Factory base on skillful labor, use of high quality domestic and imported raw materials as well as advanced level of production technologies. All the products meet the national standards, construction codes and regulations.

VARIANT FACTORY LTD.



VARIANT FACTORY LTD.



Foreign sales markets of Variant Factory

Variant has more than 20 years of experience in providing practical and costeffective formwork solutions for civil and industrial construction projects. As a result, increasing of demand on goods produced by Variant in the Ukrainian market as well as in the markets of CIS countries, Middle East countries and countries of European Union.

We are proud of our cooperation with such countries as: Finland, Russia, Lithuania, DR Congo, Belarus, Ukraine, Slovakia, Moldova, Kazakhstan, Kirgizstan, Iraq, Lebanon, Kuwait, Qatar, Libya, UAE, Saudi Arabia, Uganda, Nigeria, Ghana, Egypt, Germany, Poland, Benin, Jordan, Romania, Azerbaijan, Bulgaria, Switzerland, Croatia, Sweden, Oman, France, Great Britain.

Every day we are expanding the boundaries of our contacts by:

providing formwork solutions for construction projects of any complexity level;
delivering our products to any destination point;

- providing your projects with professional engineering support.

Quality assurance procedures & safety measures

Due to the fact that Variant is always willing to demonstrate its ability to consistently provide products that meets customer and applicable statutory and regulatory requirements, it holds the certificate ISO 9001 Quality Management System.

According to the system of quality management, all the products produced by Variant Factory pass several stages of the control:

• new products testing – all new lines of the products are first done as test samples so testing department can check the quality and stability of the items.

• incoming inspection of all the raw materials and spare parts when being received from suppliers.

•"first detail inspection" – each first detail (done on new equipment, done at the beginning of every new work shift, etc.) goes through this inspection, only after this workers can start production run.

• operational control – control, done after finishing of every operation – cutting, welding, painting, etc.

• final control – last stage control takes place before packing the material when the production cycle has been finished.

• logistic control - after container/track has been loaded.

Variant devotes special attention to the professional skill of its employees, all the staff of the Product Quality Department has been trained and certified in accordance with the requirements of ISO Quality Management System.

All the technical processes of production in the company are going under constant checking and control of certified experts in order to comply with requirements of safe and efficient production.

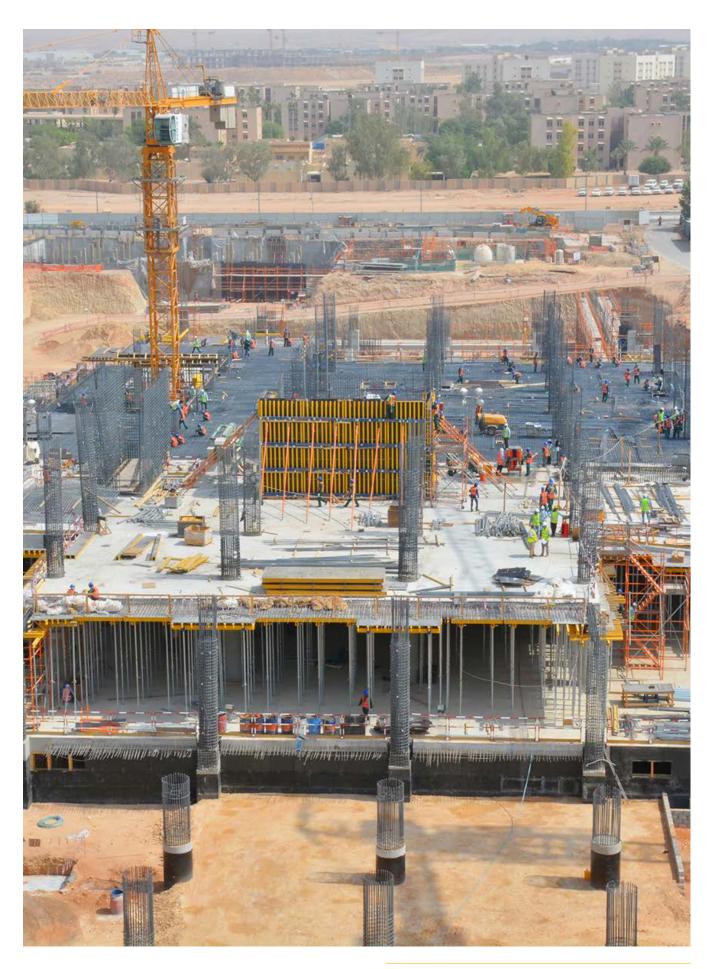
Elementary safety warnings

Variant provides every client in every project with appropriate technical information (e.g. shop drawing of formwork assembling, user manuals, instructions for assembly and use, technical catalogs etc.) and client is to ensure that all the material provided are available to all users and that they have been made aware of them.

The customer must ensure that Variant products are erected and dismantled, reset and generally used for their intended purpose under the direction and supervision of Variant's engineering team or suitably skilled persons with the authority to issue instructions.

The functional/technical instructions, safety warnings and loading data must all be strictly observed and complied with. Failure to do so can cause accidents and severe (even lifethreatening) damage to health, as well as very great material damage.

SAFETY MEASURES





Project development phase

Variant offers its partners a wide service package, providing support at all stages of project development and implementation.

OUR PROJECTS

To each project, developed by our partners, we pay maximum attention and responsibility. Variant's engineers closely study the technical characteristics of a project and offer the most optimal and cost-effective solution using different formwork and scaffolding systems.

The development of special formwork solutions

The Experts of Variant permanently design new lines of products. Also we provide special formwork solutions for non-standard construction projects.

Training and planning

Careful planning is the key to a successful project. Therefore, Variant experts are ready to provide support in all phases of your project:

- calculation and design of different formwork and scaffolding solutions;
- providing client's engineering staff with shop drawings, user manuals and other technical documentation;
- training the personnel of the companies using different Variant formwork and scaffolding systems;
- logistics solutions, etc.

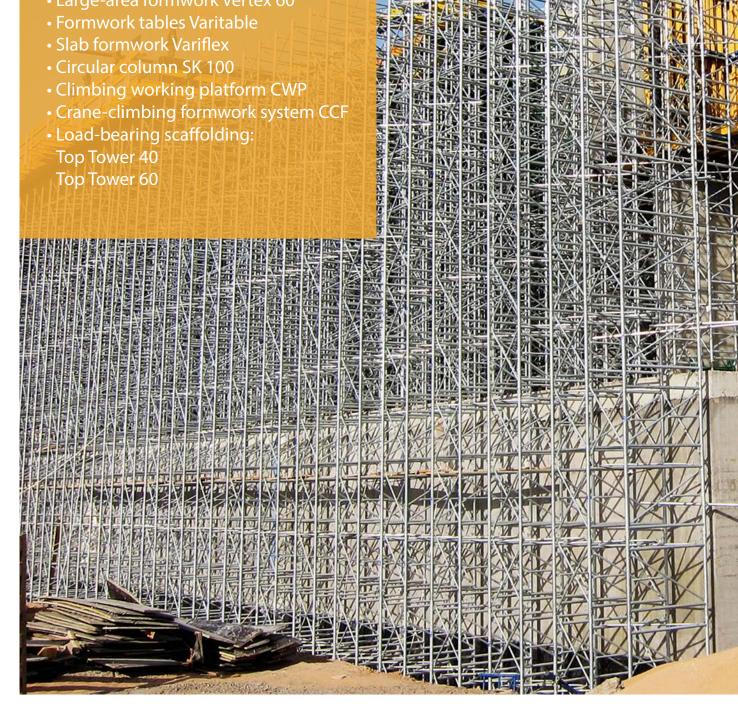
Execution of construction work

International project experience allows Variant's specialists to take into consideration the smallest peculiarities of different regions and provide the most optimal and costeffective solution for each and every project. Engineers and project managers provide support at all stages of construction.

Military Hospital, Al Qassim Saudi Arabia

Systems in use:

- Framed formwork Varimax
- Large-area formwork Vertex 60
- Formwork tables Varitable
- Slab formwork Variflex
- Circular column SK 100
- Climbing working platform CWP
- Crane-climbing formwork system CCF
- Load-bearing scaffolding: **Top Tower 40**





Al Shahad Tower, Doha _{Qatar}

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Systems in use:

- Large-area formwork Vertex 60
- Slab formwork Variflex
- Formwork tables Varitable
- Load-bearing scaffolding Top Tower 40



Maternity Hospital, Riyadh

Saudi Arabia

Systems in use:

- Framed formwork Varimax
- Large-area formwork Vertex 60
- Formwork tables Varitable
- Slab formwork Variflex
- Circular column SK 100
- Shaft platform

UMI U

- Climbing working platform CWP
- Crane-climbing formwork system CCF

NESVA

1 uni

T/C 4 Vesma

diela

 Load-bearing scaffolding: Top Tower 40 Top Tower 60



Development of ISF camp, Doha _{Qatar}

Systems in use:

- Framed formwork Varimax
- Large-area formwork Vertex 60

العامة

لاشغا TUS AUT

- Slab formwork Variflex
- Load-bearing scaffolding: Top Tower 40

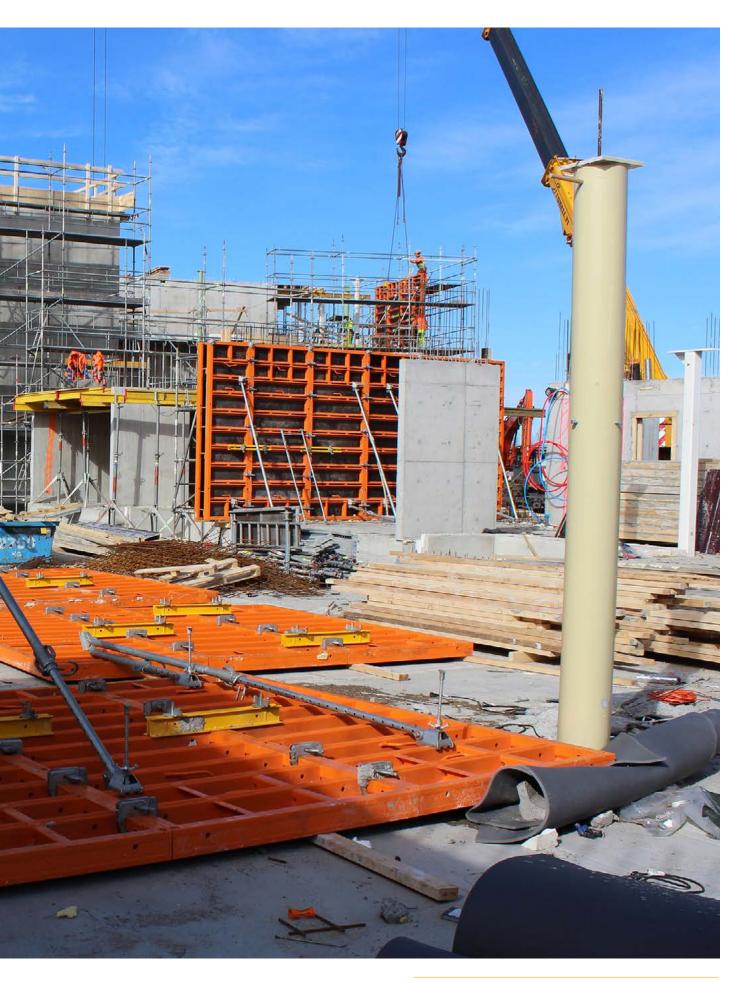


PORT 19

Tammisaari Finland

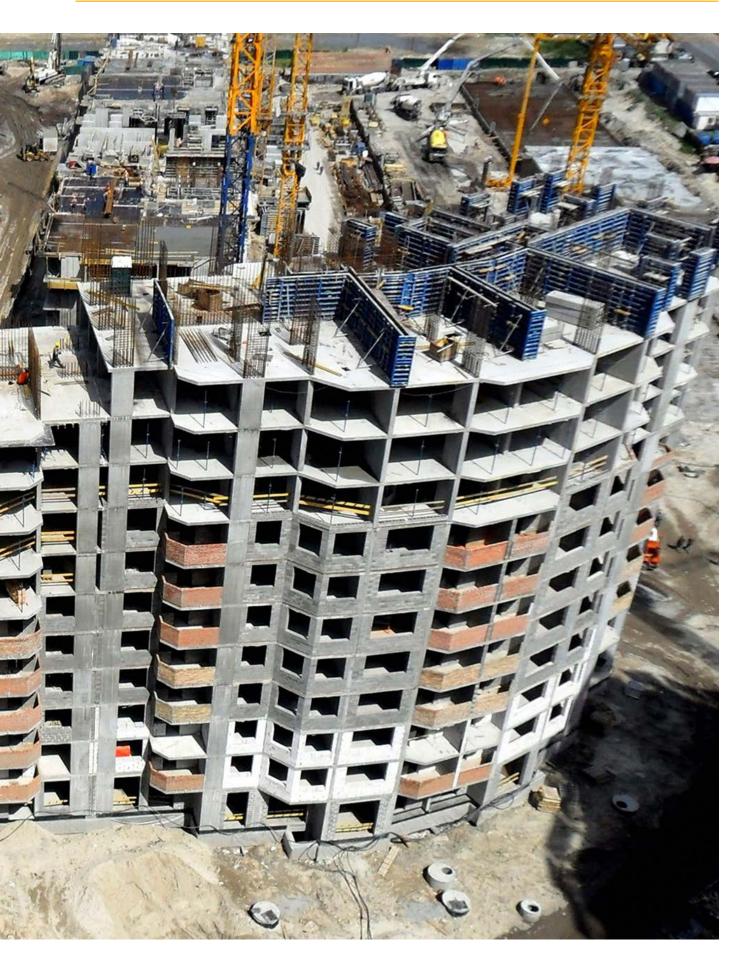
Systems in use:

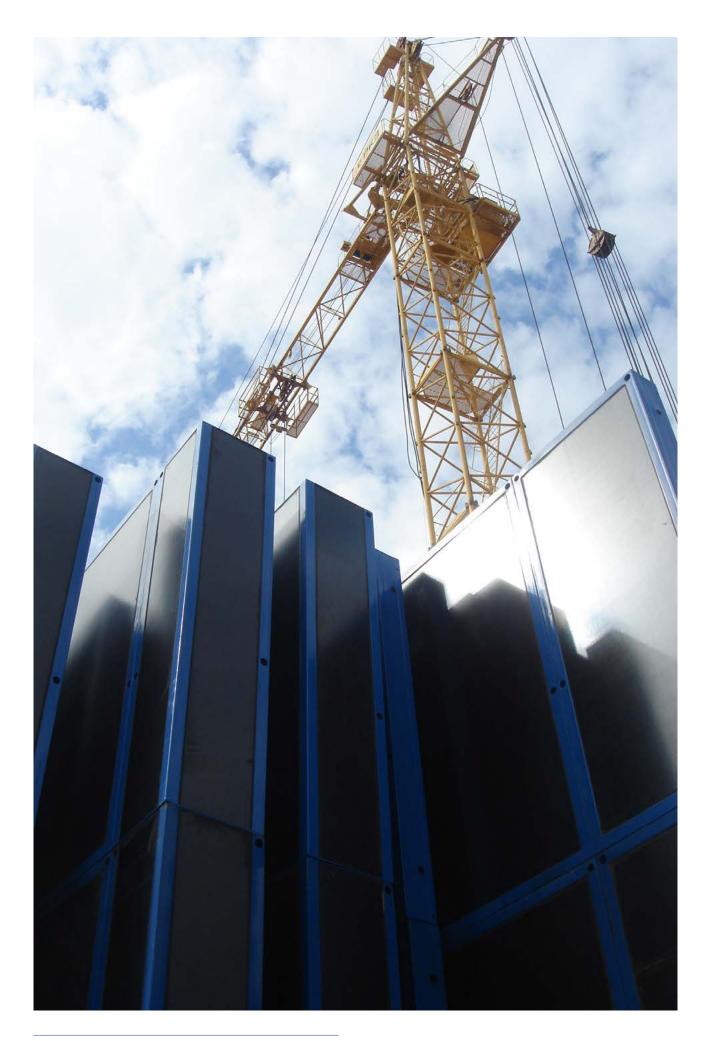
- Framed formwork Varimax
- Super-lightweight framed formwork Handi



Residential Building, Kyiv Ukraine

Systems in use:Framed formwork VarimaxSlab formwork Variflex





VARIANT

WALL FORMWORK SYSTEMS

Framed formwork VARIMAX

Tried and tested system designed to withstand high hydrostatic pressure of fresh concrete.

The framed formwork Varimax by Variant is a complete system, including accessories, designed for heavyduty use. The Varimax system ensures fast, safe and cost efficient concreting process and provides you with an opportunity to make any concrete surface possible.

Heavy-duty formwork

60 kN/m² pressure of fresh concrete acting on whole area using tie-rod system 15.0 mm
80 kN/m² pressure of fresh concrete acting on whole area using tie-rod system 20.0 mm
High quality film faced plywood with thickness of 21 mm. Film weight 240 g/m²

Easy to use

Having only 5 standard panel widths provides much easier planning and forming.
All the connectors and accessories are easily fixed into the slots and quickly tighten,

consequently forming time is efficient and maximized.

Cost-effective

- Installation of pre-assembled units minimizes use of a crane.
- High number of use cycles means lower followup expenses.
- Reduction of expenses by means of restoration and cleaning possibilities.
- Galvanized or powder-coated steel frames, for long service life.
- High quality of concrete surface minimizes finishing work.

Safe use

• Accessories such as — lifting hooks, wall brackets, supporting struts etc. make for save and easier handling of the system.





VARIMAX panels

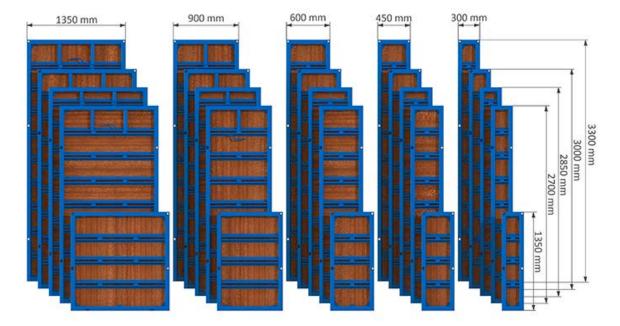
5 widths of panel
5 heights of panel
5 extra-large panels

The heights and widths of the Varimax panels result in a logical and advantageous incrementgrid. Small amount of different panels' sizes makes planning easier and forming faster.

For any type and size of the panel two options of covering are available.

Galvanized

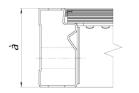
Powder-coated



STANDARD PANELS HEIGHTS

Two option of external profile available:

Varimax profile



Varimax P profile



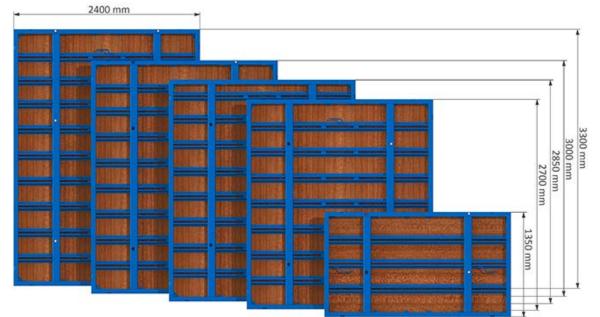
a =123 mm

a =123 mm



EXTRA-LARGE PANELS

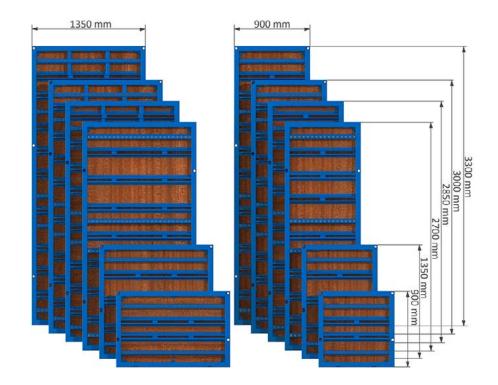
- Intended to be used for large area wall forming.
- Fewer connectors and accessories are needed.
- Can be installed vertically or horizontally.



VERSATILE PANELS

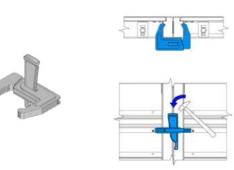
The special hole pattern makes these panels particularly suitable for efficient forming of:

- Corners;
- Wall junctions;
- Stop-ends;
- Columns.



JOINING

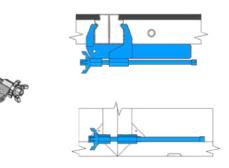
Thanks to a continuous slot placed all along the panel's profile, a clamp device can be installed in any desired point, simply with a blow of the hammer. This makes assembly super-fast and no special tools required.





CLOSURES

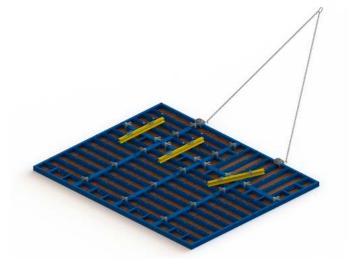
Closures are intended to be used for places where formwork cannot be stroke easily. Filled with construction timber, tighten with use of an adjustable clamp device.





VERTICAL STAKING

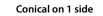
With use of the guide plates or steal walings fixed with contact devices, the panels can be easily assembled in large and rigid gang-form to be put up and set down by crane.



VARIMAX panel connection

TYING

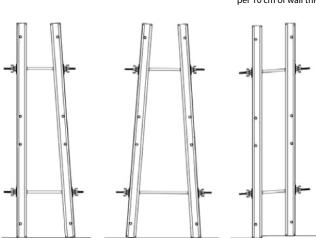
The large, conical form-tie sleeves in the panels enable them to be stood at an angle on one or both sides, and to be height-mismatched.



max. 4°

Conical on both sides Conical on 1 side

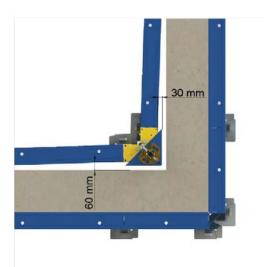
Form-tie system 15.0: max. 1.9 cm per 10 cm of wall thickness Form-tie system 20.0: max. 1.0 cm per 10 cm of wall thickness



max. 2 x 4.5°

STRIPPING CORNER

The Varimax stripping corner was specifically designed for use with shaft formwork. It enables the formwork to be closed and opened in accordance with accident protection regulations, i.e. without using the crane, simply by operating easy-to-turn spindles with a reinforcement rod or the convenient ratchet. It is then lifted and reset in one piece, thus saving crane-time. The Varimax stripping corner is also suitable for use on pilasters and as an inside corner on wall formwork.





VARIMAX

ltem		[kg]	Article n°	ltem		[kg]	Article n°
Standard panel Varimax Final Standard panel Varimax Options available: xx xxx 000 - Powder coated; xx xxx 100 - Galvanized; xx xxx 200 - Hot dip galvanized; Custom size on inquiry	1.35x3.30m 0.90x3.30m 0.60x3.30m 0.45x3.30m 0.30x3.30m 1.35x3.00m 0.60x3.00m 0.60x3.00m 0.45x3.00m 0.30x3.00m 1.35x2.85m 0.90x2.85m 0.60x2.85m 0.30x2.85m 0.30x2.85m 1.35x2.70m 0.90x2.70m	260,40 183,33 127,05 101,85 80,85 236,25 166,70 114,45 97,65 231,00 161,70 123,59 95,78 74,26 221,00 143,82	11 104 000 11 108 000 11 110 000 11 112 000 11 112 000 11 204 000 11 204 000 11 210 000 11 212 000 11 214 000 11 308 000 11 308 000 11 310 000 11 312 000 11 314 000 11 314 000 11 404 000	Standard panel Varimax P With the second state of the second stat	1.35x3.30m 0.90x3.30m 0.45x3.30m 0.30x3.30m 1.35x2.70m 0.90x2.70m 0.60x2.70m 0.45x2.70m 0.30x2.70m 1.35x1.35m 0.90x1.35m 0.60x1.35m 0.45x1.35m 0.30x1.35m	276,41 180,34 132,47 110,27 88,10 235,20 141,54 109,62 93,56 68,85 115,03 91,35 65,53 50,24 39,49	15 104 000 15 108 000 15 110 000 15 112 000 15 112 000 15 404 000 15 408 000 15 410 000 15 412 000 15 414 000 15 504 000 15 510 000 15 512 000 15 514 000
	0.60x2.70m 0.45x2.70m 0.30x2.70m 1.35x1.35m 0.90x1.35m 0.60x1.35m 0.30x1.35m 1.35x0.90m 0.90x0.90m 0.60x0.90m 0.45x0.90m 0.30x0.90m	105,63 86,42 63,19 108,36 88,04 56,62 46,40 36,24 54,00 43,87 36,90 30,20 23,60	11 410 000 11 410 000 11 412 000 11 414 000 11 504 000 11 508 000 11 510 000 11 512 000 11 604 000 11 608 000 11 610 000 11 612 000 11 614 000	Versatile panel Varimax P	1.35x3.30m 1.35x2.70m 1.35x1.35m 0.90x3.30m 0.90x2.70m 0.90x1.35m	324,20 196,35 139,84 208,68 184,12 94,74	15 102 000 15 402 000 15 502 000 15 106 000 15 406 000 15 506 000
Versatile panel Varimax	1.35x3.30m 1.35x3.00m 1.35x2.85m 1.35x2.70m 1.35x1.35m	298,20 281,40 268,28 258,62 128,63	11 102 000 11 202 000 11 302 000 11 402 000 11 502 000	Options available: xx xxx 000 - Powder coated; xx xxx 100 - Galvanized; xx xxx 200 - Hot dip galvanized; Custom size on inquiry			
Dptions available: cx xxx 000 - Powder coated; cx xxx 100 - Galvanized; cx xxx 200 - Hot dip galvanized; Custom size on inquiry	1.35x0.90m 0.90x3.30m 0.90x3.00m 0.90x2.85m 0.90x2.70m 0.90x1.35m 0.90x0.90m	95,80 218,40 178,50 166,95 184,12 90,36 67,20	11 602 000 11 106 000 11 206 000 11 306 000 11 406 000 11 506 000 11 606 000	Extra-large panel Varimax P	2.40x3.30m 2.40x2.70m 2.40x1.35m 2.70x3.30m 2.70x2.70m	536,56 436,40 227,43 585,84 476,50	15 100 000 15 400 000 15 500 000 15 101 000 15 401 000
Extra-large panel Varimax	2.40x3.30m 2.40x3.00m 2.40x2.85m 2.40x2.70m 2.40x1.35m	500,85 435,60 472,95 407,40 212,32	11 100 000 11 200 000 11 300 000 11 400 000 11 500 000	Options available: xx xxx 000 - Powder coated; xx xxx 100 - Galvanized; xx xxx 200 - Hot dip galvanized; Custom size on inquiry			
Options available: xx xxx 000 - Powder coated; xx xxx 100 - Galvanized; xx xxx 200 - Hot dip galvanized; Custom size on inquiry							

VARIMAX

ltem		[kg]	Article nº	ltem		[kg]	Article nº
Internal angle Varimax	0.30x3.30m 0.30x3.00m 0.30x2.85m 0.30x2.70m 0.30x1.35m 0.30x0.90m	121,80 114,17 108,47 103,49 51,90 36,07	11 710 000 11 720 000 11 730 000 11 740 000 11 750 000 11 760 000	Stripping corner Varimax with the second se	0.30x3.30m 0.30x3.00m 0.30x2.85m 0.30x2.70m 0.30x1.35m	207,90 190,30 176,20 168,70 97,65	11 718 000 11 728 000 11 738 000 11 748 000 11 758 000
Joint angle internal Varimax With the second secon	0.30x3.30m 0.30x3.00m 0.30x2.85m 0.30x2.70m 0.30x1.35m 0.30x0.90m	141,23 129,15 120,44 116,55 61,36 41,16	11 712 000 11 722 000 11 732 000 11 742 000 11 752 000 11 762 000	Expansion block Varimax	3.30m 3.00m 2.85m 2.70m 1.35m	68,69 62,30 59,33 57,77 28,10	11 810 000 11 820 000 11 830 000 11 840 000 11 850 000
External angle Varimax	3.30m 3.00m 2.85m 2.70m 1.35m	60,69 54,50 51,98 49,35 24,26	11 714 000 11 724 000 11 734 000 11 744 000 11 754 000	Steel closure plate Varimax	0.10x3.30m 0.10x3.00m 0.10x2.85m 0.10x2.70m 0.10x1.35m 0.10x0.90m 0.05x3.30m 0.05x3.00m 0.05x2.85m 0.05x2.70m 0.05x1.35m 0.05x0.90m	40,10 36,45 34,60 32,80 16,40 11,39 29,80 27,12 25,80 24,40 12,23 8,40	11 812 000 11 822 000 11 832 000 11 842 000 11 852 000 11 862 000 11 814 000 11 824 000 11 834 000 11 844 000 11 854 000
Joint angle external Varimax	3.30m 3.00m 2.85m 2.70m 1.35m	64,68 58,83 54,08 52,88 27,25	11 716 000 11 726 000 11 736 000 11 746 000 11 756 000	Stripping spindle Varimax		3,71	11 942 100
Options available: xx xxx 000 - Powder coated; xx xxx 200 - Hot dip galvanized; Custom size on inquiry				Lifting hook LH-H-1t Varimax		10,34	11 924 000

VARIMAX

Item	[kg]	Article nº	ltem	[kg]	Article nº
Clamp device Varimax	3,90	11 902 100	Panel holder Varimax	1,84	11 922 000
Adjustable clamp Varimax	6,00	11 904 100	Wall bracket Varimax	13,28	11 926 100
Guide plate 0.90m 1.50m	11,35 18,85	11 912 000 11 914 000	Guide rail clamp	12,40	52 400 100
Corner guide plate 0.60x0.60m	14,04	11 916 000			
Contact device	1, 49	11 918 100	Supporting strut 340	37,38	11 928 100
Stop-end tie Varimax	1, 76	11 906 100			
Connection screw 10-16 10-25	0,63 0,79	11 908 100 11 910 100	Supporting strut 540	56,91	11 930 100
Transition plate 12/18 12/21 10/18 10/21 10/21	18,70 19,05 17,90 18,25	23 500 100 23 502 100 23 504 100 23 506 100			

VARIMAX

ltem	[kg]	Article nº	ltem	[kg]	Article nº
Adjustable plumbing strut			Tie holder Varimax	1,30	11 920 000
			Plastic tube 22 mm 2.00m	0,36	99 100 400
Ţ			Plastic cone 22 mm	0,005	99 102 400
Spindle head	3,48	11 932 100	Ì		
Spindle element without end-hinge	36,62	11 934 000	Tie rod 15.0 mm 0.50m 0.75m 1.00m	0,80 1,20 1,60	92 050 300 92 075 300 92 100 300 92 125 300
Extension strut 3.70 m Extension strut 2.40 m	78,75	11 936 000	0.75m 1.00m 1.25m 1.50m 1.75m 2.00m	2,00 2,40 2,80 3,20	92 150 300 92 175 300 92 200 300
Spindle element with end-hinge	54,13 43,81	11 938 000 11 940 000	2.25m 2.50m 2.75m 3.00m	3,60 4,00 4,40 4,80	92 225 300 92 250 300 92 275 300 92 300 300
			6.00m	9,60	92 600 300
Superplate 15 20	1,22 2,10	95 200 100 95 202 100	Tie rod 20.0 mm 0.50m 0.75m 0.75m 1.00m 1.25m 1.50m 1.75m 2.00m 2.00m	1,20 1,80 2,40 3,00 3,60 4,20	93 050 300 93 075 300 93 100 300 93 125 300 93 150 300 93 175 300
Star-shaped nut 15	0,40	95 206 100	2.00m 2.25m 2.50m 2.75m 3.00m	4,80 5,40 6,00 6,60 7,20	93 200 300 93 225 300 93 250 300 93 275 300 93 300 300
Hexagon nut 15	0,37	95 208 100	Plug for anchoring holes Varimax	0,008	11 990 400
Pressure plate	0,86	95 210 100	Plug for versatile holes Varimax	0,005	11 992 400

Framed formwork VARIMID

Tried and tested system designed for forming where use of a crane is limited.

The framed formwork Varimid by Variant is a complete system including accessories, which delivers perfect forming performance on construction sites with limited use of a crane. High load-bearing capacity and long service life of the Varimid system makes it an cost-effective solution.

High load-bearing capacity:

- 60 kN/m² pressure of fresh concrete up to 3.00 m;
 Can be vertically stacked up to 6.00 m with use of one joint;
- High quality film faced plywood with thickness of 15 mm. Film weight 240 g/m².

Cost-effective:

- Manhandled formwork panels minimize use of a crane;
- High number of use cycles means lower followup expenses;
- Reduction of expenses by means of restoration and cleaning possibilities;
- Galvanized or powder-coated steel frames, for long service life;
- High quality of concrete surface minimizes finishing work.

Easy handling and planning:

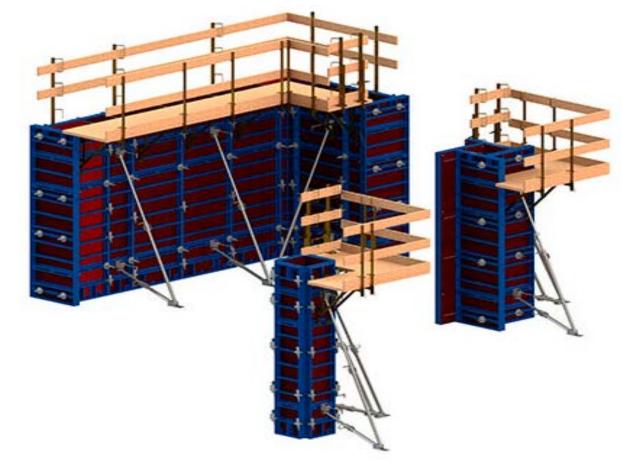
- All the connectors and accessories are easily fixed into the slots and quickly tighten, consequently forming time is efficient and maximized;
- The ingeniously coordinated panel widths permit optimum adaptation to any structure.

Safe use

• Accessories such as — lifting hooks, wall brackets, supporting struts etc. make for save and easier handling of the system.

Areas of use of the Varimid system:

- Wall formwork;
- Column formwork;
- Foundation formwork.





VARIMID panels

The heights and widths of the Varimid panels result in a logical and advantageous increment-grid. Small amount of different panels' sizes makes planning easier and forming faster.

• 7 widths of panel

• 4 heights of panel

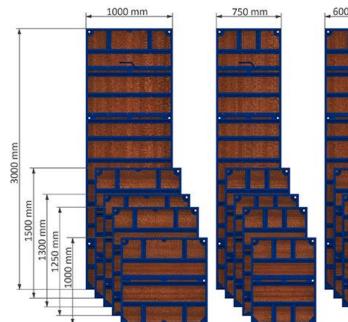
For any type and size of the panel two options of covering are available.

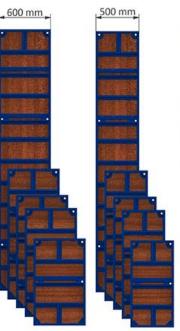


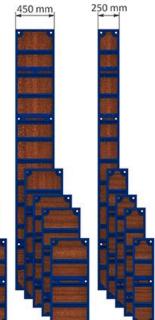
Galvanized



Powder-coated



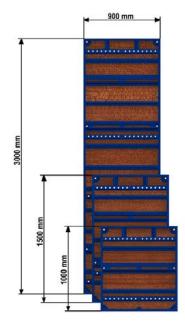




VERSATILE PANELS

The special hole pattern makes these panels particularly suitable for efficient forming of:

- Corners;
- Wall junctions;
- Stop-ends;
- Columns.





STANDARD PANELS

STRIPPING CORNER

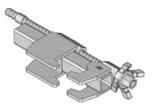
The Varimid stripping corner was specifically designed for use with shaft formwork. It enables the formwork to be closed and opened in accordance with accident protection regulations, i.e. without using the crane, simply by operating easy-to-turn spindles with a reinforcement rod or the convenient ratchet. It is then lifted and reset in one piece, thus saving crane-time. The Varimid stripping corner is also suitable for use on pilasters and as an inside corner on wall formwork.

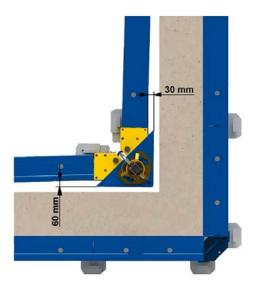
JOINING

Thanks to a continuous slot placed all along the panel's profile, the Varimid clamp device can be installed in any desired point, simply with a blow of the hammer. This makes assembly super-fast and no special tools required.

CLOSURES

Closures are intended to be used for places where formwork cannot be stroke easily. Filled with construction timber, tighten with use of an adjustable clamp device.







ltem		[kg]	Article nº	ltem		[kg]	Article nº
Standard panel Varimid	1.00x3.00m 0.75x3.00m 0.60x3.00m 0.45x3.00m 0.25x3.00m 1.00x1.50m 0.60x1.50m 0.50x1.50m 0.45x1.50m 0.45x1.50m 0.25x1.50m 1.00x1.00m 0.75x1.00m	131,25 107,10 85,45 80,85 77,18 63,95 73,17 59,35 49,44 43,76 39,74 28,38 48,47 39,70	12 100 000 12 110 000 12 112 000 12 114 000 12 116 000 12 118 000 12 210 000 12 210 000 12 212 000 12 214 000 12 216 000 12 218 000 12 300 000 12 310 000	Internal angle Varimid	0.25x3.00m 0.25x1.50m 0.25x1.00m	74,55 41,09 26,50	12 610 000 12 620 000 12 630 000
Custom size on inquiry	0.60x1.00m 0.50x1.00m 0.45x1.00m 0.25x1.00m 0.90x3.00m-V	34,58 29,55 27,37 19,22 131,25	12 310 000 12 312 000 12 314 000 12 316 000 12 318 000 12 102 000	Joint angle Varimid	0.25x3.00m 0.25x1.50m 0.25x1.00m	99,75 48,71 34,86	12 612 000 12 622 000 12 632 000
Versatile panel Varimid	0.75x3.00m-V 0.90x1.50m-V 0.75x1.50m-V 0.90x1.00m-V 0.75x1.00m-V	114,56 71,89 65,43 53,70 46,63	12 102 000 12 106 000 12 202 000 12 206 000 12 302 000 12 306 000	Options available: xx xxx 000 - Powder coated; xx xxx 200 - Hot dip galvanized; Custom size on inquiry			
xx xxx 100 - Galvanized; xx xxx 200 - He Custom size on inquiry				External angle Varimid	2.00	20.20	12 (14 000
Stop-end panel Varimid	0.90x3.00m-E 0.90x1.50m-E 0.90x1.00m-E	131,53 71,88 53,69	12 104 000 12 204 000 12 304 000		3.00m 1.50m 1.00m	39,38 20,04 13,70	12 614 000 12 624 000 12 634 000
Options available: xx xxx 000 - Powder xx xxx 100 - Galvanized; xx xxx 200 - He Custom size on inquiry				Options available: xx xxx 000 - Powder coated; xx xxx 200 - Hot dip galvanized; Custom size on inquiry			
Multipurpose panel Varimic	d 0.75x3.00m-M 0.75x1.50m-M 0.75x1.00m-M	116,87 65,52 45,15	12 108 000 12 208 000 12 308 000	Expansion block Varimid	3.00m 1.50m 1.00m	54,14 28,60 20,80	12 700 000 12 702 000 12 704 000
Options available: xx xxx 000 - Powder xx xxx 100 - Galvanized; xx xxx 200 - Ho Custom size on inquiry				xx xxx 000 - Powder coated; xx xxx 200 - Hot dip galvanized; Custom size on inquiry			

ltem	[kg]	Article nº	ltem	[kg]	Article nº
Lifting hook LH-H-0.5t Varimid	7,61	12 718 000	Wall bracket Varimid	12,92	12 720 000
Clamp device Varimid	2,02	12 710 100	Guide rail clamp	12,40	52 400 100
Adjustable clamp Varimid	4,95	12 712 100			
Guide plate 0.90 m 1.50 m	11,35 18,85	11 912 000 11 914 000	Supporting strut 250	22,94	12 722 100
Corner guide plate 0.60x0.60m	14,04	11 916 000	Supporting strut 340	37,38	11 928 100
Contact device	1,49	11 918 100	A CONTRACTOR		
Stop-end tie Varimid	1,31	12 714 100	Supporting strut 540	36,91	11 930 100
Connection screw 10-16 10-25 10-25	0,63 0,79	11 908 100 11 910 100	THE NEW YORK		

ltem		[kg]	Article n°	ltem	[kg]	Article r
Superplate	15	1,22	95 200 100	Stacking angle Varimid	0,031	12 994 40
Hexagon nut	15	0,37	95 208 100	Stacking spacer Varimid	0,026	12 992 4
Pressure plate		0,86	95 210 100	Plug for holes	0,003	12 990 44
Plastic tube 22 mm	2.00m	0,36	99 100 400			
Plastic cone	22	0,005	99 102 400			
Tie rod 15.0 mm	0.50m 0.75m 1.00m 1.25m 1.50m 1.75m 2.00m 2.25m 2.50m 2.50m 3.00m 6.00m	0,80 1,20 1,60 2,00 2,40 2,80 3,20 3,60 4,00 4,40 4,80 9,60	92 050 300 92 075 300 92 100 300 92 125 300 92 150 300 92 175 300 92 200 300 92 225 300 92 250 300 92 250 300 92 300 300 92 600 300			
Clamp device Vari-right		2,69	12 724 100			
Clamp device Vari-left		2,69	12 726 100			



Lightweight framed formwork VARIECO

Tried and tested crane-independent manhandled framed system for foundations, walls and columns.

The lightweight framed formwork Varieco by Variant is a complete system including accessories, which delivers perfect forming performance on construction sites without use of a crane. Sufficient load-bearing capacity and long service life of the Varieco system makes it an cost-effective solution.

Sufficient load-bearing capacity:

- 60 kN/m² pressure of fresh concrete up to 3.00 m;
- 40 kN/m² pressure of fresh concrete up to 4.50 m;
 Can be vertically stacked up to 4.50 m with use of
- one joint;
- High quality film faced plywood with thickness of 15 mm. Film weight 240 g/m^2 .

Cost-effective:

• Manhandled formwork panels minimize use of a crane;

• High number of use cycles means lower followup expenses;

• Reduction of expenses by means of restoration and cleaning possibilities;

• Galvanized or powder-coated steel frames, for long service life;

• High quality of concrete surface minimizes finishing work.

Easy handling and planning:

• All the connectors and accessories are easily fixed into the slots and quickly tighten, consequently forming time is efficient and maximized;

• The ingeniously coordinated panel widths permit optimum adaptation to any structure.

Safe use:

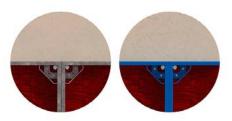
• Accessories such as - supporting struts, wall brackets etc. make for save and easier handling of the system.

Areas of use of the Varieco system:

- Wall formwork;
- Column formwork;
- Foundation formwork.

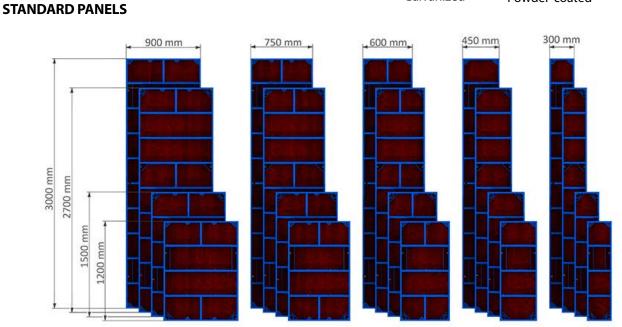


The heights and widths of the Varieco panels result in a logical and advantageous increment-grid. Small amount of different panels' sizes makes planning easier and forming faster. For any type and size of the panel two options of covering are available.



Galvanized

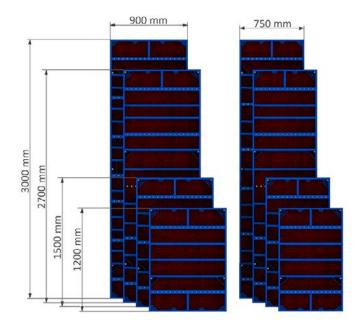
Powder-coated



VERSATILE PANELS

The special hole pattern makes these panels particularly suitable for efficient forming of: • Corners;

- Corners;
- Wall junctions;
- Stop-ends;
- Columns.



4 heights of panel

• 5 widths of panel

VARIECO panel connection

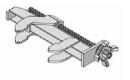
JOINING

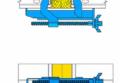
Thanks to a continuous slot placed all along the panel's profile, the Varieco clamp device can be installed in any desired point, simply with a blow of the hammer. This makes assembly super-fast and no special tools required.



CLOSURES

Closures are intended to be used for places where formwork cannot be stroke easily. Filled with construction timber, tighten with use of an adjustable clamp device.

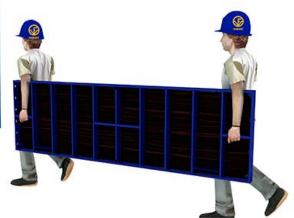




a... max. 15 cm







VARIECO

Standard panel Varieco 0.050.0000 0.050.000 0.050.0000 0.050.0000 0.050.0000 0.050.	ltem		[kg]	Article n°	ltem		[kg]	Article nº
O.75x1 20m 33,82 16 466 000 16 4451 20m Joint angle Varieco 0.20x1.50m 39,94 16 652 000 Versatile panel Varieco 0.90x3 00m 17,42 16 100 000 000 0.20x1.20m 33,04 16 652 000 Versatile panel Varieco 0.90x3 00m 95,24 16 100 000 0.90x3 00m 95,24 16 100 000 0.90x3 00m 95,24 16 100 000 0.90x3 00m 0.90x3 00m 95,24 16 100 000 0.90x3 00m 95,24 16 100 000 0.90x3 00m 0.90x1 00m 95,24 16 642 000 0.90x3 00m 0.90x1 00m 95,24 16 640 000 0.90x1 00m 0.90x1 00m <td< td=""><td>Options available: xx xxx 000 - Powder coated; xx xxx 200 - Hot dip galvanized;</td><td>0.75x3.00m 0.60x3.00m 0.45x3.00m 0.30x3.00m 0.90x2.70m 0.75x2.70m 0.60x2.70m 0.60x2.70m 0.60x2.70m 0.30x2.70m 0.30x2.70m 0.30x2.70m 0.30x2.70m 0.30x2.70m 0.90x1.50m 0.75x1.50m 0.75x1.50m 0.75x1.50m 0.45x1.50m xxx 000 - Powder coated; xxx 200 - Hot dip galvanized; 0.30x1.50m</td><td>75,39 65,10 53,66 43,47 77,18 67,94 58,59 48,41 39,17 45,68 40,32 34,86 28,46 23,10</td><td>16 106 000 16 108 000 16 110 000 16 202 000 16 206 000 16 208 000 16 210 000 16 212 000 16 302 000 16 300 000 16 308 000 16 310 000 16 312 000</td><td>Options available: xx xxx 000 - Powder coated; xx xxx 200 - Hot dip galvanized;</td><td>2.70m 1.50m</td><td>19,02 10,35</td><td>16 624 000 16 634 000</td></td<>	Options available: xx xxx 000 - Powder coated; xx xxx 200 - Hot dip galvanized;	0.75x3.00m 0.60x3.00m 0.45x3.00m 0.30x3.00m 0.90x2.70m 0.75x2.70m 0.60x2.70m 0.60x2.70m 0.60x2.70m 0.30x2.70m 0.30x2.70m 0.30x2.70m 0.30x2.70m 0.30x2.70m 0.90x1.50m 0.75x1.50m 0.75x1.50m 0.75x1.50m 0.45x1.50m xxx 000 - Powder coated; xxx 200 - Hot dip galvanized; 0.30x1.50m	75,39 65,10 53,66 43,47 77,18 67,94 58,59 48,41 39,17 45,68 40,32 34,86 28,46 23,10	16 106 000 16 108 000 16 110 000 16 202 000 16 206 000 16 208 000 16 210 000 16 212 000 16 302 000 16 300 000 16 308 000 16 310 000 16 312 000	Options available: xx xxx 000 - Powder coated; xx xxx 200 - Hot dip galvanized;	2.70m 1.50m	19,02 10,35	16 624 000 16 634 000
075x3.00m 95.24 16 10 4000 000000000000000000000000000000000000	Custom size on inquiry	0.75x1.20m 0.60x1.20m 0.45x1.20m	33,18 28,67 23,52	16 406 000 16 408 000 16 410 000	Joint angle Varieco			
Options available: xx xx 000 - Powder coated; xx xx 000 - Powder coat	Versatile panel Varieco	0.75x3.00m 0.90x2.70m 0.75x2.70m 0.90x1.50m 0.75x1.50m 0.90x1.20m	95,24 98,18 85,47 57,65 50,19 44,73	16 104 000 16 200 000 16 204 000 16 300 000 16 304 000 16 400 000	xx xxx 000 - Powder coated; xx xxx 200 - Hot dip galvanized; Custom size on inquiry			
0.20x2.70m 54,93 16 620 000 0.20x1.20m 32,16 16 630 000 0.20x1.20m 32,16 16 640 000 Options available: xx xxx 000 - Powder coated; xx xxx 000 - Powder coated; xx xxx 200 - Hot dip galvanized; Custom size on inquiry 1,47 16 902 100 Adjustable clamp Varieco	xx xxx 000 - Powder coated; xx xxx 200 - Hot dip galvanized;				Stripping corner Varieco	0.30x2.70m	135,14	16 626 000
Options available: xx xxx 000 - Powder coated; xx xxx 200 - Hot dip galvanized; Custom size on inquiry 1,47 16 902 100 Adjustable clamp Varieco Image: Clamp Varieco in the second se	Internal angle Varieco	0.20x2.70m 0.20x1.50m	54,93 32,16	16 620 000 16 630 000	xx xxx 000 - Powder coated; xx xxx 200 - Hot dip galvanized;			
Custom size on inquiry Adjustable clamp Varieco	xx xxx 000 - Powder coated;					1,47	16 902 100	
					Adjustable clamp Varieco		3,79	16 904 100

VARIECO

Item	[kg]	Article nº	ltem	[kg]	Article nº
Profile connector 5-18 Varieco	0,80	16 906 100	Supporting strut 260 Varieco	16,62	16 970 100
Connection screw 5-12 Varieco	0,48	16 908 100			
Guide plate Varieco 0.70m 1.25m	4,20 6,98	16 910 000 16 912 000	Supporting strut 340 Varieco	33,50	16 972 100
Contact device Varieco	1,20	16 914 100	Strut connection profile Varieco	11,03	16 922 000
Clip Varieco	0,30	16 916 100			
Aligning clamp Varieco	3,26	16 918 100	Superplate 15	1,22	95 200 100
Profile adapter Varieco to Varimax	0,62	16 920 100	Plastic tube 22 mm 2.00m	0,36	99 100 400
Lifting hook LH-SL-0.5t Varieco	7,67	16 950 000	Plastic cone 22	0,005	99 102 400
Wall bracket Varieco	8,73	16 960 100	Tie rod 15.0 mm 0.50m 0.75m 0.75m 1.00m 1.25m 1.50m 1.75m 2.00m 2.00m	0,80 1,20 1,60 2,00 2,40 2,80 3,20	92 050 300 92 075 300 92 100 300 92 125 300 92 150 300 92 175 300 92 200 300

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VARIANT

QUALITY IS BASIS OF SAFETY

Super-lightweight framed formwork HANDI

The universal super-lightweight formwork for working without crane.

Handi is a lightweight framed formwork system, which has been specially designed for quick and cost-saving construction. Thanks to its lightweight panels the forming process is effectively implemented by hand. Consequently, the Handi system suits best for forming of foundations, small aboveground and underground concreting work in projects with limited use of crane or without it and with difficulties in use of heavy framed formwork systems (e.g. Varimax system). In addition, it has made a good use in small projects such as villas, private houses, living compounds etc.

Load-bearing capacity:

- 35 kN/m² pressure of fresh concrete;
- High quality film faced plywood with thickness of 15 mm. Film weight 240 g/m².

Cost-effective:

- Universal application of the Handi system will give you an opportunity to use one system for variety of different tasks;
- Reduction of expenses due to minimization of crane usage;
- High number of use cycles means lower followup expenses;
- Reduction of expenses by means of restoration and cleaning possibilities;
- Galvanized or powder-coated steel frames, for long service life;
- High quality of concrete surface minimizes finishing work.

Areas of use of the Handi system:

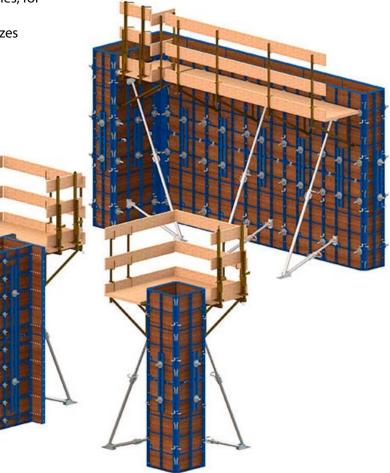
- Wall formwork;
- Column formwork;
- Foundation formwork.

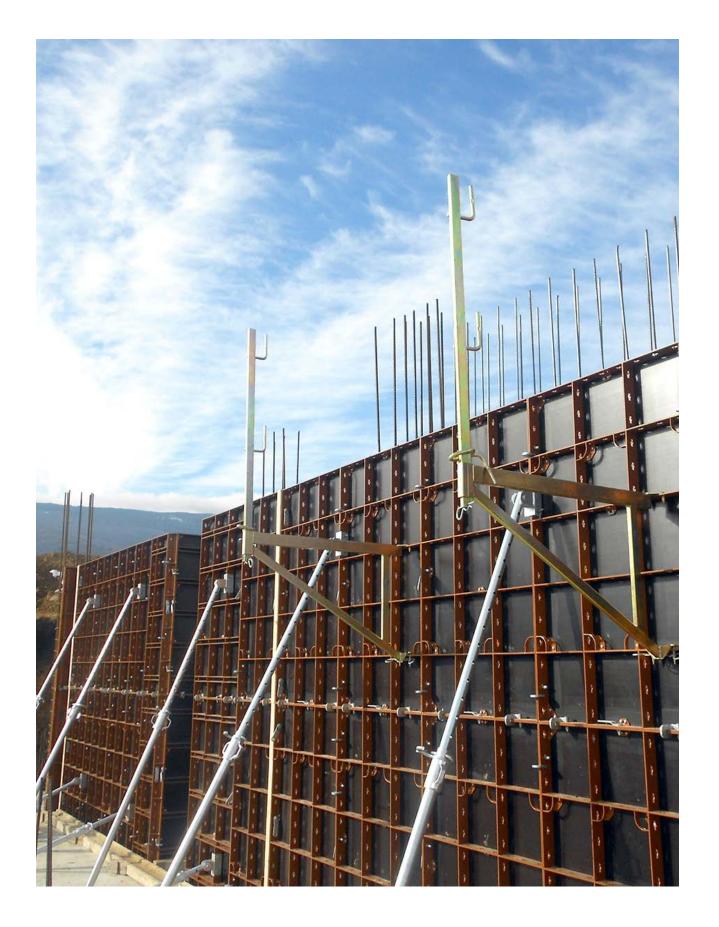
Easy to use:

- Having a grid of standard panel sizes provides much easier planning and forming;
- All the connectors and accessories are easily fixed into the slots and quickly tighten, consequently forming time is efficient and maximized;
- Ergonomic of the system ensures fast and save assembly.

Safe use:

• Accessories such as — lifting hooks, wall brackets, supporting struts etc. make for save and easier handling of the system.





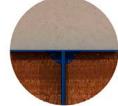
HANDI panels

The heights and widths of the Handi panels result in a logical and advantageous increment-grid. Small amount of different panels sizes makes planning easier and forming faster.

- 7 widths of panel
- 3 heights of panel

For any type and size of the panel two options of covering are available.

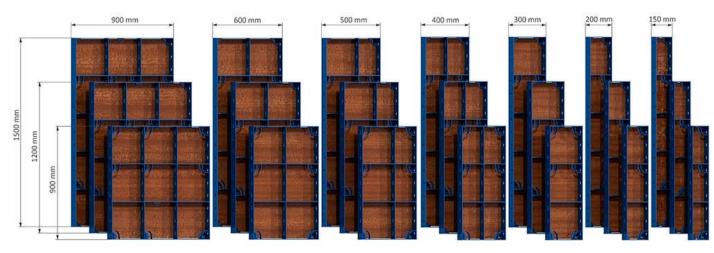




Galvanized

Powder-coated

WALL FORMWORK

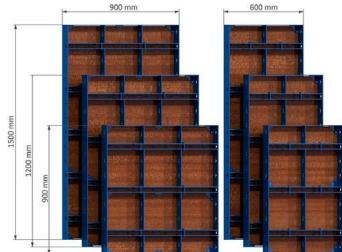


STANDARD PANELS

VERSATILE PANELS

The special hole pattern makes these panels particularly suitable for efficient forming of:

- Corners;
- Wall junctions;
- Columns.



CLIP

For Handi panels connection use binding clip. Install the clip into the slot and turn it 90°- elements are firmly connected.

BINDING CLIP

For Handi panes connection binding clips can also be used.



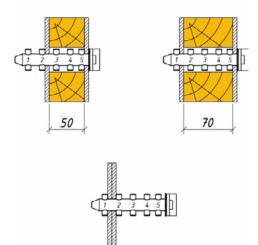
5-PIN CLAMP FOR COMPENSATION OF LINEAR EXTENSIONS

In case of compensation of linear extensions (1-5 cm; 7 cm) between the panels connect panels with 5-pin clamp. Installation of the 5-pin clamp is identical to the installation of the clip.









HANDI

ltem		[kg]	Article nº	ltem		[kg]	Article n°
Standard panel Handi	0.90x1.50m	54,10	13 112 000	Joint angle Handi	0.20x1.50m	38,06	13 412 000
	0.60x1.50m	37,95	13 116 000		0.20x1.20m	29,19	13 422 000
and a start of the	0.50x1.50m	34,15	13 118 000		0.20x0.90m	22,17	13 432 000
	0.40x1.50m	30,35	13 120 000				
-	0.30x1.50m	22,48	13 122 000				
	0.25x1.50m 0.20x1.50m	20,32	13 124 000				
	0.20x1.50m 0.15x1.50m	18,51 16,57	13 126 000 13 128 000				
	0.90x1.20m	44,17	13 212 000				
	0.60x1.20m	30,96	13 212 000				
	0.50x1.20m	27,72	13 218 000				
	0.40x1.20m	24,60	13 220 000				
Options available:	0.30x1.20m	18,24	13 222 000	Options available:			
yptions available: x xxx 000 - Powder coated;	0.25x1.20m	16,52	13 224 000	xx xxx 000 - Powder coated; xx xxx 200 - Hot dip galvanized;			
x xxx 100 - Galvanized;	0.20x1.20m	15,00	13 226 000	Custom size on inquiry			
x xxx 200 - Hot dip galvanized;	0.15x1.20m	13,44	13 228 000				
Lustom size on inquiry	0.90x0.90m	34,59	13 312 000				
	0.60x0.90m	23,98	13 316 000	External angle Handi	1.50m	10,50	13 414 000
	0.50x0.90m	21,79	13 318 000		1.20m	8,42	13 424 000
	0.40x0.90m 0.30x0.90m	19,02 14,23	13 320 000 13 322 000		0.90m 0.60m	6,34 4,27	13 434 000 13 444 000
	0.25x0.90m	14,25	13 322 000		0.00111	4,27	15 444 000
	0.20x0.90m	11,62	13 326 000	E F			
	0.15x0.90m	10,37	13 328 000				
	0.1570.2011	10,57	15 520 000	0 00 00			
				0000			
Versatile panel Handi	0.90x1.50m-V	64,65	13 110 000	Options available:			
	0.60x1.50m-V	45,59	13 114 000	xx xxx 000 - Powder coated;			
- look	0.90x1.20m-V	52,51	13 210 000	xx xxx 200 - Hot dip galvanized;			
	0.60x1.20m-V	36,93	13 214 000	Custom size on inquiry			
Concentration of the second	0.90x0.90m-V	41,04	13 310 000				
a prototo	0.60x0.90m-V	28,77	13 314 000	Expansion block Handi	1.50m	14,93	13 610 000
C C C C C C C C C C C C C C C C C C C					1.20m	11,95	13 620 000
CO CO CONTRACTOR					0.90m	9,07	13 630 000
en lance					0.60m	5,96	13 640 000
Options available:							
xx xxx 000 - Powder coated; xx xxx 100 - Galvanized;							
xx xxx 200 - Hot dip galvanized;				P-H			
Custom size on inquiry				Waling Handi	0.50m	167	13 505 000
				wanny nanu	0.50m 1.00m	4,67 9,37	13 505 000
Internal angle Handi	0.20x1.50m	35,64	13 410 000		1.50m	13,86	13 515 000
	0.20x1.50m	28,71	13 420 000		2.00m	18,46	13 520 000
in the second	0.20x0.90m	21,07	13 430 000		2.50m	23,05	13 525 000
					3.00m	27,57	13 530 000
1 PC							
2 20				Lifting hook Handi		2,89	13 706 100
				Litting nook nanui		2,05	13700100
2 26				0			
				ĸ			
Ontions availables							
Options available: xx xxx 000 - Powder coated;							
xx xxx 200 - Hot dip galvanized;				1			
ustom size on inquiry							

HANDI

Item	[kg]	Article nº	ltem	[kg]	Article n
Clip Handi	0,18	13 710 100	Wall bracket Handi	11,98	13 700 100
5-pin clamp Handi	0,27	13 712 100			
Contraction of the second			Guide rail clamp	12,40	52 400 10
Binding clip Handi	0,27	13 714 100			
Tension screw Handi	0,36	13 708 100	Supporting strut 250 Handi	22,94	13 702 100
Col Contractor				,	
Connection screw 5-10	0,42	13 718 100	a la		
Company of the second s					
Stop-end plate Handi 6x75x750mm	2,48	13 716 000	Supporting strut 340 Handi	33,29	13 704 10
A S C C C C C C C C C C C C C C C C C C					
Foundation clamp Handi	1,64	13 722 100			
			No. of the second se		
Perforated tape 50x2 mm 1.00m 1.50m	0,68 1,02	96 110 300 96 115 300	Superplate 15	1,22	95 200 100
1.50m 2.00m 2.50m 3.00m	1,36 1,70 2,04	96 120 300 96 125 300 96 125 300 96 130 300			
-1020202	,		Star-shaped nut 15	0,40	95 206 10
			202		

HANDI

ltem	[kg]	Article n°	Item	[
Washer	0,10	13 720 100		
Plastic tube 22 mm 2.00m	0,36	99 100 400		
Plastic cone 22 mm	0,005	99 102 400		
Tie rod 15.0 mm 0.50m 0.75m 0.75m 1.00m 1.25m 1.50m 1.50m 2.00m 2.25m 2.50m 2.50m 2.75m 3.00m	0,80 1,20 1,60 2,00 2,40 2,80 3,20 3,60 4,00 4,40 4,80	92 050 300 92 075 300 92 100 300 92 125 300 92 150 300 92 175 300 92 200 300 92 225 300 92 250 300 92 275 300 92 300 300		
Handle Handi	0,84	13 724 100		
Stacking angle Handi	0,03	13 990 400		
Plug for holes	0,003	12 990 400		

WALL FORMWORK

Variant your best partner in construction formwork

variant-factory.eu

Large-area formwork VERTEX 60

Practically and economically useful system for large-area walls forming.

Easily adaptable system, which solves all requirements for architectural concrete design. Vertex 60 means applications in different type of projects and construction sites. Starting from simple straight walls, complicated column cross-section through residential and high-rise construction up to bridges construction. Also it can be used as formwork shutters for single sided or climbing systems. The standard components of the system such as steel walings, H20 beams and flange clamps can be assembled in formwork and customized for a particular project.

Adaptable load-bearing capacity:

• Due to its adaptability Vertex 60 can be assembled and customized to withstand almost any pressure of fresh concrete (recommended range is from 30 up to 70 kN/m²);

• The most cost-efficient in terms of formwork price and pace of forming is 40 kN/m² of permitted pressure of fresh concrete.

Cost-effective:

• Large-areas of concrete surface can be easily cast;

• High number of use cycles means lower follow-up expenses;

- Reduction of expenses by means of system adaptability;
- High quality of concrete surface minimizes finishing work;

• Project-specific adaptation possible, as it can be faced with any type of form-ply.

Easy handling and planning:

• All the connectors and accessories are easily fixed into the slots and quickly tighten, consequently forming time is efficient and maximized;

• Load-bearing capacity of the system can be

adjusted by means of H20 beams and steel walings; • Any requirements for architectural concrete design can be met, due to the system adaptability.

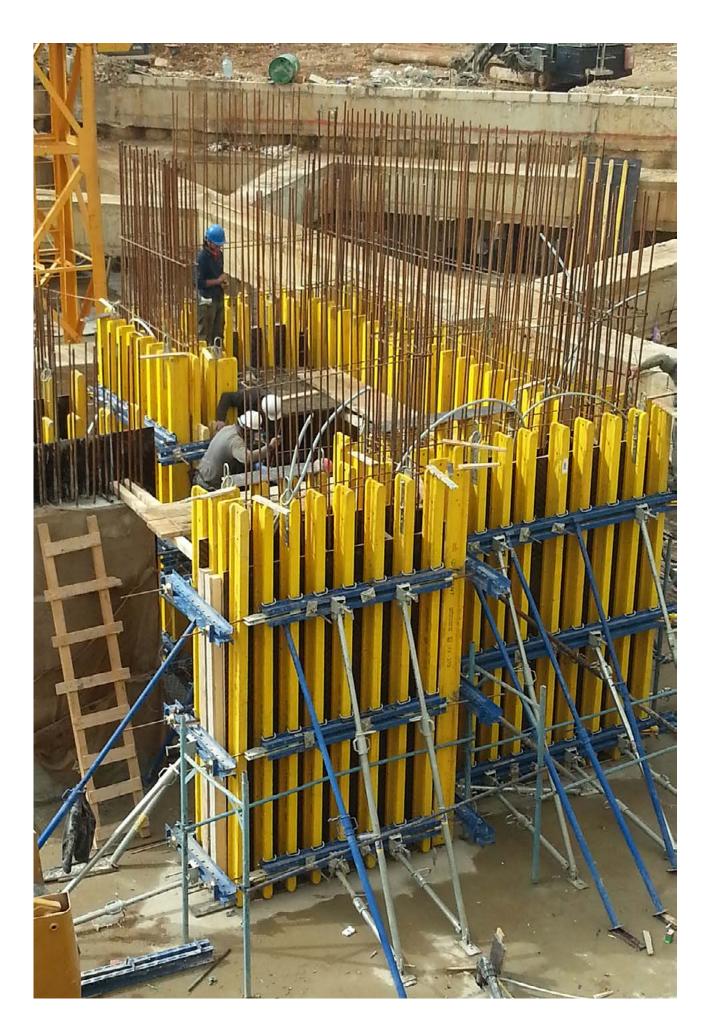
Safe use:

• Accessories such as — lifting hooks, wall brackets, supporting struts etc. make for save and easier handling of the system.

Areas of use of the Vertex 60 system:

- Large area wall formwork;
- Column formwork;
- For single sided system;
- Bridges construction;
- For climbing system.





VERTEX 60 panels

SIZES

The size of a panel which is going to be assembled depends on:

 Length of steel waling used—determines possible width of the Vertex 60 panel.

Variant provides wide range of waling starting from 0.5 m up to 6.0 m in a 250 mm grid.

• Length of H20 beams-determines possible height of the Vertex 60 panel.

Variant provides wide range of H20 beams starting from 1.25 m up to 5.9 m.

Consequently the smallest panel possible is 0.5 m in width and 1.25 m in height the biggest 6.0 m in width by 6.0 m in height.

LOAD-BEARING ADAPTABILITY

Depending on the concrete pressure required, the Variant H20 beams and the walings are spaced closer together or further apart. This ensures optimum formwork design and great economy of materials. For more information on structural design of Vertex 60 elements, see "User manual"





Vertex 60 elements can be assembled in heights of up to 6.0 m.

Vertex 60 elements can be assembled in width of up to 6.0 m.

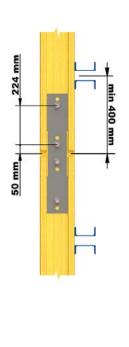
STACKING

Vertex 60 panels can be assembled in a gang-form by means of vertical staking. A panel connection using stacking plate has sufficient flexural stiffness to allow panel units up to 12 m height to be lifted in one piece.



e.g. concrete pressure 30 kN/m²

e.g. concrete pressure 70 kN/m²



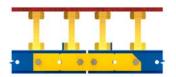


Maximum height of a gang-form up to 12 m height.

VERTEX 60 inter-panel connection

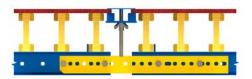
JOINING WITH USE OF THE CONNECTING PLATE

For standard inter-panel connection the connecting plate and four pins with spring cotters are required.



JOINING WITH USE OF THE ADJUSTABLE CONNECTING PLATE AND JOINT PLATE

In case when you have space between panels adjustable connecting plate with pins and spring cotters are used. For easier stripping joint plate is required.







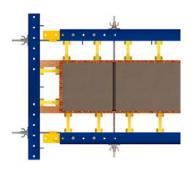
VERTEX 60 stop-end and corners forming

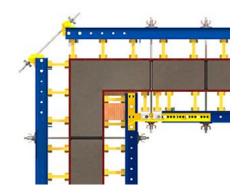
STOP-END FORMING

The Vertex 60 is a complete formwork system. As such, it offers practical solutions for e.g. the stop-end formwork. The tie rods are screwed into the Anchoring plate, and the correct spacing of the stop-end element is adjusted using the Superplate 15.

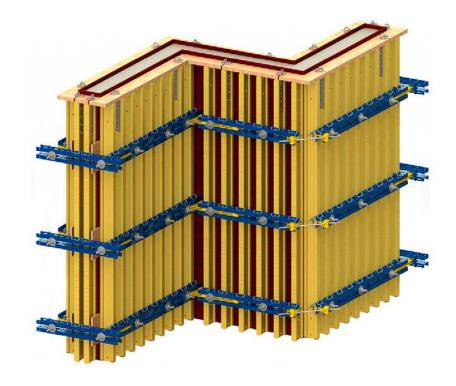
CORNERS

By nailing a form-ply to the end face of standard elements, these are turned into corner elements. The concrete pressure on the end face is transferred by means of reinforcements on the edge beam.





VERTEX 60 stop-end and corners forming



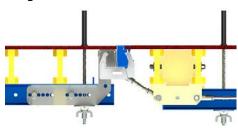
COMBINING WITH DIFFERENT FORMWORK SYSTEMS

Vertex 60 timber-beam formwork can be combined with the following formwork systems:

• Varimax framed formwork



• Ringform circular formwork





The Transition plate 18 mm or 21 mm is required for these combinations.

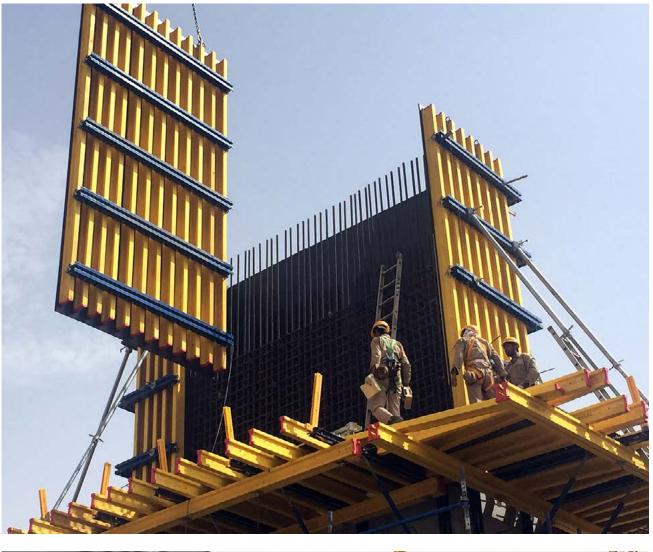


ltem		[kg]	Article nº	ltem	[kg]	Article nº
Waling 12	0.50m 0.75m 1.00m 1.25m 1.50m 1.75m 2.00m	10,92 15,96 21,00 26,25 31,82 37,07 42,32	21 050 000 21 075 000 21 100 000 21 125 000 21 150 000 21 175 000 21 200 000	Lifting hook Vertex	6,41	23 200 100
	2.25m 2.50m 2.75m 3.00m 3.25m 3.50m 3.75m 4.00m	47,46 52,71 58,28 63,53 69,00 75,33 80,21 85,47	21 225 000 21 250 000 21 275 000 21 300 000 21 325 000 21 350 000 21 375 000 21 400 000	Stacking plate Vertex	8,82	23 202 100
Waling 10	4.50m 5.00m 6.00m 0.50m	95,99 106,37 128,63 10,92	21 450 000 21 500 000 21 600 000 22 050 000	Flange clamp Vertex	1,16	23 300 100
	0.75m 1.00m 1.25m 1.50m 1.75m 2.00m 2.25m 2.50m	16,17 21,42 26,67 32,45 37,70 41,00 48,30 53,55	22 075 000 22 100 000 22 125 000 22 150 000 22 175 000 22 200 000 22 225 000 22 250 000	Beam screw 60 110	0,07 0,09	23 302 100 23 304 100
	2.75m 3.00m 3.25m 3.50m 3.75m 4.00m	59,22 64,48 70,04 76,34 81,27 86,94	22 275 000 22 300 000 22 325 000 22 350 000 22 375 000 22 400 000	Beam screw Vertex W	0,24	23 306 100
Joint plate Vertex	3.00m 4.00m	42,85 55,35	23 104 000 23 106 000	Beam clamp Vertex 12 10	1,38 1,27	23 308 100 23 310 100
				Connecting pin	0,39	23 400 100
Stripping plate Vertex	3.00m 4.00m	71,93 79,80	23 108 000 23 110 000	Spring cotter	0,05	23 402 100
<pre>< 4 < 4 < 4 </pre>				Connecting plate Vertex	6,47	23 404 000
Corner waling Vertex	10 12	24,17 23,81	23 102 000 23 100 000	Adjustable connecting plate Vertex	9,69	23 406 000

ltem	[kg]	Article nº	ltem	[kg]	Article nº
Anchoring plate Vertex	7,17	23 408 100	Clamp device Varimax	3,90	11 902 100
Half splice plate Vertex	5,64	23 410 000	Adjustable clamp Varimax	6,00	11 904 100
·					
Shaft corner plate Vertex	11,87	23 412 000	Internal angle Varimax 0.30x3.30m 0.30x3.00m 0.30x2.85m 0.30x2.70m	121,80 98,70 108,47 103,49	11 710 000 11 720 000 11 730 000 11 740 000
			0.30x2.85m 0.30x2.70m 0.30x1.35m	51,90	11 750 000
Column corner plate Vertex	13,34	23 414 000	Options available: xx xxx 000 - Powder coated; xx xxx 200 - Hot dip galvanized; Custom size on inquiry		
			custom size on inquiry		
Shaft waling squaring plate	9,18	23 416 000	Joint angle internal 0.30x3.30m Varimax 0.30x3.00m 0.30x2.85m	141,23 129,15 120,44	11 712 000 11 712 000 11 732 000
			0.30x2.70m 0.30x1.35m	116,55 61,36	11 742 000 11 752 000
Corner tie bracket Vertex	4,46	23 418 000			
			Options available: xx xxx 000 - Powder coated; xx xxx 200 - Hot dip galvanized; Custom size on inquiry		
Corner hinge plate Vertex	18,43	23 420 100	Stripping corner 0.30x3.30m Varimax 0.30x3.00m 0.30x2.85m	207,90 190,30 176,20	11 718 000 11 728 000 11 738 000
			0.30x2.70m 0.30x1.35m	168,70 97,65	11 748 000 11 758 000
Corner spindle Vertex	20,10	23 422 100			
₩. wt			Options available:		
Transition plate 12/18 12/21 10/18	18,70 19,05 17,90	23 500 100 23 502 100 23 504 100 23 506 100	xx xxx 000 - Powder coated; xx xxx 200 - Hot dip galvanized; Custom size on inquiry		
10/13	18,25		Stripping spindle Varimax	3,71	11 942 100
			CE.		

ltem	[kg]	Article nº	ltem	[kg]	Article nº
Wall bracket H20	11,46	23 700 100	Adjustable plumbing strut		
Guide rail clamp	12,40	52 400 100	Spindle head	3,48	11 932 100
Handrail post	12,85	52 402 100	Spindle element without end-hinge	36,62 78,75 54,13	11 934 000 11 936 000 11 938 000
Spindle strut T7 1.26-1.89m 1.42-2.05m 1.92-2.55m 2.42-3.05m 2.97-3.60m	23,26 24,29 27,56 33,41 36,89	23 800 100 23 802 100 23 804 100 23 806 100 23 808 100	Spindle element with end-hinge	43,81 0,09 0,09	11 940 000 52 306 100 52 308 100
Supporting strut 340	37,38	11 928 100	Superplate 15	1,22	95 200 100
			Wing nut 15	0,38	95 204 100
Supporting strut 540	56,91	11 930 100	Star-shaped nut 15	0,40	95 206 100
			Plastic tube 2.00m	0,36	99 100 400

ltem		[kg]	Article nº	ltem	[kg]	Article
Plastic cone 22 mm		0,005	99 102 400			
Tie rod 15.0 mm	0.50m 0.75m 1.00m 1.25m 1.50m 1.75m 2.00m 2.25m 2.50m 2.75m 3.00m 6.00m	0,80 1,20 1,60 2,00 2,40 2,80 3,20 3,60 4,00 4,40 4,80 14,40	92 050 300 92 075 300 92 100 300 92 125 300 92 150 300 92 175 300 92 200 300 92 225 300 92 250 300 92 275 300 92 300 300 92 600 300			
H20 beam	4.90m	7,25 9,00 9,75 10,75 13,25 14,50 16,50 18,00 19,50 22,50 24,50 29,50	91 145 500 91 180 500 91 195 500 91 215 500 91 265 500 91 265 500 91 300 500 91 300 500 91 450 500 91 450 500 91 490 500 91 590 500			





Adjustable circular formwork RINGFORM

Circular formwork for curved walls forming with infinite range of radii starting from 3.5 m.

The circular formwork Ringform by Variant is a practical system for forming of smooth and curved walls. Only 6 types of elements are used: 3 sizes in height 1.2 / 2.4 / 3.0 m and 2 widths, 2.4 m for inner part of the wall and 2.5 m for outer. The required radius is easily achieved by using adjustable spindles.

Load-bearing capacity:

- 50 kN/m² permitted pressure of fresh concrete;
- High quality film faced plywood with thickness of 21 mm. Film weight 240 g/m².

Easy to use

- Having only 6 standard panel provides much easier planning and forming;
- All the connectors and accessories are easily fixed into the slots and quickly tighten, consequently forming time is efficient and maximized;
- No need for extra holes in plywood. The same anchor hole's used throughout a project;
- Can be easily connected to the framed formwork Varimax;
- Radii can be continuously adjusted from a radius of 3.5 m upward, simply by turning spindles.

Cost-effective

• The system elements are pre-assembled and are ready for use simply by setting the desired radius with the adjusting spindles;

- Installation of pre-assembled units minimizes use of a crane;
- Smaller quantities are needed, as it adapts effortlessly to any layout;
- High number of use cycles means lower follow-up expenses;
- Reduction of expenses by means of restoration and cleaning possibilities;
- High quality of concrete surface minimize finishing work.

Safe use

• Accessories such as — bracing platforms, bracing struts etc. make for save and easier handling of the system.

Fast working

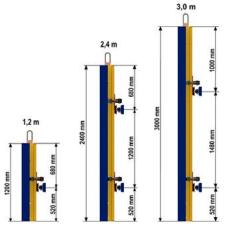
- Radii are set easily—simply by turning spindles;
- Can easily be combined with Varimax, Vertex 60;
- There is only one type connection device (Adjustable clamp).





PANELS HEIGHT

The panels of the adjustable circular formwork have 3 sizes in height 1.2 m, 2.4 m, 3.0 m which provide a good range of sizes. By stacking the panels vertically, optimal needed height can be reached.

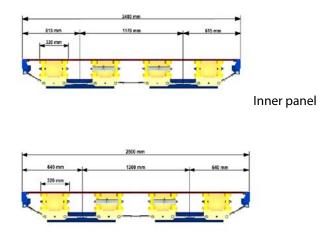


• 2 widths of panel

3 heights of panel

PANELS WIDTH

The 2.40 m wide elements are used for the inside formwork, and the 2.50 m wide ones for the outside formwork. This speeds up work by making it easy to see which element belongs where.



Outer panel

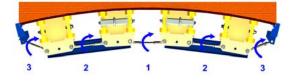
ADJUSTMENT

• Template shall be used for adjusting of the element.

• Make sure that you turn each spindle exactly as much as the ones above and below it.

• Check the radius with the template before every pour.

Process the spindles in the prescribed order when bending the formwork.







ltem	[kg]	Article nº	Item	[kg]	Article nº
Panel Ringform 2.50x3.00m 2.40x3.00m 2.40x2.40m 2.50x1.20m 2.40x1.20m	543,90 532,67 483,26 472,08 261,25 257,25	25 100 000 25 102 000 25 104 000 25 106 000 25 108 000 25 110 000	Wall bracket H20	11,46	23 700 100
			Guide rail clamp	12,40	52 400 100
Stacking plate Ringform	9,41	25 504 100			
Adjustable clamp 50-100mm Ringform 0-50mm	5,00 4,53	25 500 100 25 502 100	Summarian struct Dis of sum 240	32,92	25 508 100
Contraction of the second seco			Supporting strut Ringform 340	32,72	23 500 100
Clamp device Varimax	3,90	11 902 100			
Guide plate 0.90m 1.50m	11,35 18,85	11 912 000 11 914 000	Supporting strut Ringform 540	52,71	25 510 100
Stop-end tie Varimax	1,76	11 906 100			

ltem	[kg]	Article nº	ltem	[kg]	Article nº
Adjustable plumbing strut			Plastic cone 22 mm	0,005	99 102 400
			B		
			Tie rod 15.0 mm 0.50m 0.75m 1.00m 1.25m 1.50m 1.75m 2.00m 2.25m 2.50m	0,80 1,20 1,60 2,00 2,40 2,80 3,20 3,60 4,00	92 050 300 92 075 300 92 100 300 92 125 300 92 150 300 92 175 300 92 200 300 92 225 300 92 250 300
Strut head Ringform	1,95	25 506 100	2.75m 3.00m	4,40 4,80	92 275 300 92 300 300
Spindle element without end-hinge	36,62	11 934 000			
Extension strut 3.70 m	78,75	11 936 000			
Extension strut 2.40 m	54,13	11 938 000			
Spindle element with end-hinge	43,81	11 940 000			
Rod connector 15	0,50	95 214 100			
Superplate 15	1,22	95 200 100			
Plastic tube 22 mm 2.00m	0,36	99 100 400			



VARIANT COLUMN FORMWORK

Circular column SK 100

Steel formwork for all conventional circular cross-sectional columns of any height

The circular column formwork SK 100 has been designed for forming columns with circular cross-section. To form curved stop-end or oval column, the SK 100 system can be combined with Varimax and circular formwork Ringform. The system consists of two semicircular formwork halves, with standard diameters from 30 cm up to 130 in a 10 cm grid. The semicircular elements are fixed to each other by means of integrated connectors (no additional fixation elements are required). 3 heights of elements are available, 50 cm, 100 cm and 200 cm, which can be combined by means of vertical stacking to assemble any height required.



Heavy-duty formwork:

Permitted pressure of fresh concrete:

- up to Ø 600 mm 150 kN/m²
- up to Ø 800 mm 100 kN/m²
- up to Ø 1300 mm 80 kN/m²

Easy to use:

• Having only 3 standard elements heights and 11 standard diameters in a 10 cm grid provides much easier planning and forming;

• Any custom size up to 200 cm in diameter can be produced on enquiry;

• All the connectors are integrated and accessories are easily fixed into the slots and quickly tighten, consequently forming time is efficient and maximized.

Cost-effective:

- Fast concreting operations;
- Installation of pre-assembled units minimizes use of a crane;
- For a column forming only 2 pre-assembled units are used meaning that forming and stripping time are optimized;
- High number of use cycles means lower followup expenses;
- Reduction of expenses by means fast cleaning possibilities;
- Powder-coated steel formwork, for long service life;
- High quality of concrete finish minimizes finishing work (architectural concrete surface).

Safe use:

• Accessories such as — wall brackets, supporting struts etc. make for save and easier handling of the system.



SK 100 elements

ELEMENTS HEIGHTS

There are 3 standard heights of the semicircular formwork elements 50 cm, 100 cm and 200 cm, which can be easily assembled, by means of vertical staking, to a formwork element of any height required.



ELEMENT DIAMETERS

There are 11 standard diameters of the semicircular formwork elements from 30 cm up to 130 cm in a 10 cm grid.

D = 30, 40, 50, 60, 70, 80, 90, 100, 110, 120, 130 cm

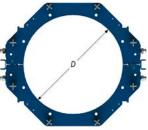
Any custom size up to 200 cm in diameter can be produced on enquiry.

ELEMENTS FEATURES

The following options are integrated in the SK 100 elements:

- Connectors for linking two semi-circular elements;
- Connectors for vertical stacking;
- Points for crane hooks.





SK 100 elements connection

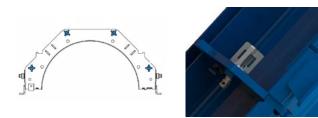
JOINING OF TWO SEMI-CIRCULAR ELEMENTS TOGETHER

The integral centering mechanism makes it easy to position the two halves correctly.



CONNECTION OF THE ELEMENTS FOR STACKING

Link the Elements SK 100 together with the integrated connecting bolts SK. To achieve an exact interelement join, it is recommended tightening the connection bolts in the following order.



ADDITIONAL UTILIZATION

SK 100 elements can be connected directly to the Varimax panels to form 'oval' columns or curved stop-end, or to the elements of the circular formwork Ringform.

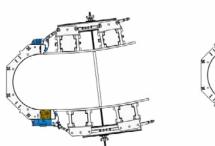
STIFFENING WITH STEEL WALINGS

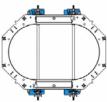
This measure is recommended:

• on tall multi-element column formworks SK (from 4.00 m upward), in order to stiffen the formwork when it is stood upright;

• on multi-element column formworks SK assembled from a large number of small elements.

The steel walings should be long enough to overlap the reinforcement ribs immediately above and below the join.









SK 100

ltem		[kg]	Article nº	ltem	[kg]	Article nº
Column element SK 100	D 1.30x2.00m D 1.30x1.00m D 1.30x0.50m D 1.20x2.00m	336,00 197,40 114,45 318,15	14 100 000 14 102 000 14 104 000 14 106 000	Wall bracket adapter	6,70	14 166 100
	D 1.20x1.00m D 1.20x0.50m D 1.10x2.00m D 1.10x1.00m D 1.10x0.50m D 1.00x2.00m	211,05 107,10 302,40 190,05 100,80 246,75	14 108 000 14 110 000 14 112 000 14 114 000 14 116 000 14 118 000	Wall bracket Varimax	13,28	11 926 100
	D 1.00x1.00m D 1.00x0.50m D 0.90x2.00m D 0.90x1.00m D 0.90x0.50m D 0.80x2.00m D 0.80x1.00m D 0.80x0.50m D 0.70x2.00m D 0.70x1.00m D 0.70x0.50m D 0.60x2.00m	157,50 88,20 226,80 138,60 80,85 199,50 116,03 68,25 186,90 102,90 59,85 164,85	14 120 000 14 122 000 14 124 000 14 126 000 14 128 000 14 130 000 14 132 000 14 134 000 14 136 000 14 138 000 14 140 000 14 142 000			
Custom size on inquiry	D 0.60x1.00m D 0.60x1.00m D 0.50x2.00m D 0.50x1.00m D 0.40x2.00m D 0.40x2.00m D 0.40x1.00m D 0.40x1.00m D 0.30x2.00m D 0.30x1.00m D 0.30x1.00m	101,33 54,08 154,35 94,50 54,60 139,65 85,05 48,30 117,60 69,30 39,90	14 144 000 14 146 000 14 146 000 14 150 000 14 152 000 14 152 000 14 154 000 14 156 000 14 158 000 14 160 000 14 162 000 14 164 000	Guide rail clamp	12,40	52 400 100
Waling 12	1.75m 2.00m 2.25m 2.50m 2.75m 3.00m	37,07 42,32 47,46 52,71 58,20 63,53	21 175 000 21 200 000 21 225 000 21 250 000 21 250 000 21 300 000	Supporting strut 340	37,38	11 928 100
Guide plate	1.50m	18,85	11 914 000	the second s		
				Supporting strut 540	56,91	11 930 100
Connection screw	10-16 10-25	0,63 0,79	11 908 100 11 910 100	*-1+-'		

SK 100

Item [kg] Article nº Item	
Adjustable plumbing strut	
т.,	
f	
Spindle head 3,48 11 932 100	
Spindle element without end-hinge 36,62 11 934 000	
Extension strut 3.70 m 78,75 11 936 000	
Extension strut 2.40 m 54,13 11 938 000	
34,13 11 230 000	
Spindle element with end-hinge 43,81 11 940 000	
Superplate 15 1,22 95 200 100	

Column formwork VARIMAX

Framed heavy-duty formwork for rectangular and square columns forming.

The system is broadly applicable for projects where large numbers of square and rectangular columns, with variable cross-sections, are to be formed cost-effectively and quickly. For column forming versatile panels of the VARIMAX system are used. Using the versatile panels 90 cm width a column cross-section up to 75x75 cm in a 5 cm grid can be formed, with use of 135 cm panel a column cross-section up to 120x120 cm in a 5 cm grid can be formed. Height extension can be accomplished by means of vertical stacking.

Heavy-duty formwork:

- 80 kN/m² pressure of fresh concrete;
- High quality film faced plywood with thickness
- of 21 mm. Film weight 240 g/m².

Easy to use:

- Having only 2 standard panel widths provides much easier planning and forming;
- All the connectors and accessories are easily fixed into the slots and quickly tighten, consequently forming time is efficient and maximized;

• Any column cross-section up to 120x120 cm in a 5 cm grid can be easily assembled.

Cost-effective:

• Maximum utilization is obtained form the formwork by using versatile panels for columns, corners, stop-ends and wall junctions;

• Installation of pre-assembled units minimizes use of a crane;

• For a column forming only 2 pre-assembled units are used, meaning that forming and stripping time is optimized;

• High number of use cycles means lower followup expenses;

• Reduction of expenses by means of restoration and cleaning possibilities;

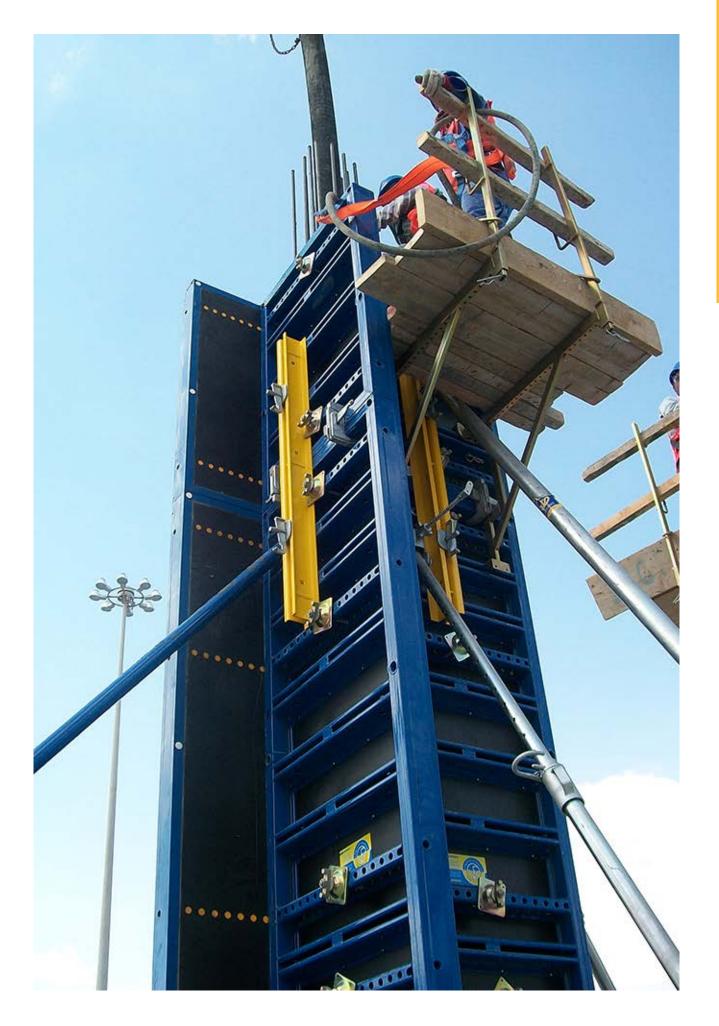
• Galvanized or powder-coated steel frames, for long service life;

• High quality of concrete surface minimizes finishing work.

Safe use

• Accessories such as — wall brackets, lifting hooks, supporting struts etc. make for save and easier handling of the system.

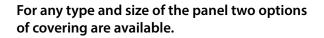




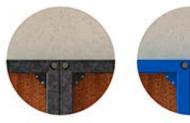
VERSATILE PANELS

The special hole pattern makes these panels particularly suitable for efficient forming of:

- Columns;
- Corners;
- Wall junctions;
- Stop-ends.

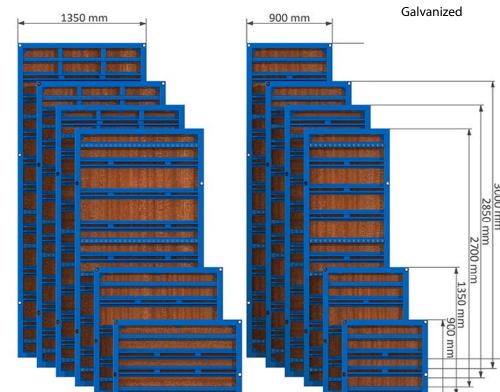


00 mm 3000 mm





Powder-coated





VERSATILE PANEL CONNECTION

For panel connection only one type of connectors is used, implemented by means of Variant Connection screw 10-16 and Superplate 15, which simplify and speed up the processes of preassembly, forming and stripping.

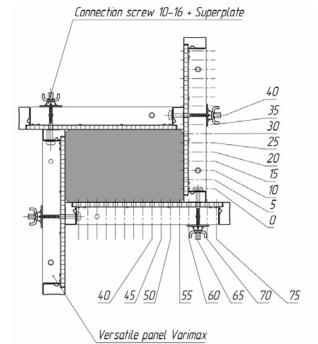




Superplate 15

Connection screw 10-16









Column formwork VARIMID

Framed lightweight formwork for rectangular and square column forming.

The lightweight framed formwork Varimid by Variant delivers perfect forming performance in projects where use of a crane is limited, can be assembled by hand. When a large number of square and rectangular columns, with variable cross-sections, are to be formed cost-effectively and quickly, with limited use of lifting equipment, column formwork Varimid is the best solution. Using versatile panels 75 cm width a column cross-section up to 60x60 cm in a 5 cm grid can be formed, with use of 90 cm panel a column cross-section up to 75x75 cm in a 5 cm grid can be formed. Height extension can be accomplished by means of vertical stacking. Maximum height of a column set is 6 m, with one staking joint.

High load-bearing capacity:

- 60 kN/m² pressure of fresh concrete;
- Can be vertically stacked up to 6.00 m with use of one joint;
- High quality film faced plywood with thickness of 15 mm. Film weight 240 g/m².

Cost-effective:

• Manhandled formwork panels minimize use of a crane;

• High number of use cycles means lower followup expenses;

• Reduction of expenses by means of restoration and cleaning possibilities;

- Galvanized or powder-coated steel frames, for long service life;
- High quality of concrete surface minimize finishing work;
- Reduction of cost by using panels which are already used on site;

• Maximum utilization by means of using versatile panels for forming stop-ends, corners, wall junctions etc.

Easy handling and planning:

• All the connectors and accessories are easily fixed into the slots and quickly tighten, consequently forming time is efficient and maximized.

Safe use:

• Accessories such as — wall brackets, lifting hooks, supporting struts etc. make for save and easier handling of the system.



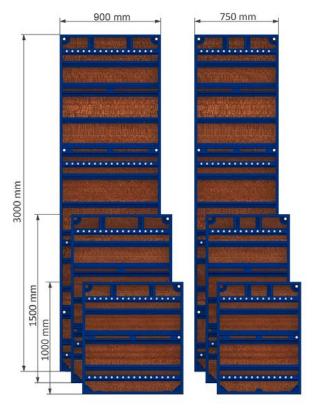




VERSATILE PANELS

The special hole pattern makes these panels particularly suitable for efficient forming of:

- Corners;
- Wall junctions;
- Stop-ends;
- Columns.



For any type and size of the panel two options of covering are available.





Galvanized

Powder-coated





VERSATILE PANEL CONNECTION

For panel connection only one type of connectors is used, implemented by means of Variant Connection screw 10-16 and Supper plate, which simplify and speed up the processes of preassembly, forming and stripping.

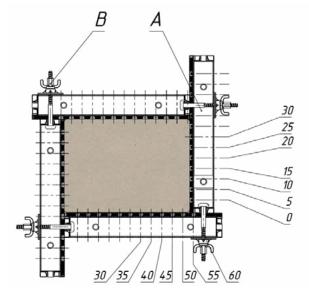




Connection screw 10-16

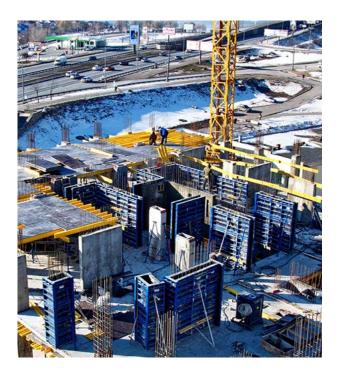
Superplate 15

Possible cross-sections in a 5 cm increment grid





Using versatile panel 75 cm—cross-section up to 60x60 cm in a 5 cm grid can be formed. Using versatile panel 90 cm—cross-section up to 75x75 cm in a 5 cm grid can be formed.



Column formwork HANDI

Framed super-lightweight formwork for column forming.

The Handi is super-lightweight framed formwork, which has been specifically designed for quick and cost-effective construction. Owing to its super-lightweight panels, the system can be easily handled and assembled by hand. Consequentially, for column forming, the Handi system ideally suited in projects where a large number of square and rectangular columns, with variable cross-sections, need to be formed with limited use of crane and difficulties applying of heavier framed formwork systems (such as Varimax system). To form a column section, versatile panels of the Handi system are used. Using versatile panel 60 cm width, column cross-section up to 50x50 cm can be formed in a 5 cm grid. Using versatile panel 90 cm width, column cross-section up to 80x80 cm can be formed in a 5 cm grid (it is recommended not increasing cross-section sizes 60x60 cm, due to high level of pressure of fresh concrete).

Load-bearing capacity:

- 35 kN/m² pressure of fresh concrete;
- High quality film faced plywood with thickness of 15 mm. Film weight 240 g/m².

Cost-effective:

• Universal application of the Handi system will give you an opportunity to use one system for variety of different tasks;

- Reduction of expenses due to minimizing of crane usage;
- High number of use cycles means lower followup expenses;
- Reduction of expenses by means of restoration and cleaning possibilities;
- Galvanized or powder-coated steel frames, for long service life;
- High quality of concrete surface minimizes finishing work;
- Reduction of expenses by using panels which are already used on site;
- Maximum utilization by means of using versatile panels for forming stop-ends, corners, wall junctions etc.

Easy to use

• All the connectors and accessories are easily fixed into the slots and quickly tighten, consequently forming time is efficient and maximized;

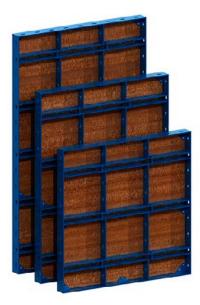
• Ergonomic of the system ensures fast and save assembly.

Safe use

• Accessories such as — wall brackets, lifting hooks, supporting struts etc. make for save and easier handling of the system.



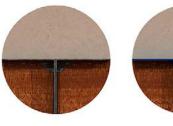
VERSATILE PANELS

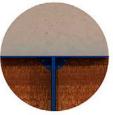


The special hole pattern makes these panels particularly suitable for efficient forming of:

- Corners;
- Wall junctions;
- Columns.

For any type and size of the panel two options of covering are available.





Galvanized

Powder-coated

Versatile panels connection

For panel connection only one type of connectors is used, implemented by means of Variant Connection screw 5-10 and Star-shaped nut with Washer, which simplify and speed up the processes of pre-assembly, forming and stripping.





Connection screw 5-10

Star-shaped nut



Use of versatile panels 90 cm





Column formwork VERTEX 60

Formwork system for forming columns of any size and shape.

Owing to the system's flexibility, column formwork VERTEX 60 allows to form columns and pillars of different types, shapes and sizes of cross-section. Maximum height of the formwork set is 12 m, which can be achieved by means of vertical stacking. Depending on distances between walings and H20 beams, VERTEX 60 can be easily adapted to any requirements and loads. Maximum pressure of fresh concrete 80 kN/m² is permitted. In order to maximize utility, column formwork sets of VERTEX 60 are designed and pre-assembled for a particular project and purpose (shape and size of column cross-section as well as the height). No tie-rods in column cross-section up to 120x120 are required. Erection of the column formwork Vertex 60 is carried out quickly, reliably and cost effectively.

Adaptable load-bearing capacity:

• Due to its adaptability Vertex 60 can be assembled and customized to withstand almost any pressure of fresh concrete up to 80 kN/m².

Cost-effective:

• Idea for forming large number of columns economically. For fast operation it is recommended to use one set of pre-assembled formwork for a particular cross-section size;

• Pre-assembled sets can be used to maximize utility and optimize forming time;

• High number of use cycles means lower followup expenses;

• High quality of concrete surface minimizes finishing work;

• Project-specific adaptation possible, as it can be faced with any type of form-ply.

Easy handling and planning

• All the connectors and accessories are easily fixed into the slots and quickly tighten, consequently forming time is efficient and maximized;

• Load-bearing capacity of the system can be adjusted by means of H20 beams and steel walings;

• Any requirements for architectural concrete design and shape of the column cross-section can be met, due to the system adaptability.

Safe use

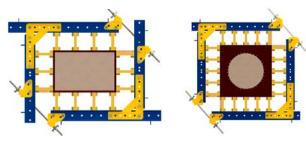
• Accessories such as — wall brackets, lifting hooks, supporting struts. make for save and easier handling of the system.





Depending on how walings are arranged and the distance between H20 beams, a maximum fresh concrete pressure of 80 kN/m² is permitted.

All column cross-sections up to 120x120 can be assembled using standard equipment and no tierods are required. As well as rectangular, circular and columns with cross-section of special shape can be encased.



Rectangular column formwork

Circular column formwork

Column formwork VERTEX 60 elements of connection

The **Column corner plate** connects the walings rigidly and precisely in a preassembled half (gangform) of the formwork set across the corner.

To connect two halves (gang-forms) of the column set together the **Corner tie brackets** are used, which are tighten and fixed by means of tie-rods and wing nuts. The Corner tie bracket enables the walings to be diagonally tension-braced and make forming and striking much easier and faster.





Corner tie bracket

Column corner plate





VERTEX 60 column formwork





VARIANT

SINGLE-SIDED FORMWORK

Modular supporting frames

Tried and checked system for single-sided walls forming of height up to 8.00 m

The system of modular supporting frames by Variant is used for single-sided walls forming such as retaining walls, dam walls etc. Shear forces which appear on the formwork shutters owing to fresh concrete pressure, are held and redistributed on the base by means of modular supporting frames and diagonal anchors. Single-sided supporting system allows walls with the required pouring-height up to 8.00 m to be formed.

Load-bearing capacity :

• Owing to its load-bearing flexibility, the Single sided modular supporting system can be assembled and customized for different pressure of fresh concrete required, up to 50 kN/m².

System adaptability:

- Flexible height adjustment;
- Easily combines with Variant's wall systems, such as, framed formwork Varimax and large-area formwork Vertex 60;
- Rapid adaptation to any unevenness of the ground in an installation area;
- Can be used for special application. (e.g. positioned horizontally and anchored to the structure used as heavy-duty working platforms).

Cost-effective

- Can be repositioned by use of wheel units, in order to save crane time;
- Large areas of single-sided wall can be easily cast;
- High number of use cycles means lower followup expenses;
- Reduction of expenses by means of system adaptability;
- Galvanized steel frames, for long service life.

Easy handling and planning

• All the connectors and accessories are easily fixed into the slots and quickly tighten, consequently forming time is efficient and maximized;

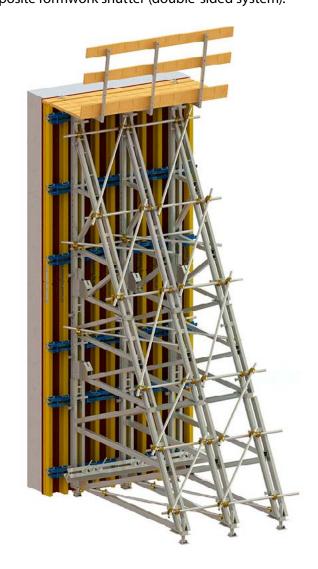
• Any requirements for architectural concrete design can be met.

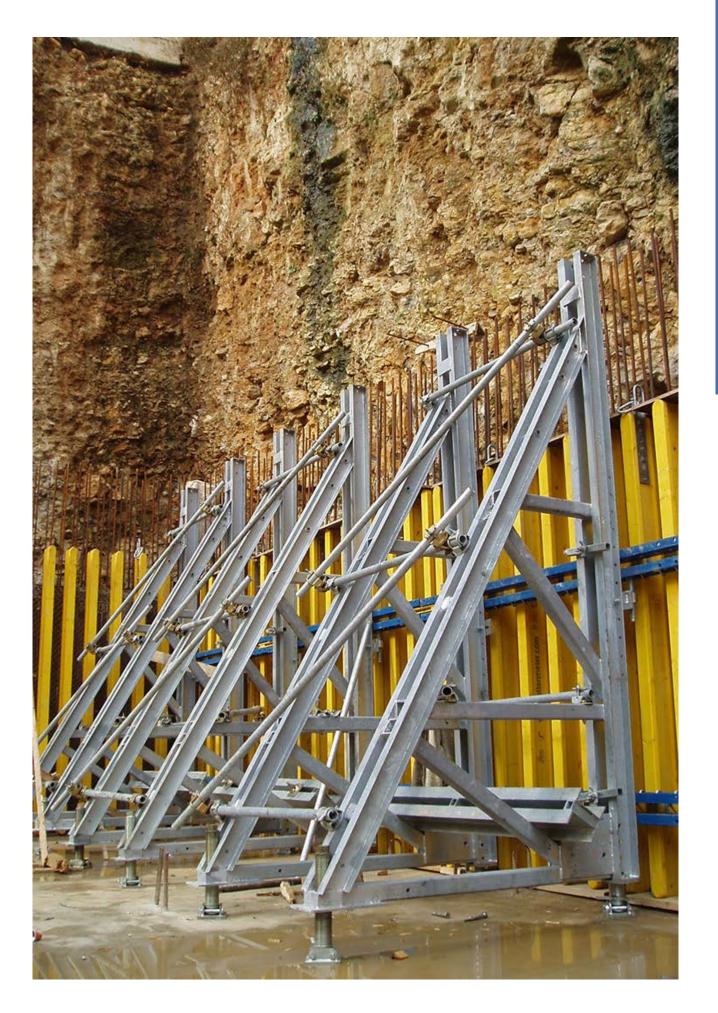
Safe use

• Accessories such as — wall brackets makes for save and easier handling of the system.

Areas of use of the single-sided modular supporting system:

- Retaining walls;
- Dam walls;
- Stop-ends of walls and slabs with large thickness:
- Walls of great thickness, in this case single-sided system is to be installed on both sides;
- Walls where there is no place for installation of opposite formwork shutter (double-sided system).





Modular supporting frames — supporting units assembly

TYPES AND SIZES

The supporting modular frame units are formed by combining of supporting or attachable frames in one block by means of bracing. The modular units must be correctly braced with scaffold tubes to attain stated capacity.

There are 3 types of modular units which can be formed by combing the following frames:

- Supporting frame 4.50 m;
- Attachable frame 1.50 m;
- Attachable frame 2.00 m.

The supporting modular units are assembled in identical fashion for use with either timber-beam or framed formwork.





Modular supporting unit formed by combing Supporting frames 4.50 m



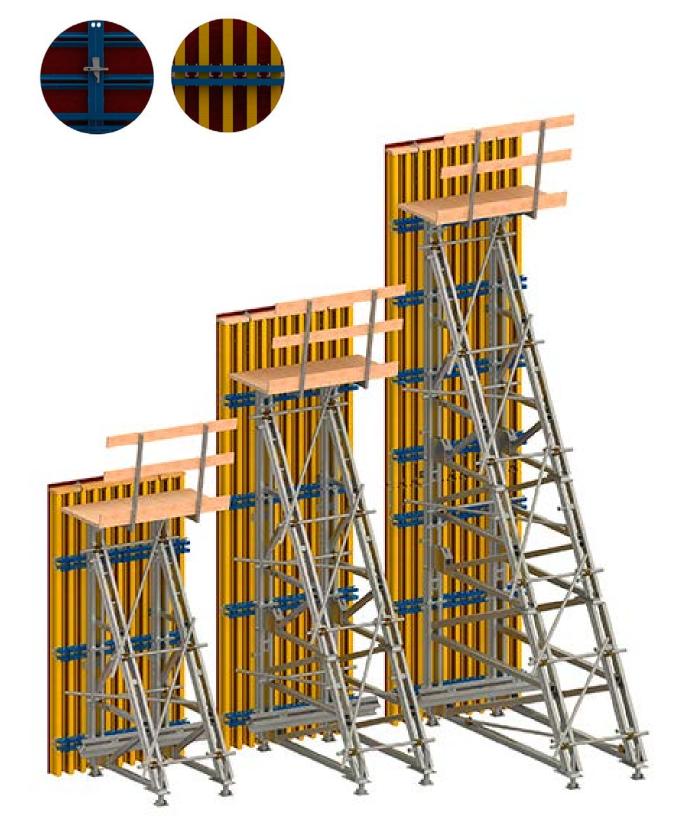
Modular supporting unit formed by combing Attachable frames 1.50 m



Modular supporting unit formed by combing Attachable frames 2.00 m

Modular supporting frames — combining with wall formwork

Single-sided modular supporting system easily combines with Variant's wall formwork systems, such as, framed formwork Varimax and large-area formwork Vertex 60. The supporting modular units are assembled in identical fashion for use with either timber-beam or framed formwork.



Modular supporting frames — combining with wall formwork

FIXATION OF THE FRAMED FORMWORK VARIMAX

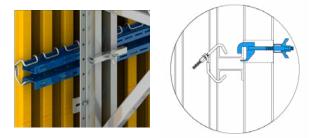
In order to be able to fix Varimax panels to the modular supporting frames, walings 10 or 12 are used ,which are fixed to the framed formwork by means of connection screw 10-16 and Superplate 15. Then the panel is fixed to the modular supporting frames using the waling-to-bracket holder.





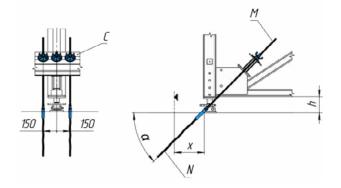
FIXATION OF THE TIMBER-BEAM FORMWORK VERTEX 60

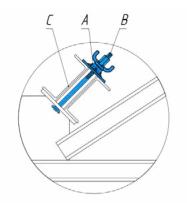
Vertex 60 formwork elements are clamped directly onto the modular supporting frame using the waling-to-bracket holder. The modular supporting frames are designed in such a way that the waling of formwork shutter can be fixed anywhere along the frame.



Modular supporting frames— anchoring

Horizontal forces on the single-sided formwork, caused by fresh concrete pressure, are held by the modular supporting units and redistributed onto the ground by means of diagonal anchors. The diagonal anchors fixed to the anchor waling of the modular supporting unit using superplate.





Together with the superplate 15 (A), the anchor waling positioner (B) secures the anchor waling (C) so that it cannot tilt or slip out of position.

Modular supporting frames

ltem	[kg]	Article nº	ltem	[kg]	Article nº
Supporting frame 4.50 m		31 001 200	Corner plate MSF	47,25	32 100 100
			Front spindle MSF	19,43	32106100
Attachable frame 1.50 m	263,67	31 002 200	Rear spindle MSF	19,18	32104100
Attachable frame 2.00 m	497,04	31 003 200	Adjusting spindle	6,62	32102100
			Connecting pin	0,39	23 400 100
2	00m 21,00 00m 42,32 00m 63,53	21 100 000 21 200 000 21 300 000	Spring cotter	0,05	23 402 100
- 1.	70m 26,45 95m 72,40 95m 108,93	33 070 200 33 195 200 33 295 200	Connection screw 10-16	0,63	11908 100
			Wailing-to bracket holder	2,61	75 200 100
Special anchor waling 0	55m 47,39	33 055 200		47	
Anchor waling positioner	0,63	32108100	Screw-on access bracket	17,32	75 116 100

Modular supporting frames

	[kg]	Article n°	ltem		[kg]	Article n°
Swivel plate	4,10	75 118 100	She-bolt	15.0mm 0.65m 15.0mm 1.20m 20.0mm 1.25m	1,83 2,72 5,94	95 304 100 95 306 100 95 308 100
Attachable roller A for supporting frame 4.50 m	9,78	34 100 000	Tie rod	15.0mm 1.50m 20.0mm 1.50m 26.5mm 1.50m	2,40 3,60 6,83	92 150 300 93 150 300 95 310 300
Attachable roller B for supporting frame 4.50 m	41,06	34 102 000	Rod connector	15	0,50	95 214 100
Mijustable jack	30,45	34 104 000	Clearance cone	15 20	0,38 0,38	95 300 100 95 302 100
			Anchoring cone	20	1,05	95 312 100
Framed tube 48 mm 1.00m	4,60	94 100 200	Superplate	15 20	1,22 2,10	95 200 100 95 202 100
1.50m 2.00m 2.50m 3.00m	6,91 9,21 11,51 13,81	94 150 200 94 200 200 94 250 200 94 300 200	Hexagon nut	15 26.5	0,37 0,80	95 208 100 95 218 100
Swivel coupler 48x48mm	1,22	95 106 100	Rod connector	26.5	1,51	95 216 100
Screw-on coupler 48 mm 30 70 100	1,21 1,26 1,33	95 100 100 95 102 100 95 104 100	Anchor plate	26.5	3,47	95 220 100

Modular supporting frames

ltem		[kg]	Article nº	ltem	[kg]	Article n
Pigtail anchor	15 20 26.5	0,92 1,90 3,60	99 208 300 99 210 300 99 212 300			
Stop anchor	15.0mm 0.16m 15.0mm 0.40m 20.0mm 0.22m 20.0mm 0.45m	0,43 1,07 0,64 1,30	99 200 100 99 202 100 99 204 100 99 206 100			
Sealing sleeve	15 20	0,008 0,03	99 104 400 99 106 400			
Anchor holder	15 20	0,34 0,42	99 214 300 99 216 300			

Tried and tested system for single-sided walls forming with height up to 4.00 m

The system of adjustable supporting frames by Variant is used for forming single-sided walls such as retaining walls, dam walls etc. Shear forces which appear on the formwork shutters due to fresh concrete pressure, are held and redistributed on the base by means of adjustable supporting frames and diagonal anchors. Single-sided adjustable supporting system allows walls with the required pouring-height up to 4.00 m to be formed.

Load-bearing capacity :

• Owing to its load-bearing flexibility, the Singlesided adjustable supporting system can be assembled and customized for different pressure of fresh concrete required, up to 50 kN/m².

System adaptability:

• Easily combines with Variant's wall systems, such as, framed formwork Varimax and timber-beam formwork Vertex 60.

Cost-effective:

• Can be assembled, disassembled and repositioned by hand;

- Large-areas of single-sided wall can be easily cast;
- High number of use cycles means lower followup expenses;
- Reduction of expenses by means of system adaptability;

• Powder coated steel elements, for long service life.

Easy handling and planning:

• All the connectors and accessories are easily fixed into the slots and quickly tighten, consequently forming time is efficient and maximized;

• Any requirements for architectural concrete design can be met.

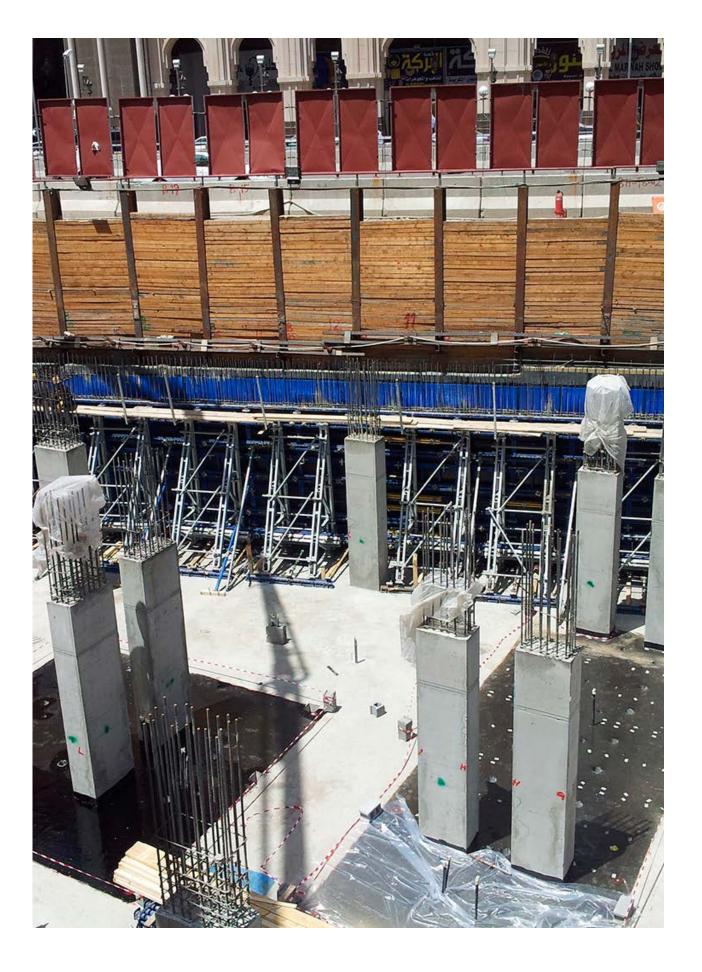
Safe use:

• Accessories such as — bracing platforms makes for save and easier handling of the system.

Areas of use of the single-sided adjustable supporting system:

- Retaining walls;
- Dam walls;
- Stop-ends of walls and slabs with large thickness;
- Walls of great thickness, in this case single-sided system is to be installed on both sides;
- Walls where there is no place for installation of opposite formwork shutter (double-sided system).





Adjustable supporting frames— supporting units assembly

The adjustable supporting units are formed by combining of steel section elements, walings 12, spindle struts in one block. The adjustable units must be correctly braced with scaffold tubes to attain the stated capacity.

There are 2 types of modular units which can be formed:

• Adjustable supporting unit for pour height of up to 3.25 m;

• Extended adjustable supporting unit for pour height of up to 4.00 m.

The supporting modular units are assembled in identical fashion for use with either timber-beam or framed formwork.



Adjustable supporting unit for pour height of up to 3.25 m



Extended adjustable supporting unit for pour height of up to 4.05 m



In case of necessity, the adjustable supporting unit can be assembled with use of 3 parallel frames

Adjustable supporting frames — combining with wall formwork

Single-sided adjustable supporting system easily combines with Variant's wall formwork systems, such as, framed formwork Varimax and timberbeam formwork Vertex 60. The supporting adjustable units are assembled in identical fashion for use with either timber-beam or framed formwork.





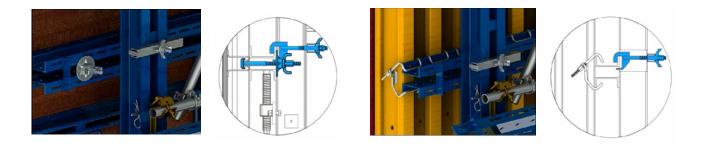
Adjustable supporting frames — combining with wall formwork

FIXATION OF THE FRAMED FORMWORK VARIMAX

To be able to fix Varimax panels to the modular supporting frames, walings 10 or 12 are used, which are fixed to the framed formwork by means of connection screw 10-16 and Superplate 15. Then the panel is fixed to the adjustable supporting frames using the waling-to-bracket holder.

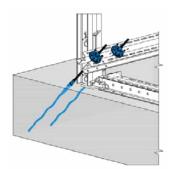
FIXATION OF THE TIMBER-BEAM FORMWORK VERTEX 60

Vertex 60 formwork elements are clamped directly onto the adjustable supporting frame using the waling-to-bracket holder. The adjustable supporting frames are designed in such a way that the waling of formwork shutter can be fixed anywhere along the frame.



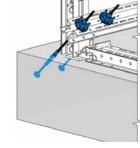
Adjustable supporting frames— anchoring

Loads on the single-sided formwork, caused by fresh concrete pressure, are held by the adjustable supporting units and redistributed onto the ground by means of diagonal anchors. The diagonal anchors fixed to the anchor waling of the ajustable supporting unit using super plate.



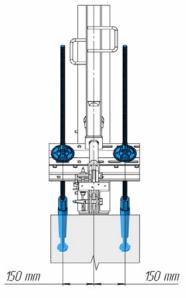
Anchoring with use

of pigtail anchor

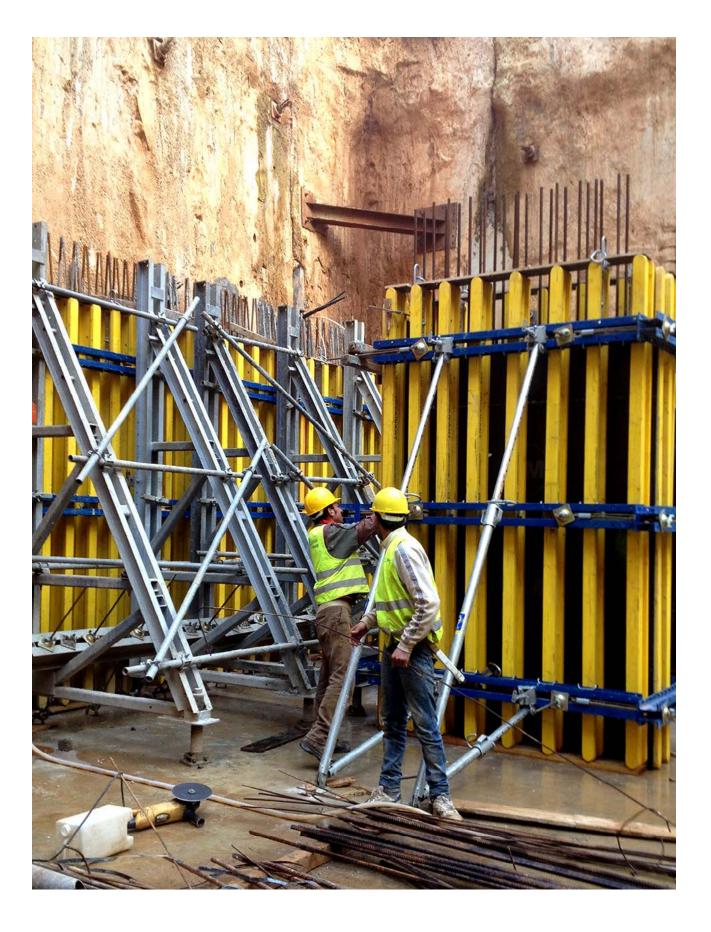


Anchoring with use

of stop-anchor

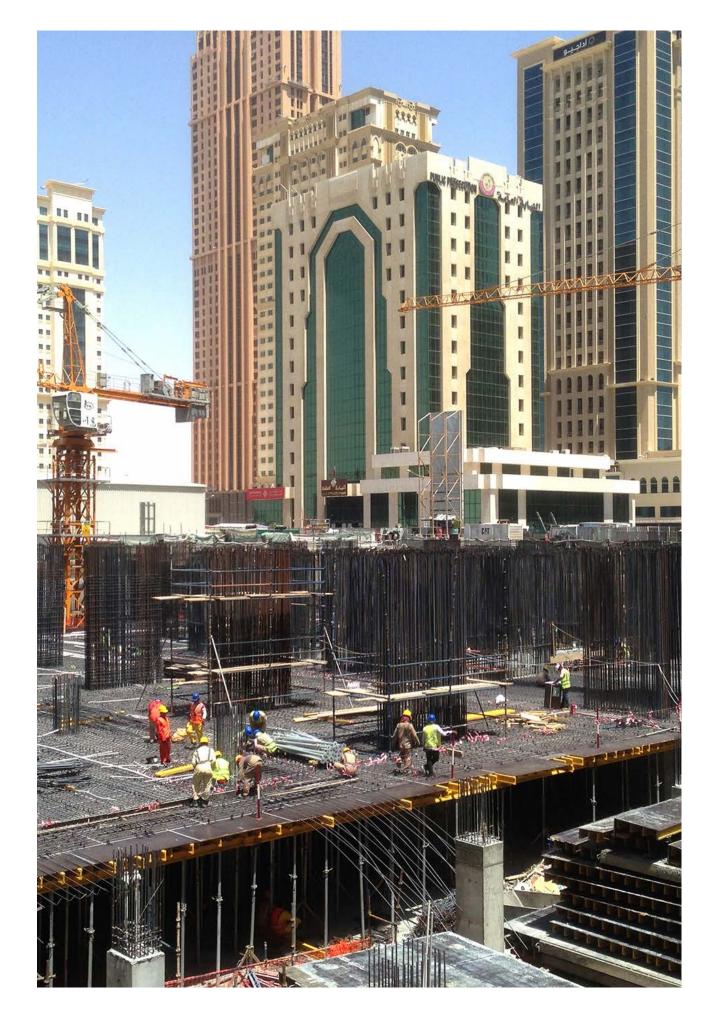


Distance between anchors for either pigtail anchoring system or stop-anchor system.



ltem	[kg]	Article nº	ltem	[kg]	Article nº
Steel section ASF	65,84	35 100 000	Waling 12 1.00m 2.00m 3.00m	21,00 42,32 63,53	21 100 000 21 200 000 21 300 000
Anchoring shoe ASF	12,34	35 102 100	Anchor waling 14 1.60m 2.00m 2.60m	45,34 56,06 73,60	36 160 200 36 200 200 36 260 200
Supporting shoe ASF	10,21	35 104 100	Connecting plate Vertex	6,47	23 404 000
Pressure shoe ASF	6,29	35 106 100	Connecting pin	0,39	23 400 100
Tension plate ASF	2,61	35 108 100	Spring cotter	0,05	23 402 100
Spindle strut ASF 3.00m	34,79	35 200 100	Connecting screw 10-16cm	0,63	11 908 100
			Waling-to-bracket holder	2,61	75 200 10
Spindle strut T7 3.05-3.55m	36,05	35 202 100	Screw-on access bracket	17,32	75 116 100
			Swivel plate	4,10	75 118 100

ltem		[kg]	Article nº	ltem		[kg]	Article nº
Supporting strut 340		37,38	11 928 100	Clearance cone	15,0 20,0	0,38 0,38	95 300 100 95 302 100
				Anchoring cone	20,0	1,05	95 312 100
Framed tube 48 mm	1.00m 1.50m 2.00m 2.50m 3.00m	4,60 6,91 9,21 11,51 13,81	94 100 200 94 150 200 94 200 200 94 200 200 94 250 200 94 300 200	Pigtail anchor	15 20	0,92 1,90	99 208 300 99 210 300
Swivel coupler	48x48mm	1,22	95 106 100	Stop anchor	15.0mm 0.16m 15.0mm 0.40m 20.0mm 0.22m 20.0mm 0.45m	0,43 1,07 0,64 1,30	99 200 100 99 202 100 99 204 100 99 206 100
Screw-on coupler 48 mm	30 70 100	1,21 1,26 1,33	95 100 100 95 102 100 95 104 100	Sealing sleeve	15 20	0,008 0,03	99 104 400 99 106 400
	100	1,55	95 TO4 TOO	Anchor holder	15 20	0,34 0,42	99 214 300 99 216 300
Superplate	15 20	1,22 2,10	95 200 100 95 202 100	Re			
She-bolt	15.0mm 0.65m 15.0mm 1.20m 20.0mm 1.25m	1,83 2,72 5,94	95 304 100 95 306 100 95 308 100				
Tie rod	15.0mm 1.50m 20.0mm 1.50m	2,40 3,60	92 150 300 93 150 300				
Rod connector	15,0	0,50	95 214 100				



VARIANT

SLAB FORMWORK SYSTEMS

Slab formwork VARIFLEX

Flexible system for fast and cost-effective forming of concrete slabs.

Variflex by Variant is a conventional prop formwork system for flat slabs forming and shoring. Having only 5 main components, the system is fast and easily assembled, consequently operational time and labor costs are optimized. Variflex adapts to any slab applications due to beams overlap and the fact that the props can be placed anywhere along the main beam. Simply by changing 3 variables (distance between main rows, distance between props in the main row and distance between secondary beams), the system can be applied to any load.

Load-bearing capacity :

• Due to its load-bearing flexibility, Variflex can be adapted to withstand loads of fresh concrete of different kinds of slab thicknesses. Optimal and cost-effective use within the range of slab thicknesses up to 500 mm;

• Maximum formwork height—6.0 m.

Cost-effective:

- Fewer parts speed up assembly;
- · Assembly, stripping and disassembly by hand;
- High number of use cycles means lower followup expenses;
- Reduction of expenses by means of system adaptability;
- Galvanized or powder coated elements, for long service life.

System adaptability:

• Easily adapts to different and varying layouts, especially in case of irregular geometrics, specific load cases, different slab thicknesses.

Easy handling and planning:

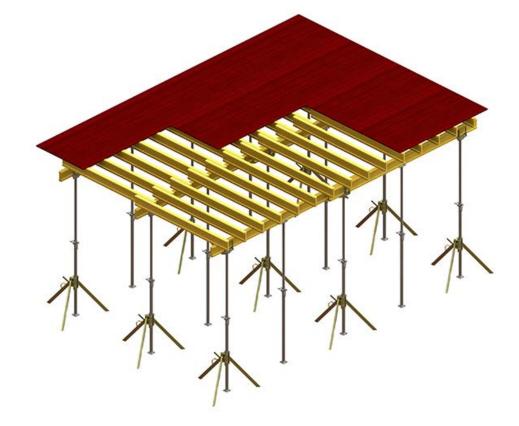
• All the connectors and accessories are easily fixed into the slots and quickly tighten, consequently

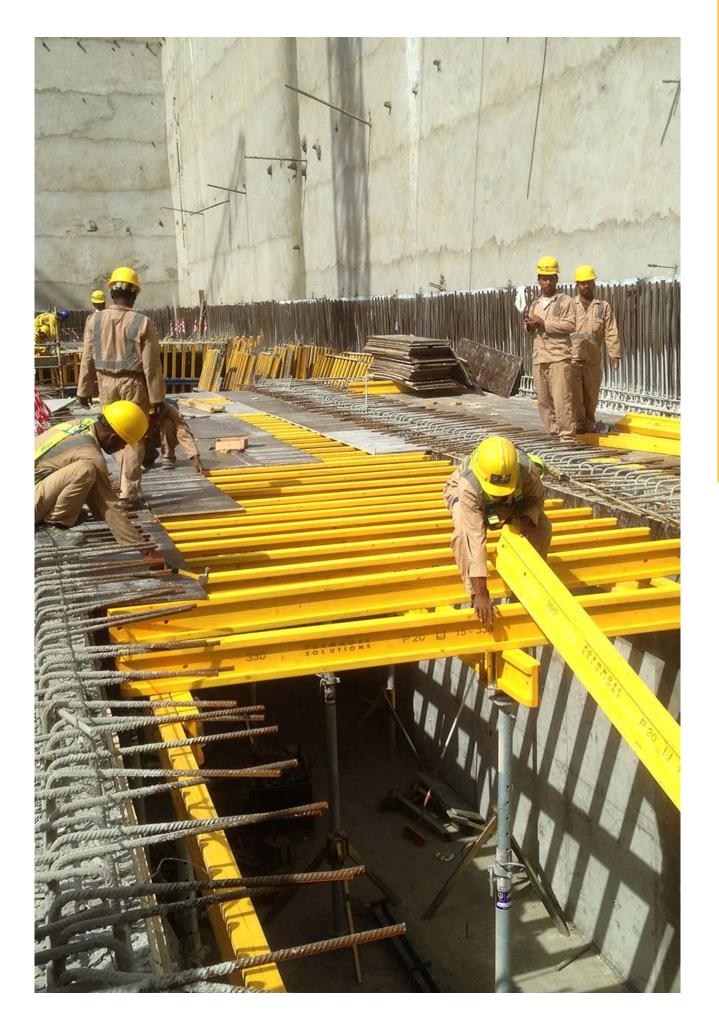
forming time is efficient and maximized;

• Any requirements for architectural concrete flat slab design can be met.

Safe use:

- Accessories such as handrail makes for save
- and easier handling of the system;
- Safe working already during assembly.





The key benefit of Variflex is its easy adaptation to different and varying layouts. Owing to relatively low material costs, Variflex allows for cost-effective solutions even for several concrete pours.

- Fewer parts speed up assembly
- Assembly and stripping by hand without crane
- Adaptation to all kind of slab thicknesses and layouts
- Free choice of facing
- Free choice of Variant props



(A) Facing

Any kind of facing can be used from conventional plywood and plastic panels to permanent formwork panels.

(B) H20 beams

Redistribute loads from fresh concrete on props.

(C) Lowering head (Crown head)

Used in conjunction with supporting props as a main support of primary beams. Lowering head has integrated quick-lowering function for fast stripping.

(D) Support head

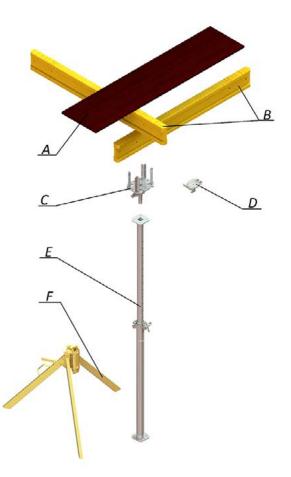
Is used for connecting intermediate props to the primary beams.

(E) Supporting prop

Wide range of Variant supporting props can be used with the system. The choice is to be made depending on loads, formwork height and working conditions.

(F) Removable folding tripod

Is used for aligning and holding props upright during formwork assembly and stripping.



VARIFLEX

ltem		[kg]	Article nº	ltem		[kg]	Article nº
	1.50m 2.50m 3.00m 3.50m 4.00m 5.00m 5.50m	13,45 17,29 20,49 22,66 24,84 27,02 29,20 31,36	51 115 000 51 125 000 51 130 000 51 135 000 51 140 000 51 145 000 51 150 000 51 155 000	Light duty prop RBGE Image: Display state Image: Display state State Dytions available: xx xx00 - Powder coated xx xx100 - Galvanized xx xx100 - Galvanized xx xx00 - Hot dip galvanized Custom size on inquiry	2.50m 3.00m 3.50m 4.00m 4.50m	9,67 10,97 12,15 13,45 14,70	51 325 000 51 330 000 51 335 000 51 340 000 51 345 000
	2.50m 3.00m 3.50m 4.00m 4.50m 5.00m	11,15 12,58 14,16 16,02 17,45 18,88	51 225 000 51 230 000 51 235 000 51 240 000 51 245 000 51 250 000	Extra light duty prop RBR 57 Options available: xx xxx 100 - Powder coated xx xxx 100 - Galvanized xx xxx 200 - Hot dip galvanized Custom size on inquiry	3.00m 3.50m	8,51 9,56	51 730 000 51 735 000
Medium duty prop RBG	2.50m 3.00m 3.50m 4.00m 4.50m 5.00m	10,87 12,30 13,55 14,94 16,38 17,80	51 425 000 51 430 000 51 435 000 51 440 000 51 445 000 51 450 000	Extra light duty prop RBR 48 Image: Comparison of the system of the sys	3.00m 3.50m	7,44 8,24	51 630 000 51 635 000

VARIFLEX

Item	[kg]	Article nº	ltem	[kg]	Article nº
Tripod W	15,75	52 100 100	Spring locked connection pin 16 mm	0,23	52 310 100
			Beam forming support	7,77	52 302 000
Tripod L	7,80	52 102 100			
			Extension for beam forming support	3,83	52 304 100
Tripod L light	6,42	52 104 100			
			Bracing clamp	1,45	52 300 100
Lowering head	6,,33	52 200 100			
			Bracing frame Variflex 1.50m 1.80m	17,04 18,80	52 314 000 52 316 000
Lowering head ES	10,19	52 202 100			
Ą.			End - shutter support for slab	1,73	52 312 000
Crown head	2,87	52 204 100	and the second second		
			Rafter plate right left	0,09 0,09	52 306 100 52 308 100
Crown head light	1,51	52 206 100	Guide rail clamp	12,40	52 400 100
Support head	0,78	52 208 100			
See.					

VARIFLEX

ltem	[kg]	Article nº	
Handrail post	12,58	52 402 100	
L L			
L			
Wind bracing 7.00m	17,47	73 114 100	
	17,47	75 114 100	
Mobile scaffolding		98 100 000	
Working height upon request			
H20 beam 1.45m 1.80m 1.95m	7,25 9,00 9,75	91 145 500 91 180 500 91 195 500	
2.15m 2.45m 2.65m 2.90m	10,75 12,25 13,25 14,50	91 215 500 91 245 500 91 265 500	
3.30m 3.60m	16,50 18,00	91 290 500 91 330 500 91 360 500	
3.90m 4.50m 4.90m	19,50 22,50 24,50	91 390 500 91 450 500 91 490 500	
5.90m	29,50	91 590 500	
Beam fork Variflex	1,47	52 500 600	
and the second s			

Table formwork VARITABLE

Efficient and cost-effective formwork system for carrying out large-area slab projects.

Varitable by Variant is a fast and efficient way of forming large-area slabs. The system can be easily adjusted to varying structural and architectural designs (loads, shapes, concrete surface etc.) Once assembled, a complete table unit can be positioned, adjusted, stripped and repositioned to a new area of concrete placement minimal labor. The table can be shifted along the slab using Variant's shifting trolley. In order to gain maximum efficiency, Varitable can be easily combined with Varitable plus and Variflex systems.

Load-bearing capacity :

• Due to its load-bearing flexibility, Varitable system can be adapted to bear loads of fresh concrete of different kinds of slab thicknesses. Optimal and cost-effective use within a range of slab thicknesses up to 500 mm;

• Maximum table form height—6.0 m.

System adaptability:

• Can easily be combined with Varitable Plus and Variflex systems;

• Any type of form-facing can be selected.

Easy handling and planning:

• Any requirements for architectural design of flat concrete slabs can be met;

• Can cover a wide area of practical applications.

Cost-effective:

• Rapid pace of work and cutting of re-assembly costs, due to the repositioning of complete units;

• Table form can be horizontally repositioned with no use of a crane;

- Fewer parts speed up assembly;
- High number of use cycles means lower followup expenses;
- Reduction of expenses by means of system adaptability;

• Galvanized or powder coated props, for long service life.

Safe use:

• Accessories such as — working platforms makes for save and easier handling of the system;

- Sofe working already during a secondly
- Safe working already during assembly.





Main features of the system:

• Assembled form components of the Variflex system;

4 standard formats: 2.50x4.00 m / 2.50x5.00 m / 2.00x4.00 m / 2.00x5.00 m;

Maximum slab height up to 6.00 m;

• Wedge-lock of the table head makes it easy to attach and detach props.

• Pre-assembled table grille for facing with any desired form-ply.

Fitting intermediate props

Intermediate props are mainly required where the tables have to be adapted for greater slab thickness (increased slab loads). The main props of the table (at least 4 of them must always be attached with a table head).

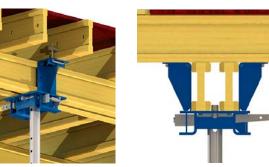


Table head Varitable firmly links double H20primary beams of the table to the props.







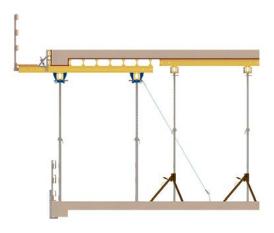
Intermediate head Varitable firmly links the intermediate props to double H20 primary beams.



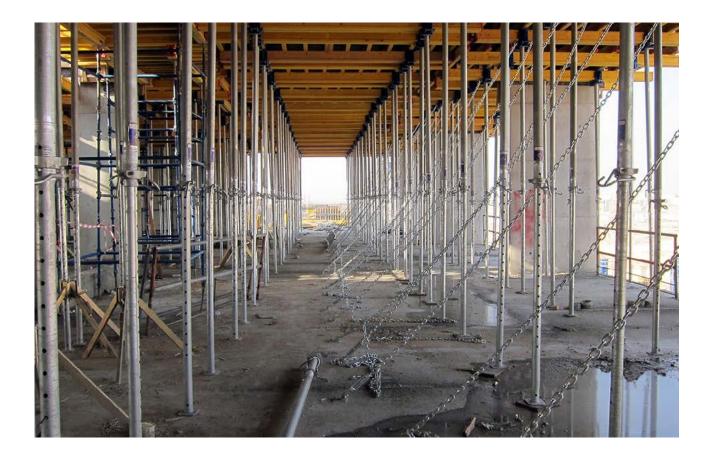
VARITABLE— tables around the edge of a slab



Varitable system for edge zones of a slab can be assembled in a way, that casting of drop-beams or stop-ends can be provided much easier, with all features integrated in one system.



There is a risk of edge-tables topping over due to cantilevering platforms. Moreover, stop-end formwork and drop beams cause horizontal forces to occur in the direction of the edges of the slab. For this reason, all the edge tables must be secured with a suitable tie-back fixed to each primary beam.



VARITABLE — table shifting and repositioning

Horizontal shifting

Shifting trolley is used for shifting the table forms along the firm and flat surface in order to deliver them to an installation zone or to a zone for further vertical repositioning by a crane. Fine adjustment of the table form in an installation zone without use of a crane can be made.







Vertical repositioning

Table fork is used for vertical repositioning (from a bottom slab to an upper one) or other relocation

VARITABLE



VARITABLE

Item	[kg]	Article nº	ltem	[kg]	Article nº
Heavy duty prop RBGU 3.00m 3.50m 4.00m 4.50m 5.50m	17,29 20,49 22,66 24,84 27,02 29,20 31,36	51 125 000 51 130 000 51 135 000 51 140 000 51 145 000 51 150 000 51 155 000	Bracing frame 1.50m 1.80m	17,04 18,80	52 314 000 52 316 000
Options available: xx xxx 000 - Powder coated xx xxx 200 - Hot dip galvanized Custom size on inquiry			End - shutter support for slab	1,73	52 312 000
Table head Varitable	19,74	53 200 000	Rafter plate right left	0,09 0,09	52 306 100 52 308 100
Intermediate head Varitable	3,43	53 202 100	Guide rail clamp	12,40	52 400 100
Connection unit Varitable	1,05	53 204 100	Handrail post	12,85	52 402 100
Beam screw 60 110 Image: Constraint of the second se	0,07 0,09	23 302 100 23 304 100			
Beam forming support	7,77	52 302 000	Lifting hook Varitable	6,17	53 500 100
Extension for beam forming support	3,83	52 304 100			

VARITABLE

Item	[kg]	Article nº	ltem	[kg]	Article n°
Transport fork 1t 0.93m 1.31m 2.03m	545,16 567,32 601,97	53 502 000 53 504 000 53 506 000	Mobile scaffolding		98 100 100
Transport fork' vertical extension	185,6	53 508 000	working height upon request		
tit.			H20 beam 1.95m 2.15m 2.45m 2.65m 2.90m 3.30m	9,75 10,75 12,25 13,25 14,50 16,50	91 195 500 91 215 500 91 245 500 91 265 500 91 290 500 91 330 500
Shifting trolley Varitable 2.85m 3.60m	264,81 281,61	53 510 000 53 512 000	3.60m 3.90m 4.50m 4.90m 5.90m	18,00 19,50 22,50 24,50 29,50	91 360 500 91 390 500 91 450 500 91 490 500 91 590 500
Stacking frame Varitable 1.95x1.86x1.80m 1.95x1.86x1.20m 1.95x1.86x0.90m	196,18 131,57 120,75	53 514 000 53 516 000 53 518 000			
Wind bracing 7.00m	17,47	73 114 100			

Table formwork VARITABLE PLUS

Even more efficient and cost-effective formwork system for carrying out casting of large-area slabs

Varitable Plus by Variant is a fast and efficient way of forming large-area slabs. The system can be easily adjusted to varying structural and architectural designs (loads, shapes, concrete surfaces etc.) Once assembled, a complete table unit can be positioned, adjusted, stripped and repositioned to a new area of concrete placement using minimal labor. The table can be shifted along the slab using Variant's shifting trolley. In order to gain maximum efficiency, Varitable Plus can be easily combined with Varitable and Variflex systems.

Consisting of high-grate system components, Waling 12 (as main beams) and H20 beams (as secondary beams) Varitable Plus system has several distinctive features, compared with Varitable system:

- Higher load bearing capacity;
- Faster and simpler assembly;
- Integrable working platforms;
- System solutions for forming drop beams and stop-ends;
- Swivel-heads make it easy to move the tables out over parapets.

Load-bearing capacity:

Due to its load-bearing flexibility, Varitable plus system can be adapted to withstand loads of fresh concrete of different kinds of slab thicknesses. Optimal and cost-effective use within a range of slab thicknesses up to 500 mm;
Maximum table form height—6.0 m.

System adaptability:

• Can easily be combined with Varitable and Variflex systems;

• Any type of form-facing can be selected.

Cost-effective:

Rapid pace of work and cutting of assembly costs, due to the repositioning of complete units;
Outer drop beam and slab can be formed using one system;

• Table form can be horizontally repositioned without use of a crane;

• Fewer parts speed up assembly;

• High number of use cycles means lower followup expenses;

• Reduction of expenses by means of system adaptability.

Easy handling and planning:

• Any requirements for architectural concrete flat slab design can be met;

• Can cover a wide area of practical applications.

Safe use:

• Integrated working platforms for save and easier handling of the system;

• Safe working already during assembly.





Main features of the system:

• Higher load bearing capacity comparing to Varitable system;

- Consisting of high-grate system components: Waling 12 (as main beams) and H20 beams (as secondary beams);
- 4 standard formats: 2.50x4.00 m / 2.50x5.00 m / 2.00x4.00 m / 2.00x5.00 m;
- Maximum slab height up to 6.00 m;
- The tilting mechanism of the swivel head enables to fold and fix props at an angle of either 75 or 90 for lifting tables out across parapets and railings;
- The swivel head is easy to relocate along primary beam;
- Wedge-lock of the swivel head makes it easy to attach and detach props;
- Pre-assembled table grille for facing with any desired formply.

Fitting intermediate props

Intermediate props are mainly required where the tables have to be adapted for greater slab thickness (increased slab loads). The main props of the table (at least 4 of them) must always be attached with a table head.



Swivel head Varitable plus firmly links steel primary beams of the table to the props.



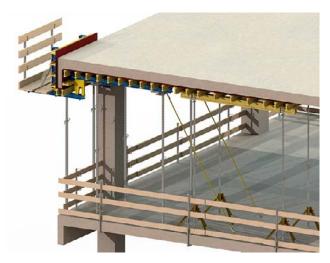
Intermediate head Varitable plus firmly links the intermediate props to steel primary beams.





VARITABLE PLUS— tables around the edge of a slab





Varitable plus system for edge zones of a slab can be assembled in a way, that casting of drop-beams or stop-ends can be provided much easier, with all features integrated in one system.

There is a risk of edge-tables topping over due to cantilevering platforms. Moreover, stop-end formwork and drop beams cause horizontal forces to occur in the direction of the edges of the slab. For this reason, all the edge tables must be secured with a suitable tie-back fixed to each primary beam.



VARITABLE PLUS — table shifting and repositioning

Horizontal shifting

Shifting trolley is used for shifting of the tableforms along the firm and flat surface in order to deliver them to an installation zone or to a zone for further vertical repositioning by a crane. Fine adjustment of the tableform in an installation zone without use of a crane can be made.



Table fork is used for vertical repositioning (from a bottom slab to an upper one) or other relocation of the tableform with use of a crane.







VARITABLE PLUS

ltem		[kg]	Article nº	Item		[kg]	Article nº
Heavy duty prop RBGU	2.50m 3.00m 3.50m 4.00m 4.50m 5.00m 5.50m	17,29 20,69 22,66 24,84 27,02 29,20 31,36	51 125 000 51 130 000 51 135 000 51 140 000 51 145 000 51 150 000 51 155 000	Spindle strut T6 1.0	0-1.50m	19,01	54 308 100
xx xxx 000 - Powder coated xx xxx 200 - Hot dip galvanized Custom size on inquiry Waling 12 Varitable plus	3.50m 4.00m	94,01 107,40	55 350 000 55 400 000	Spring locked connection pin 16 mm	n	0,23	52 310 100
	5.00m	134,30	55 500 000	Flange clamp		1,16	23 300 100
Waling 12 modifie	2.00m	42,10	56 200 000	Connecting pin		0,39	23 400 100
						0,00	
Swivel head Varitable plus		16,07	54 200 100	Spring cotter		0,05	23 402 100
Intermediate head Varitable plus		1,04	54 202 100	Bracing frame	1.50m 1.80m	17,04 18,80	52 314 000 52 316 000
Drop beam plate Varitable plus	0.60m 0.80m	24,75 32,24	54 300 000 54 310 000				
Connection angle Varitable plus		2,98	54 302 100	End - shutter support for slab		1,73	52 312 000
		-) <i>-</i> 0		Concerned in			

VARITABLE PLUS

ltem	[kg]	Article nº	ltem	[kg]	Article nº
Rafter plate right left	0,09 0,09	52 306 100 52 308 100	Extension profile H20 Varitable plus	44,70	54 306 000
Guide rail clamp	12,40	52 400 100	Extension clamp H20 Varitable plus	6,13	54 304 000
Handrail post	12,85	52 402 100	Shifting trolley Varitable 2.85m 3.60m	264,81 281,61	53 510 000 53 512 000
			Stacking frame Varitable 1.95x1.86x1.80m	196,18	53 514 000
Beam forming support	7,77	52 302 000	1.95x1.86x1.20m 1.95x1.86x0.90m	130,13 131,57 120,75	53 516 000 53 518 000
Transport fork 1t 0.93m 1.31m 2.03m	545,16 567,32 601,97	53 502 000 53 504 000 53 506 000	Table strut 340	23,80	54 314 100
Transport fork' vertical extension	185,60	53 508 000	Table strut 540	44,80	54 316 100

VARIANT YOU CAN RELY ON US

Slab props

Conventional solutions for fast and efficient slab forming

Variant slab props are convenient and cost-effective solution for slab forming. Installation and dismantling requires minimal manpower during everyday work on the site. The anti-handtrap and anti-dropout safeguard, forged nut, Galvanized finish and ergonomically shaped fastening clamp are just a few of the features of these tubular steel props that have convinced customers all over the world. Depending on your construction conditions (load of fresh concrete, formwork height etc.) you can choose the most applicable system for your construction needs.

Heavy duty prop RBGU:

- Maximum load-bearing capacity: 25 kN of vertical load (for more detailed information regarding the load-bearing capacity see the section Heavy duty prop RBGU - Item overview);
- Self-cleaning exposed thread;
- Possible formwork height depending on height of the prop is from 0.97 to 5.50 m.

Medium duty prop RBGN:

• Maximum load-bearing capacity: 20 kN of vertical load (for more detailed information regarding the load-bearing capacity see the section Medium duty prop RBGN - Item overview);

• Self-cleaning exposed thread;

• Possible formwork height depending on height of the prop is from 1.46 to 5.00 m.

Medium duty prop RBG:

• Maximum load-bearing capacity: 20 kN of vertical load (for more detailed information regarding the load-bearing capacity see the section Medium duty prop RBG - Item overview);

Closed thread;

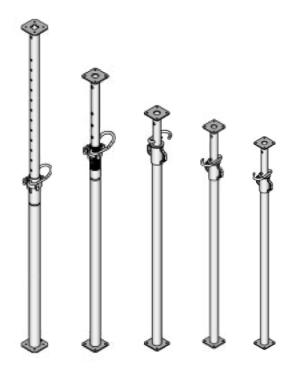
• Possible formwork height depending on height of the prop is from 1.46 to 5.00 m.

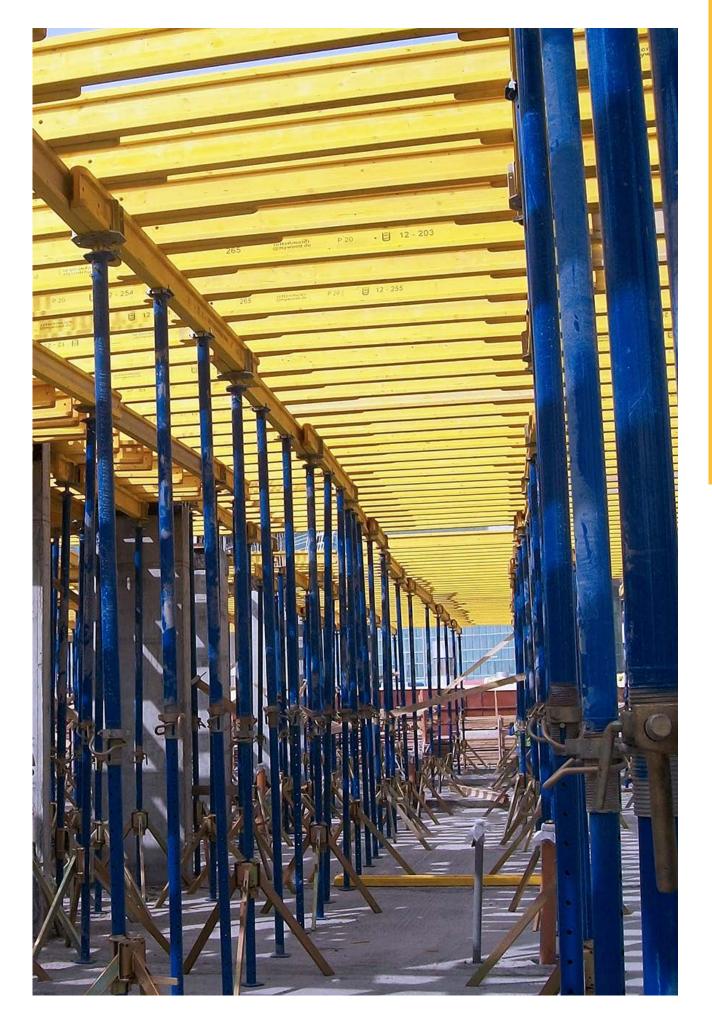
Light duty prop RBGE:

• Maximum load-bearing capacity: 14 kN of vertical load (for more detailed information regarding the load-bearing capacity see the section Light duty prop RBGE - Item overview);

Closed thread;

• Possible formwork height depending on height of the prop is from 1.51 to 4.50 m.





Main features:

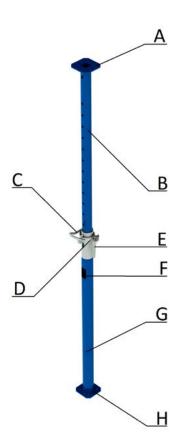
- Height load-bearing capacity;
- Pegging holes, for easier height adjustment;

• Quick connection: head adapter of various types can be secured against pull with the spring pin;

• Dropout latch: for safety reasons, Variant slab props have latched to prevent the inner tube sliding out of the fixed tube;

• Special thread geometry, which makes the prop easier to release even when it is under high load;

• Galvanized or powder coated for long service life.



(A) Head plate
(B) Slider tube
(C) Open thread
(D) Peg
(E) Adjusting nut
(F) Type lable
(G) Fixed tube
(H) Baseplate

	1.50	2.50	3.00	3.50	4.00	4.50	5.00	5.50
Prop					oving-o			
h., m	0.96-	1.52-	1.97-	2.22-	2.47-	2.72-	2.97-	3.22-
	1.50	2.54	3.04	3.54	4.04	4.54	5.04	5.54
5.5		2.0 .	0.0.	0.0 .			5.6.	0.01
5.4								
5.3								
5.2								
5.1								201-11
5.0								20kN
4.9								
4.8							20kN	
4.7								
4.6								
4.5								
4.4								
4.3								
4.2								
4.1								
4.0								
3.9								25kN
3.8							25kN	
3.7								
3.6						25kN		
3.5								
3.4								
3.3					25kN			
3.2 3.1								
3.0 2.9								
2.9				25kN				
2.8								
2.7								
2.5			25kN					
2.4								
2.3								
2.2								
2.1								
2.0		25kN						
1.9								
1.8								
1.7								
1.6								
1.5	25kN							
0.9	2300							

	2.50	3.00	3.50	4.00	4.50	5.00
Prop		Ra	inge of mo	oving-out,	m	
h., m	1.52-	1.97-	2.22-	2.47-	2.72-	2.97-
	2.54	3.04	3.54	4.04	4.54	5.04
5.0						11kN
4.9						11.45kN
4.8						11.94kN
4.7						12.45kN
4.6						13kN
4.5					13.40kN	13.58kN
4.4					14.03kN	14.21kN
4.3					14.69kN	14.87kN
4.2					15.40kN	15.59kN
4.1					16.18kN	16.36kN
4.0				16kN	17.00kN	17.19kN
3.9				16.83kN	17.90kN	18.08kN
3.8				17.73kN	18.86kN	19.04kN
3.7				18.70kN		
3.6				19.75kN		
3.5						
3.4						
3.3						20kN
3.2					20kN	
3.1						
3.0				20kN		
2.9			20141			
2.8			20kN			
2.7						
2.6						
2.5						
2.4		20kN				
2.3						
2.2						
2.1						
2.0	20kN					
1.9						
1.8						
1.7						
1.6						
1.5						

Permitted prop loads

Main features:

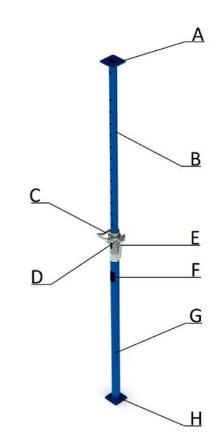
- Medium load-bearing capacity;
- Pegging holes, for easier height adjustment;

• Quick connection: head adapter of various types can be secured against pull with the spring pin;

• Dropout latch: for safety reasons, Variant slab props have latched to prevent the inner tube sliding out of the fixed tube;

• Special thread geometry, which makes the prop easier to release even when it is under high load;

Galvanized or powder coated for long service life.



(A) Head plate
(B) Slider tube
(C) Open thread
(D) Peg
(E) Adjusting nut
(F) Type lable
(G) Fixed tube
(H) Baseplate

Main features:

• Medium load-bearing capacity;

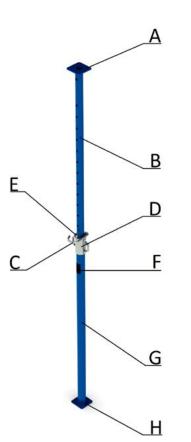
• Pegging holes, for easier height adjustment;

• Quick connection: head adapter of various types can be secured against pull with the spring pin;

• Dropout latch: for safety reasons, Variant slab props have latched to prevent the inner tube sliding out of the fixed tube;

• Special thread geometry, which makes the prop easier to release even when it is under high load;

Galvanized or powder coated for long service life.



(A) Head plate
(B) Slider tube
(C) Open thread
(D) Peg
(E) Adjusting nut
(F) Type lable
(G) Fixed tube
(H) Baseplate

Permitted	prop	loads
		loads

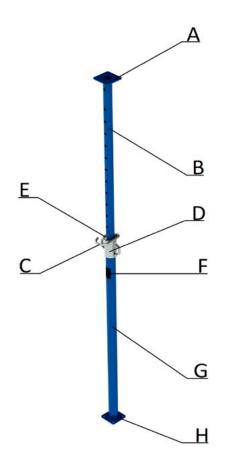
	2.50	3.00	3.50	4.00	4.50	5.00
Prop		Ra	nge of mo	oving-out	t, m	
h., m	1.52-	1.97-	2.22-	2.47-	2.72-	2.97-
	2.54	3.04	3.54	4.04	4.54	5.04
5.0						9.58kN
4.9						9.97kN
4.8						10.39kN
4.7						10.84kN
4.6						11.32kN
4.5					11.20kN	11.82kN
4.4					11.50kN	12.37kN
4.3					12.27kN	12.95kN
4.2					12.86kN	13.58kN
4.1					13.49kN	14.25kN
4.0				13.20kN	14.17kN	14.97kN
3.9				13.88kN	14.91kN	15.67kN
3.8				14.63kN	15.70kN	16.59kN
3.7				15.43kN	16.57kN	17.50kN
3.6				16.30kN	17.50kN	18.49kN
3.5			14.50kN	17.25kN	18.52kN	19.56kN
3.4			15.37kN	18.94kN	19.62kN	
3.3			16.31kN	19.40kN		
3.2			17.35			
3.1			18.48kN			
3.0						20kN
2.9					20kN	
2.8						
2.7				20kN		
2.6						
2.5			20kN			
2.4		20kN				
2.3						
2.2						
2.1						
2.0	20kN					
1.9						
1.8						
1.7						
1.6						
1.5						
1.5						

Permitted prop loads

	2.50	3.00	3.50	4.00	4.50				
Prop	Range of moving-out, m								
., т	1.52- 2.54	1.97- 3.04	2.22- 3.54	2.47- 4.04	2.72- 4.54				
4.5					9.67kN				
4.4					10.11kN				
4.3					10.59kN				
4.2					11.09kN				
4.1					11.64kN				
4.0				10.90kN	12.23kN				
3.9				11.47kN	12.87kN				
3.8				12.08kN	13.56kN				
3.7				12.74kN	14.30kN				
3.6				13.46kN	14.95kN				
3.5			12kN	14.24kN					
3.4			12.72kN	14.87kN					
3.3			13.50kN						
3.2			14.36kN						
3.1									
3.0		13kN			15kN				
2.9		13.91kN							
2.8		14.75kN		15kN					
2.7				IJKIN					
2.6			15kN						
2.5	14kN		IJKIN						
2.4	14.95kN								
2.3		15kN							
2.2		TOKIN							
2.1									
2.0									
1.9	15kN								
1.8									
1.7									
1.6									
1.5									

Main features:

- Light load-bearing capacity;
- Pegging holes, for easier height adjustment;
- Quick connection: head adapter of various types can be secured against pull with the spring pin;
- Dropout latch: for safety reasons, Variant slab props have latched to prevent the inner tube sliding out of the fixed tube;
- Special thread geometry, which makes the prop easier to release even when it is under high load;
- Galvanized or powder coated for long service life.



(A) Head plate
(B) Slider tube
(C) Open thread
(D) Peg
(E) Adjusting nut
(F) Type lable
(G) Fixed tube
(H) Baseplate

Main features:

- Extra light load-bearing capacity;
- Pegging holes, for easier height adjustment;

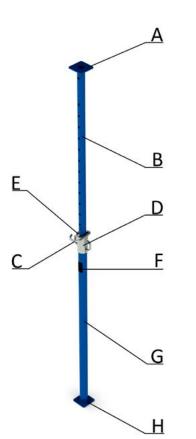
• Quick connection: head adapter of various types can be secured against pull with the spring pin;

• Dropout latch: for safety reasons, Variant slab props have latched to prevent the inner tube sliding out of the fixed tube;

Special thread geometry, which makes the prop

easier to release even when it is under high load;

Galvanized or powder coated for long service life.



(A) Head plate	
(B) Slider tube	
(C) Peg	
(D) Adjusting nut	
(E) Toggle lever	
(F) Type lable	
(G) Fixed tube	
(H) Baseplate	

	RB	R57	RBR48		
Prop height,	3.00 m	3.50 m	3.00 m	3.50 m	
meight,	F	Range of mo	oving-out, n	n	
	1.71-3.05	1.96-3.55	1.71-3.05	1.96-3.55	
3.5					
3.4					
3.3					
3.2					
3.1					
3.0					
2.9					
2.8					
2.7		10kN		8kN	
2.6					
2.5					
2.4	10kN		8kN		
2.3	TOKIN		OKIN		
2.2					
2.1					
2.0					
1.9					
1.8					
1.7					

Permitted prop loads

Slab probs

ltem		[kg]	Article nº	ltem		[kg]	Article nº
Heavy duty prop RBGU	1.50m 2.50m 3.00m 3.50m 4.00m 4.50m 5.00m 5.50m	13,45 17,29 20,49 22,66 24,84 27,02 29,20 31,36	51 115 000 51 125 000 51 130 000 51 135 000 51 140 000 51 145 000 51 150 000 51 155 000	Light duty prop RBGE Image: Constraint of the second sec	2.50m 3.00m 3.50m 4.00m 4.50m	9,67 10,97 12,15 13,45 14,70	51 325 000 51 330 000 51 335 000 51 340 000 51 345 000
Medium duty prop RBGN	2.50m 3.00m 3.50m 4.00m 4.50m 5.00m	11,15 12,58 14,16 16,02 17,45 18,88	51 225 000 51 230 000 51 235 000 51 240 000 51 245 000 51 250 000	Extra light duty prop RBR 57	3.00m 3.50m	8,51 9,56	51 730 000 51 735 000
xx xxx 000 - Powder coated xx xxx 100 - Galvanized xx xxx 200 - Hot dip galvanized Custom size on inquiry Medium duty prop RBG	2.50m 3.00m 3.50m 4.00m 4.50m 5.00m	10,87 12,30 13,55 14,94 16,38 17,80	51 425 000 51 430 000 51 435 000 51 440 000 51 445 000 51 450 000	Extra light duty prop RBR 48 Options available: xx xxx 000 - Powder coated xx xxx 100 - Galvanized xx xxx 200 - Hot dip galvanized Custom size on inquiry	3.00m 3.50m	7,44 8,24	51 630 000 51 635 000
Options available: xx xxx 000 - Powder coated xx xxx 100 - Galvanized xx xxx 200 - Hot dip galvanized Custom size on inquiry							

Variant Factory Ltd. 149



VARIANT

LOAD-BEARING SCAFFOLDING

Load-bearing scaffolding TOP TOWER 40

The conventional shoring system for many different fields of use.

The system of load-bearing scaffolding Top Tower 40 is based on robust frames made of galvanized or powder-coated steel, with maximum load-bearing capacity 40 kN per leg. The Top Tower 40 has broad spectrum of applications in bridge-building, high-rise and industrial construction fields. The system supports different kinds of slabs cast in place (thickness, heights, inclinations etc.), also the Top Tower 40 is used for shoring of precast elements. TT40 can be adjusted to different layouts and loads owing to variable inter-frame spacing. Assembly is easy, logical and fast, can be done by two workers. Individual adjustment of upper and lower supports is possible.

Load-bearing capacity :

• Load-bearing capacity up to 40 kN per leg;

• The inter-frame spacing can be varied in order to provide necessary load-bearing capacity.

System adaptability:

- Excellent adaptation to different layouts, made possible by variable inter-frame spacing;
- Upper and lower supports with 50 cm extension range each, for easier height adjustment;

• The system can be precisely adjusted to any length, width and height.

Cost-effective:

- Rapid pace of work and cutting of assembly costs.
- Fewer parts speed up assembly;
- High number of use cycles means lower followup expenses;
- Reduction of expenses by means of system adaptability;
- Galvanized or powder-coated frames, for long service life.

Easy handling and planning:

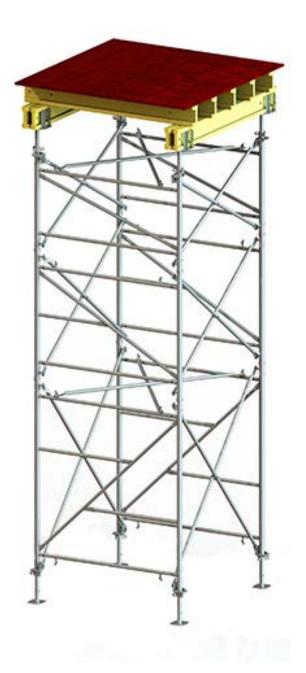
- Small number of different parts is used;
- For assembly no tools required;
- Any requirements for architectural concrete slab design can be met;

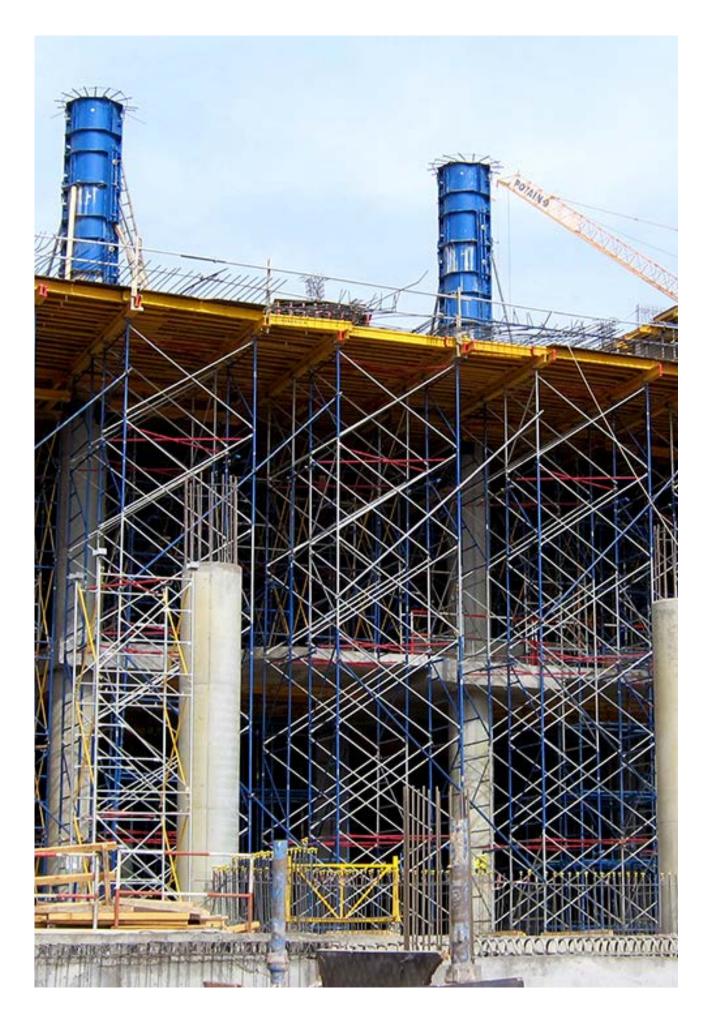
• Can cover a wide area of practical applications.

Safe use:

• Can be pre-assembled horizontally and lifted safely into the vertical position, due to inter-frame connections;

Dependable stability.



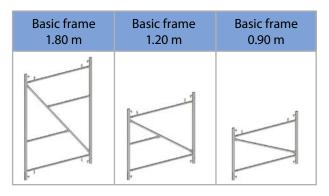


(A) Upper support TT40

Upper height-adjustment spindle, which is used for structure support and redistribution of the loads on rigid scaffolding frames, provides 50 cm of adjustment length (up to 30 cm without bracing, from 30 up to 50 cm must be braced using frame tubes).

(B) Scaffold frame TT40

Rigid, galvanized or powder coated frames, in three different heights, are the basis of the economical load-bearing tower, designed for widely varied areas of use.



(C) Cross tie

Cross ties connect scaffolding frames horizontally and vertically, providing a stiff structure of guaranteed spatial rigidity. Changing inter-frame space by installation of cross ties with different sizes, makes it possible to adjust the system to various layouts.

There are 3 standard tower dimensions, created by installation of cross ties horizontally and vertically. Horizontal installation depends only on inter-frame spacing, whereas vertical, depends on inter-frame spacing and height of the frame used.



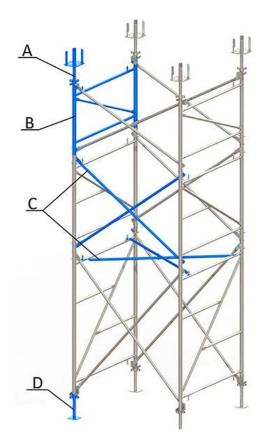
Tower 1.5x1.0 m Top view Horizontal cross tie 1.2x1.0



Tower 1.5x1.5 m op view Horizontal cross tie 1.2x1.5



Tower 1.5x2.0 m Top view Horizontal cross tie 1.2x2.0



Cross ties used for different tower creation Tower dimensions

Type of installation	1.5x1.0 m	1.5x1.5 m	1.5x2.0 m
Horizontal	1.2x1.0	1.2x1.5	1.2x2.0
Vertical			
frame 0.9x1.5	0.9x1.0	0.9x1.5	0.9x2.0
frame 1.2x1.5	1.2x1.0	1.2x1.5	1.2x2.0
frame 1.8x1.5	1.8x1.0	1.8x1.5	1.8x2.0

(D) Lower support TT40

Lower height-adjustment spindle, which is used for structure support and redistribution of the loads on rigid scaffolding frames, provides 50 cm of adjustment length (up to 30 cm without bracing, from 30 up to 50 cm shall be braced using frame tubes).

TOP TOWER 40— interconnection



For reliable use and safe repositioning of assembled (preassembled) units by a crane, the Top Tower 40 has interconnection system. Consisting of **insert TT40**, which is installed between two frames and fixed by **retainers TT40** to each frame.

TOP TOWER 40— repositioning

Assembled (preassembled) Top Tower 40 unit can be wheeled to the next location, quickly and easily, using a **wheel unit**.

The wheel unit can perform the following functions:

- Lifting;
- Wheeling;
- Lining-and-leveling;
- Lowering.



TOP TOWER 40

ltem		[kg]	Article nº	ltem		[kg]	Article n°
L. 1.20x1.5	0.90x1.50m 1.20x1.50m 1.80x1.50m	14,56 18,22 25,70	61 110 000 61 120 000 61 130 000	Anti-dropout lock TT40		0,59	61 404 100
Options available: xx xxx 000 - Powder coated xx xxx 200 - Hot dip galvanized Custom size on inquiry				Framed tube	1.00m 1.50m 2.00m 2.50m 3.00m	4,60 6,91 9,21 11,51 13,81	94 100 200 94 150 200 94 200 200 94 250 200 94 300 200
Cross tie	1.80x1.00m 0.90x1.50m 1.20x1.50m 1.80x1.50m 0.90x2.00m	4,08 4,67 6,06 5,36 5,86 7,12 6,79 7,19	4,67 61 220 000 6,06 61 230 000 5,36 61 212 000 5,86 61 222 000 7,12 61 232 000 6,79 61 214 000	Swivel coupler	48x48mm	1,22	95 106 100
Options available: xx xxx 000 - Powder coated xx xxx 200 - Hot dip galvanized Custom size on inquiry	1.80x2.00m 0.90x2.50m 1.20x2.50m 1.80x2.50m	8,24 8,22 8,56 9,46	61 234 000 61 216 000 61 226 000 61 236 000	Screw-on coupler 48 mm	30 70 100	1,21 1,26 1,33	95 100 100 95 102 100 95 104 100
Insert TT40		0,89	61 400 100	Anchoring shoe		5,03	61 800 100
Retainer TT40		0,06	61 402 100	Clamping plate		1,71	61 406 100
Upper support TT40		13,86	61 500 100	Clamping tie-rod 330		0,95	61 408 100
9772 1				Star - shaped nut	15	0,40	95 206 100
Lower support TT40		11,09	61 502 100	Beam screw	60 110	0,07 0,09	23 302 100 23 304 100

TOP TOWER 40

ltem	[kg]	Article nº	ltem	[kg]	Article nº
Drop beam forming support	7,77	52 302 000	Mounting bridge TT40 1.00m 1.50m 2.00m	9,45 13,76 21,63	61 412 000 61 414 000 61 416 000
Extension for drop beam forming support	3,83	52 304 100	Shifting wheel TT40	47,46	61 600 00
End - shutter support for slab	1,73	52 312 000	Tower strut TT40 340	23,13	61 700 100
Rafter plate right left	0,09 0,09	52 306 100 52 308 100			
Tower bracket TT40	16,28	61 410 000	Tower strut TT40 540	44,10	61 702 100
Handrail clamp	12,40	52 400 100			
Handrail post	12,85	52 402 100			

Load-bearing scaffolding TOP TOWER 60

The medium-duty shoring system for many different fields of use.

The system of load-bearing scaffoldings Top Tower 60 is based on robust frames made of galvanized or powder-coated steel, with maximum load-bearing capacity 60 kN per leg. The Top Tower 60 has broad spectrum of applications in bridge-building, high-rise and industrial construction fields. The system supports different kinds of slabs cast in place (thickness, heights, inclinations etc.), also the Top Tower 60 system is used for shoring of precast elements. TT60 can be adjusted to different layouts and loads owing to variable inter-frame spacing. Assembly is easy, logical and fast, can be done by two workers. Individual adjustment of upper and lower supports is possible.

Load-bearing capacity :

Load-bearing capacity up to 60 kN per leg;
The inter-frame spacing can be varied to provide necessary load-bearing capacity.

System adaptability:

• Excellent adaptation to different layouts, made possible by variable inter-frame spacing;

Upper and lower supports with 50 cm extension range each, for easier height adjustment;
The system can be exactly adapted to any

length, width and height.

Cost-effective:

• Rapid pace of work and cutting of assembly costs;

- Fewer parts speed up assembly;
- High number of use cycles means lower followup expenses;
- Reduction of expenses by means of system adaptability;

• Galvanized or powder-coated frames, for long service life.

Easy handling and planning:

- Small number of different parts is used;
- For assembly no tools required;

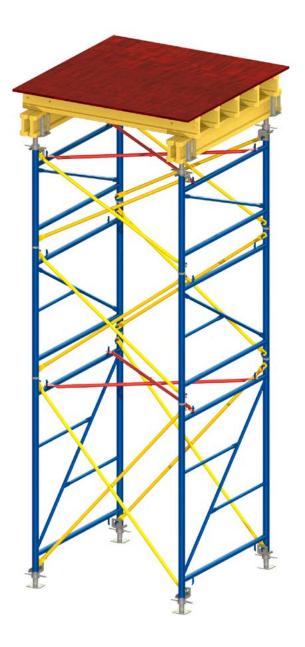
• Any requirements for architectural concrete slab design can be met;

Can cover a wide area of practical applications.

Safe use:

• Can be pre-assembled horizontally and lifted safely into the vertical position, due to inter-frame connections;

Dependable stability.

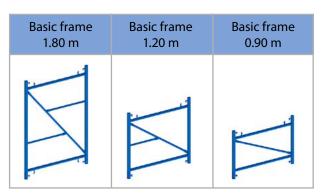




(A) Upper support TT60

Upper height-adjustment spindle, which is used for structure support and redistribution of the loads on rigid scaffolding frames, provides 50 cm of adjustment length (up to 30 cm without bracing, from 30 up to 50 cm shall be braced using frame tubes).

(B) Scaffold frame TT60



(C) Cross tie

Cross ties connect scaffolding frames horizontally and vertically, providing a stiff structure with guaranteed spatial rigidity. Changing inter-frame space by installation of cross ties of different sizes, makes it possible to adjust the system to various layouts

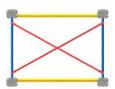
There are 3 standard tower dimensions, created by installation of cross ties horizontally and vertically. Horizontal installation depends only on interframe spacing, whereas vertical, depends on interframe spacing and height of the frame used.



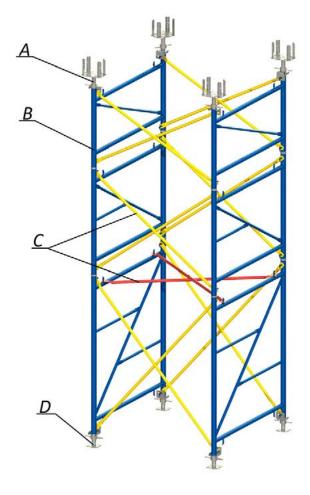
Tower 1.5x1.0 m Top view Horizontal cross tie 1.2x1.0



Tower 1.5x1.5 m Top view Horizontal cross tie 1.2x1.5



Tower 1.5x2.0 m Top view Horizontal cross tie 1.2x2.0



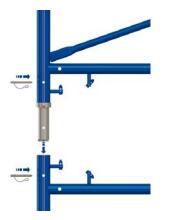
Cross ties used for different tower creation Tower dimensions

Type of installation	1.5x1.0 m	1.5x1.5 m	1.5x2.0 m
Horizontal	1.2x1.0	1.2x1.5	1.2x2.0
Vertical			
frame 0.9x1.5	0.9x1.0	0.9x1.5	0.9x2.0
frame 1.2x1.5	1.2x1.0	1.2x1.5	1.2x2.0
frame 1.8x1.5	1.8x1.0	1.8x1.5	1.8x2.0

(D) Lower support TT60

Lower height-adjustment spindle, which is used for structure support and redistribution of the loads on rigid scaffolding frames, provides 50 cm of adjustment length (up to 30 cm without bracing, from 30 up to 50 cm shall be braced using frame tubes).

TOP TOWER 60— interconnection



For reliable use and safe repositioning of assembled (preassembled) units by a crane, the Top Tower 60 has interconnection system. Consisting of an insert TT60, which is installed between two frames and fixed by retainers TT60 to each frame.

TOP TOWER 60— repositioning

Assembled (preassembled) Top Tower 60 unit can be wheeled to the next location, quickly and easily, using a wheel unit.

The wheel unit can perform the following functions:

- Lifting;
- Wheeling;
- Lining-and-leveling;
- Lowering.



TOP TOWER 60

ltem		[kg]	Article nº	ltem	[kg]	Article n°
Scaffold frame TT60	0.90x1.50m 1.20x1.50m 1.80x1.50m	20,49 24,77 33,56	62 110 000 62 120 000 62 130 000	Anti-dropout lock TT60	0,68	62 404 100
Options available: xx xxx 000 - Powder coated xx xxx 200 - Hot dip galvanized Custom size on inquiry				Framed tube 1.00n 1.50n 2.00n 2.50n 3.00n	6,91 9,21 11,51	94 100 200 94 150 200 94 200 200 94 250 200 94 300 200
Cross tie	0.90x1.00m 1.20x1.00m 0.90x1.50m 1.20x1.50m 1.80x1.50m 0.90x2.00m 1.20x2.00m	4,08 4,67 6,06 5,36 5,86 7,12 6,79 7,19	61 210 000 61 220 000 61 230 000 61 212 000 61 222 000 61 232 000 61 214 000 61 224 000	Swivel coupler 48x48mm 60x48mm		95 106 100 95 108 100
Options available: xx xxx 000 - Powder coated xx xxx 200 - Hot dip galvanized Custom size on inquiry	1.80x2.00m 0.90x2.50m 1.20x2.50m 1.80x2.50m	8,24 8,22 8,56 9,46	61 234 000 61 216 000 61 226 000 61 236 000	Screw-on coupler 48 mm 33 7 10	1,26	95 100 100 95 102 100 95 104 100
Insert TT60		1,19	62 400 100	Anchoring shoe	5,03	61 800 100
Retainer TT60		0,07	62 402 100	Clamping plate	1,71	61 406 100
Upper support TT60		16,80	62 500 100	Clamping tie-rod 330	0,95	61 408 100
				Star - shaped nut 1.	5 0,40	95 206 100
Lower support TT60		14,06	62 502 100	Beam screw 6 11		23 302 100 23 304 100

TOP TOWER 60

ltem	[kg]	Article nº	ltem	[kg]	Article nº
Drop beam forming support	7,77	52 302 000	Mounting bridge TT40 1.00m 1.50m 2.00m	9,45 13,76 21,63	61 412 000 61 414 000 61 416 000
Extension for drop beam forming support	3,83	52 304 100	Shifting wheel TT40	47,46	61 600 000
End - shutter support for slab	1,73	52 312 000	Tower strut TT60 340	23,13	61 700 100
Rafter plate right left	0,09 0,09	52 306 100 52 308 100			
Tower bracket TT40	16,28	61 410 000	Tower strut TT60 540	44,10	61 702 100
Handrail clamp	12,40	52 400 100			
Handrail post	12,85	52 402 100			

Load-bearing scaffolding TOP TOWER 100

Heavy-duty system for high shoring and heavy loads.

Top Tower 100 is a heavy-duty scaffolding system with broad spectrum of applications in bridge-building, high-rise and industrial construction. Having maximum load-bearing capacity of 100 kN per leg, the system is mainly used for:

- Forming of different kinds of cast in place slabs e.g. flat and inclined;
- Shoring system for bridges superstructures e.g. precast or metal;
- Temporary support during complex installation works.

Top Tower 100 is a cost-saving shoring system for heavy loads, which suits best for construction of bridges, flyovers, overpasses, viaducts as well as other types of industrial projects.

Load-bearing capacity:

- Load bearing capacity up to 100 kN per leg;
- Tower base can be anchored to the ground in order to increase load bearing capacity.

System adaptability:

- Very versatile modular system for different shoring configurations;
- The system can be precisely adjusted to any length, width and height;
- Independent jacks for elevations.

Cost-effective:

- Quick and safe on-site erection;
- Fewer parts speed up assembly;
- High number of use cycles means lower followup expenses;
- Reduction of expenses by means of system adaptability;

• Galvanized or powder-coated elements, for long service life.

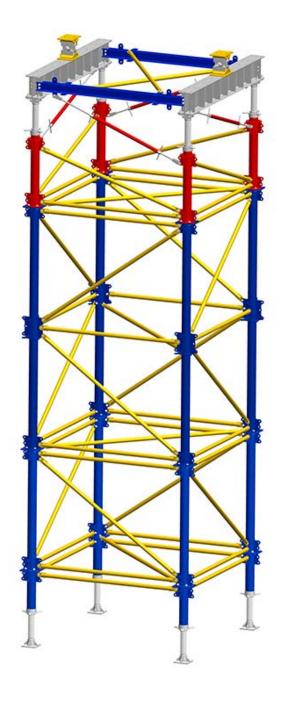
Easy handling and planning:

- · Easy and secure joints between components;
- Any requirements for architectural concrete slab design can be met;
- Can cover a wide area of practical applications;
- Few elements for enormous variety of combinations.

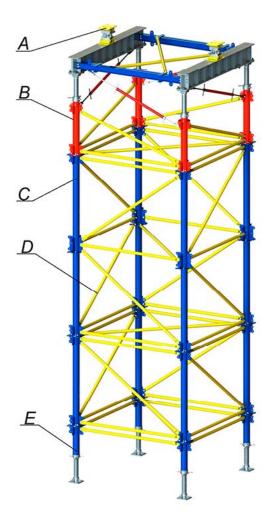
Safe use:

• Platform and handrails at any point of the towers. Access stairs between towers;

• Dependable stability.



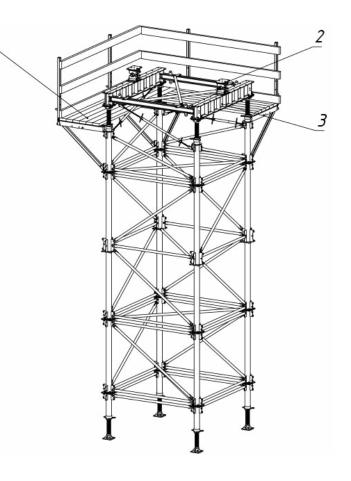
TOP TOWER 100 — system overview



A) Wedge jack TT100

- (B) Upper jack TT100
- (C) Upright support TT100
- (D) Diagonal brace TT100
- (E) Base jack TT100

1



FEATURES

Module sizes of towers in top view: 2x2 m and 2x3 m.

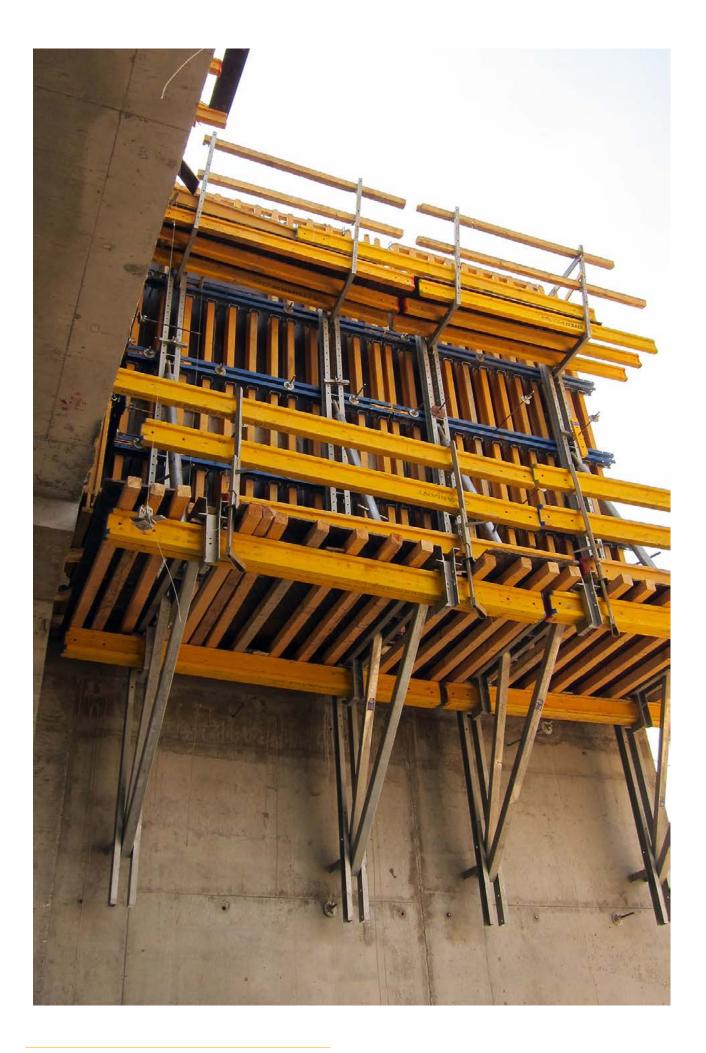
- 1. Working platform
- 2. Stripping system
- 3. Longitudinal beam TT100

TOP TOWER 100

		[kg]	Article nº	ltem	[kg]	Article nº
Upright support TT100	1.50m 3.00m	25,20 46,20	63 000 63 102 000	Tensioner TT100 Options available: xx xxx 000 - Powder coated xx xxx 200 - Hot dip galvanized	5,99	63 402 000
Options available: xx xxx 000 - Powder coated xx xxx 200 - Hot dip galvanized				Working platform TT100 2.02x0.45m 2.02x0.63m	18,90 22,05	63 404 000 63 406 000
Diagonal brace TT100 Options available:	2.00-2.00m 2.00-1.50m 2.00-0.90m	8,19 7,04 6,20	63 200 000 63 202 000 63 204 000	Options available: xx xxx 000 - Powder coated xx xxx 200 - Hot dip galvanized		
xx xxx 000 - Powder coated xx xxx 200 - Hot dip galvanized				Working platform with2.02x0.63ma hatch TT100	28,35	63 408 000
Longitudinal beam TT100	0.30x0.20x2.22m 0.27x0.19x2.22m	194,25 157,50	63 300 000 63 302 000	Options available: xx xxx 000 - Powder coated xx xxx 200 - Hot dip galvanized		
xx xxx 200 - Hot dip galvanized Cross beam TT100	0.10x0.11x1.96m	42,00	63 304 000	Ladder TT100 1.70m	8,72	63 410 000
Options available: xx xxx 000 - Powder coated xx xxx 200 - Hot dip galvanized		42,00		Options available: xx xxx 000 - Powder coated xx xxx 200 - Hot dip galvanized		
Tensioner TT100 2.0		5,99	63 400 000	Wedge jack TT100280x200x180mmImage: Second	42,00	63 412 000

TOP TOWER 100

	[kg]	Article nº	ltem	[kg]	Article
Bolted connection BC1 BC2	0,15 0,18	63 414 100 63 416 100			
Base jack TT100 0.65m 1.05m	36,75 44,10	63 500 100 63 502 100			
Upper jack TT100 0.65m Discussion 1.05m	35,70 43,05	63 502 100			



VARIANT CLIMBING FORMWORK

Crane-climbing formwork system CCF

Crane-jumped formwork for applications of any shape and heigh

The Variant's crane-climbing formwork CCF can be easily set up and lifted by a crane. CCF permits controlled, regular working cycles on all structures such as high-rises, bridge piers and pylons. The system is simple to operate with and copes with wall inclinations up to +/- 15 degree. Owing to its flexible modular system, CCF can be extended and upgraded in many ways. CCF is a highly flexible and cost-effective solution, which requires only minimum crane time, what makes it an ideal system solution for many high-rise applications. Crane-climbing formwork CCF can be easily used with framed or timber-beam formwork.

Load-bearing capacity:

• High load-bearing capacity (50 kN per climbing bracket);

• Formwork height of up to 6.0 m.

System adaptability:

- Excellent adaptability to any height, shape and inclination of a wall;
- Swift, precise formwork adjustment in all directions;

• Simple inclination adjustment.

Cost-effective:

• Small number of suspension points, due to the brackets' high load-bearing capacity;

• Less crane-time needed, as the climbing brackets and formwork are moved up as a single unit.

Easy handling and planning:

• Small number of different parts is used;

• Integrated traveling units allow the formwork to be closed and opened (retracted) up to 75 cm quickly with no need for a crane;

Simple inclination adjustment;

• The formwork can be plumbed and aligned very quickly and accurately in all directions, with a simple adjustment mechanism;

• Any requirements for architectural concrete wall design can be met.

Safe use:

• Safe working conditions provided by fully railedin 2.40 m wide working platform;

• Formwork can be rolled back 0.75 m, leaving plenty of space for the forming and reinforcing operations.



Crane-climbing formwork system CCF - System overview

Climbing platform (A) - pre-assembled modular element, which is assembled from climbing brackets and decking. Working width of the platform (distance between wall and handrails) is 2.4 m.

Climbing bracket CCF (B) - heart of the system, bears and transfers loads of fresh concrete and live load form working and pouring platforms on the anchoring points and structure.

Traveling gear CCF (C) - using traveling gear an entire formwork panel can be easily moved forward/ backward (retracted) for easier formwork striking.

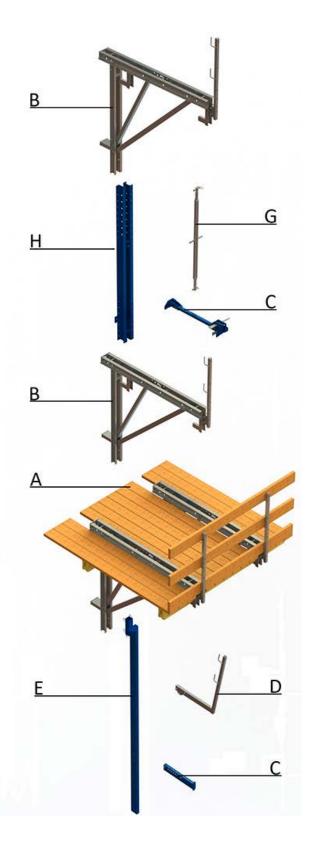
Vertical waling CCF (D) - all types of wall formwork (e.g. large-area, framed) can be fixed to the climbing platform and traveling gear via vertical waling. By using the vertical waling makes it possible to adjust, align, retract and reposition formwork system as one unit.

Spindle strut CCF (E) - used for formwork alignment and/or adjusting of front or rear inclinations.

Suspension profile CCF (F) - fixed to the climbing bracket and used for transferring the load of suspension platform on to the climbing bracket.

Screw-on access bracket (G) - used for creating a pouring platform, when it is fixed to the vertical waling (H). Used as a suspension platform when it is fixed to the suspension profile (E).

Distance profile CCF (H) - used as support for suspended platform.



Crane-climbing formwork CCF

Item	[kg]	Article nº	ltem	[kg]	Article nº
Climbing bracket CCF	188,86	75100200	Screw-on access bracket	17,32	75 116 100
Vertical waling CCF 3. 4.	00m 79,23 50m 128,57	75 104 200 75 106 200	Swivel plate	4,10	75 118 100
			Waling-to-bracket holder	2,61	75 200 100
Plumbing strut CCF 3.00m 4.50m	00m 25,34 50m 49,98	75 108 100 75 110 100	Framed tube 48 mm 1.00m 1.50m 2.00m 2.50m 3.00m	4,60 6,91 9,21 11,51 13,81	94 100 200 94 150 200 94 200 200 94 250 200 94 300 200
			Swivel coupler 48x48mm	1,22	95 106 100
Travelling gear CCF	47,28	75 102 100	ĻD		
the second se			Screw-on coupler 48 mm 30 70 100	1,21 1,26 1,33	95 100 100 95 102 100 95 104 100
Distance profile CCF	7,99	75 114 000	Wind bracing 7.00m	17,47	73 114 100
Suspension profile CCF	43,21	75 112 000	Positioning disk M30	0,32	95 500 100

Crane-climbing formwork CCF

ltem		[kg]	Article nº	ltem	
Cone bolt M30x70		0,95	95 502 100		
B					
Universal climbing cone		1 41	95 504 100		
		1,41	95 504 100		
B					
Stop anchor 15.0	mm 0.16m	0,43	99 200 100		
Contraction of the Contraction					
- a					
Sealing sleeve	15	0,008	99 104 400		
~					

Climbing working platform CWP

Crane-jumped formwork system based on folding protection platforms

CWP system is a reliable combination of Variant's folding working platforms and framed or timer-beam formwork systems for use as a crane-jumped formwork on sites where the formwork has to be repositioned upwards in several casting sections, and there is no need for retractable formwork. CWP can also be used as a roof and edge protection system.

Load-bearing capacity:

- Loads on the suspension point: Horizontal load -36 kN, Vertical load - 26 kN;
 Live load per unit area 150 kg/m² on folding and
- Live load per unit area 150 kg/m² on folding and working platforms;
- Formwork height of up to 3.75 m.

Cost-effective:

- Less crane-time is needed, as the folding platform and formwork are moved up in one single lift;
- Wide choice of formwork, as the platform can be combined with either framed or timber-beam formwork.

Easy handling and planning:

- Small number of different parts is used;
- Time and cost-effective owing to use of preassembled elements;
- The formwork can be plumbed and aligned very quickly and accurately in all directions, with a simple adjustment mechanism.

Safe use:

- Safe working conditions provided by fully railedin 1.80 m wide working platform;
- Dependable suspension points, with certified suspension cone and lift-out guard for the brackets.



Climbing working platform CWP - System overview

Folding platform CWP (A) - Pre-assembled modular element, with nominal length 3.00 or 4.50 m, which is assembled from folding brackets, railings and decking.

Distance between brackets is fixed 1.50 m.

Folding bracket CWP (B) - reliable folding brackets, which bear and transfer loads of fresh concrete and live load form working and pouring platforms on the anchoring points and structure.

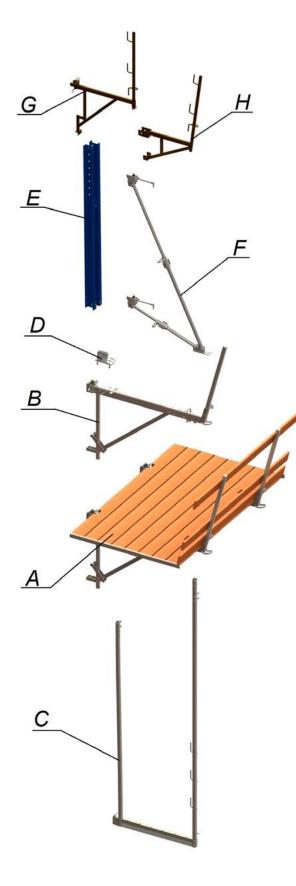
Suspended platform CWP (C) - additional working platform, which is fixed under the folding platform and used for finishing work and to provide good access to the anchoring system after the system have been lifted by crane.

Connection shoe CWP (D) - used for connecting the folding bracket to the vertical wailing, allows the entire climbing unit to be lifted and repositioned in one piece, together with the formwork.

Vertical waling CWP (E) - used for holding the timber-beam or framed formwork. The length of this waling will depend on the height of the formwork elements or panels.

Supporting strut 340 (F) - used for aligning of the formwork elements or panels.

Wall bracket H20 (G) or Wall bracket Varimax (H) is used for assembling pouring platforms. Choose the relevant type of brackets, depending on the formwork system being used (timber-beam or framed).



Climbing working platform CWP

ltem	[kg]	Article nº	ltem		[kg]	Article nº
Folding bracket CWP	65,40	73 100 200	Supporting strut 340		37,38	11 928 100
Suspended platform CWP 3.30m 4.30m	55,40 69,47	73 102 000 73 104 000	Star screw CWP		0,68	73 200 100
			Guide rail clamp		12,40	52 400 100
Connection shoe CWP	6,58	73 106 100	Con Con			
Waling 12 3.00m 3.50m 4.00m	63,53 75,33 85,47	21 300 000 21 350 000 21 400 000	Wind bracing	7.00m	17,47	73 114 100
Adjusting spindle	6,62	32 102 100	Framed tube 48 mm	1.00m 1.50m 2.00m 2.50m 3.00m	4,60 6,91 9,21 11,51 13,81	94 100 200 94 150 200 94 200 200 94 250 200 94 300 200
Wailing-to bracket holder	2,61	75 200 100	Swivel coupler 48	8x48mm	1,22	95 106 100
Connecting pin	0,39	23 400 100	Screw-on coupler 48 mm	30mm 70mm 100mm	1,21 1,26 1,33	95 100 100 95 102 100 95 104 100
Spring cotter	0,05	23 402 100				

Climbing working platform CWP

ltem		[kg]	Article nº	ltem	Item [kg]
Fixing plate	15	0,18	95 400 100		
	.5	0,10			
Canrilever positioning cone	15	0,53	95 402 100		
e (e)					
Suspension cone	15	0,95	95 404 100		
6					
Stop anchor	15.0mm 0.16m	0,43	99 200 100		
Contraction of					
Sealing sleeve	15	0,008	99 104 400		



VARIANT

SPECIAL Formwork

Configurable tunnel system UNIFORM

Fast project completion with less manpower

Configurable tunnel formwork is a system which allows simultaneous casting of walls and slab in one pouring cycle. Half tunnels can be stripped and moved out to the next phase/level the next day after the pouring. Having faster workflow and being easier to operate with, compared to conventional systems, use of the system can save up to 50% of formwork budget. The system enables you to have smooth concrete surface, dimensional accuracy and eliminates finishing works like plastering. Moreover the system creates good load-bearing concrete structure, which can be applicable for projects in seismic areas.

Load-bearing capacity:

• High load-bearing capacity.

Cost-effective:

Rapid pace of work and cutting of re-assembly cost due to the repositioning of complete units;
High quality of concrete surface minimizes finishing work;

• High number of use cycles (up to 500) means lower follow-up expenses.

Easy handling and planning:

- Small number of different parts is used;
- Time and cost-effective owing to use of preassembled half tunnels;
- The formwork can be plumbed and aligned very quickly and accurately in all directions.

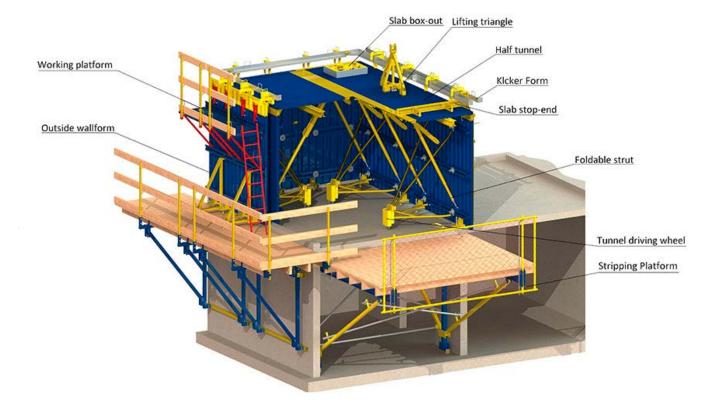
Safe use:

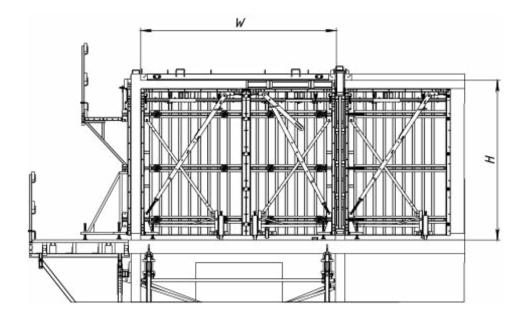
• Safe working conditions provided by systems safe equipment.





Configurable tunnel formwork UNIFORM





Standard span width W, mm
2100
2400
2700
3000
3300
3600
3900
4200
4500
4800
5100
Standard floor height
11
H, mm
н, mm 2750
-
2750 2800 2850
2750 2800 2850 2900
2750 2800 2850 2900 2950
2750 2800 2850 2900 2950 3000
2750 2800 2850 2900 2950

Configurable tunnel formwork UNIFORM - repositioning

Vertical repositioning:

Assembly hook - using for assembly at the beginning only.



Lifting Triangle - using for lifting and carrying operations of the configurable tunnel formwork.



Horizontal repositioning:

Uniform has integrated wheels for shifting halftunnel blocks, when assembling, dismantling, repositioning.

• Tunnel driving wheel Uniform:



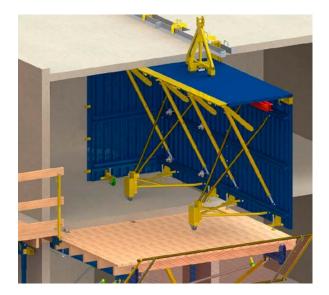
• Back panel jack and wheel Uniform:

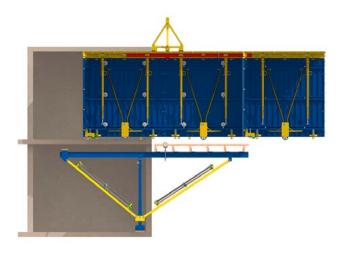


Roller

Half-tunnels can be easily moved and stripped on platforms by the help of rollers which are used instead of wheels. It is placed under vertical panel of half-tunnels above the slab and help to reduce vertical forces when stripping.









		[kg]	Article nº	ltem		[kg]	Article nº
Vertical panel Uniform	1250x2500 2500x2500 1250x2700 2500x2700	266,28 520,59 280,88 549,57	81 100 000 81 102 000 81 200 000 81 202 000	Vertical adapter internal Uniform	130x1250 150x1250 170x1250 180x1250 200x1250 200x1250 250x1250 350x1250 130x2500 150x2500 180x2500	16,17 17,14 19,85 20,29 20,79 21,27 22,27 23,76 28,73 31,08 33,03 36,90 37,91	83 104 000 83 106 000 83 110 000 83 112 000 83 114 000 83 116 000 83 118 000 83 120 000 83 124 000 83 130 000 83 132 000 83 136 000 83 138 000
Deck panel Uniform	(850+63)x1250 (1150+63)x1250 (1450+63)x1250 (1750+63)x1250 (1950+63)x1250	79,23 100,46 121,73 142,92 178,40	81 300 000 81 302 000 81 304 000 81 306 000 81 308 000		190x2500 200x2500 220x2500 250x2500 350x2500	38,85 40,43 42,38 45,33 55,14	83 140 000 83 142 000 83 144 000 83 146 000 83 150 000
	(1350+63)x1250 (2350+63)x2500 (150+63)x2500 (1450+63)x2500 (1750+63)x2500 (2050+63)x2500 (2350+63)x2500	206,69 151,75 193,66 235,46 277,32 341,85 406,59	81 310 000 81 400 000 81 402 000 81 402 000 81 404 000 81 406 000 81 408 000 81 410 000	Deck panel adapter Uniform	149x1250 199x1250 249x1250 299x1250 349x1250 149x2500 199x2500 249x2500 299x2500 349x2500	23,15 26,37 30,20 32,70 35,20 45,52 50,88 57,24 61,64 66,03	83 300 000 83 302 000 83 304 000 83 306 000 83 308 000 83 310 000 83 312 000 83 314 000 83 316 000 83 318 000
Back panel left Uniform	$\begin{array}{c} (1049+2500) \ \mbox{ L93} \\ (1049+2700) \ \ \mbox{ L93} \\ (1349+2500) \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ $	214,12 226,71 278,31 294,53 341,39 361,25 391,01 413,47 457,20 483,29 519,81 549,54	81 500 000 81 502 000 81 504 000 81 506 000 81 508 000 81 510 000 81 512 000 81 514 000 81 516 000 81 518 000 81 520 000 81 522 000	Grip Uniform		9,63	88 340 000
Back panel right Uniform	(1049+2500)R93 (1049+2700)R93 (1349+2500)R93 (1349+2700)R93 (1649+2500)R93 (1949+2700)R93 (1949+2500)R93 (1949+2500)R93 (2249+2700)R93 (2249+2700)R93 (2349+2700)R93	214,12 226,71 278,31 294,53 341,39 361,91 391,01 413,47 457,20 483,29 519,81 549,54	81 600 000 81 602 000 81 604 000 81 606 000 81 608 000 81 610 000 81 612 000 81 614 000 81 614 000 81 618 000 81 620 000 81 622 000	Diagonal Uniform Options available: xx xxx 000 - Powder coated xx xxx 100 - Galvanized	Code 2.9 Code 3.3 Code 3.7 Code 4.2 Code 4.7 Code 5.3 Code 5.5	11,50 13,10 14,72 16,74 18,75 21,18 21,98	88 342 000 88 346 000 88 350 000 88 354 000 88 358 000 88 362 000 88 364 000
Vertical adapter external Uniform	323x1250 363x1250 443x1250 483x1250 533x1250 323x2500 363x2500 443x2500 483x2500 533x2500	33,47 36,31 41,99 44,82 48,38 63,88 69,48 80,65 86,24 93,23	83 200 000 83 204 000 83 208 000 83 212 000 83 214 000 83 216 000 83 220 000 83 224 000 83 228 000 83 230 000				

		[kg]	Article n°	ltem		[kg]	Article n
ack panel adapter left	(1049+183) AL93	20,91	83 400 000		(1949+413) AR93	63,95	83 702 00
niform	(1049+213) AL93	23,62	83 404 000		(2249+183) AR93	43,05	83 704 00
linoim	(1049+233) AL93	25,00	83 408 000		(2249+213) AR93	48,95	83 708 00
CONT OF	(1049+253) AL93	26,36	83 412 000		(2249+233) AR93	51,56	83 712 00
CONTRACTOR OF	(1049+283) AL93	28,40	83 416 000		(2249+253) AR93	54,17	83 716 00
Sound States	(1049+343) AL93	32,50	83 420 000		(2249+283) AR93	58,08	83 720 00
The second second	(1049+413) AL93	37,26	83 424 000		(2249+343) AR93	65,91	83 724 00
Jan Janatan Barran	(1349+183) AL93	26,63	83 426 000		(2249+413) AR93	75,05	83 728 00
Andrew Frankraut	(1349+213) AL93	30,39	83 430 000		(2549+183) AR93	48,39	83 730 00
	(1349+233) AL93	32,02	83 434 000		(2549+213) AR93	54,75 57,81	83 734 00 83 738 00
	(1349+253) AL93	33,64	83 438 000		(2549+233) AR93 (2549+253) AR93	60,79	83 742 00
	(1349+283) AL93 (1349+343) AL93	36,08 40,95	83 442 000 83 446 000		(2549+283) AR93	65,24	83 746 00
	(1349+343) AL93 (1349+413) AL93	40,95 46,64	83 450 000		(2549+343) AR93	74,16	83 750 0
	(1649+183) AL93	31,97	83 452 000		(2549+413) AR93	84,58	83 754 0
	(1649+213) AL93	36,29	83 456 000		(251) 1 115/ 1105	01,50	0575100
	(1649+233) AL93	38,27	83 460 000				
	(1649+253) AL93	40,26	83 464 000	W. II. (2022 470	50.07	
	(1649+283) AL93	43,23	83 468 000	Wall stop-end Uniform	2823x178	59,87	85 100 00
	(1649+343) AL93	49,20	83 472 000		2823x198	62,41	85 102 0
	(1649+413) AL93	56,17	83 476 000		2843x178	60,10	85 108 0
	(1949+183) AL93	36,78	83 478 000		2843x198	62,64	85 110 0
	(1949+213) AL93	41,48	83 482 000	a la	2933x178	61,13	85 112 0
	(1949+233) AL93	43,73	83 486 000		2933x198 3033x178	63,73 62,27	85 114 0 85 116 0
	(1949+253) AL93	45,97	83 490 000	an an	3033x198	64,91	85 118 0
	(1949+283) AL93	49,33	83 494 000		20227120	04,91	00 110 0
	(1949+343) AL93	56,08	83 498 000	a. B			
	(1949+413) AL93	63,95	83 502 000				
	(2249+183) AL93	43,05	83 504 000	0			
	(2249+213) AL93	48,95	83 508 000				
	(2249+233) AL93	51,56	83 512 000				
	(2249+253) AL93	54,17	83 516 000				
	(2249+283) AL93	58,08	83 520 000	Clab store and Uniform	(1015 02) 150	40.70	
	(2249+343) AL93	65,91	83 524 000	Slab stop-end Uniform	(1045+93)x150	18,73	85 200 0
	(2249+413) AL93	75,05	83 528 000		(1045+93)x180	20,42	85 204 0
	(2549+183) AL93	48,39	83 530 000	A.	(1045+93)x220	22,68	85 208 0
	(2549+213) AL93	54,84	83 534 000		(1045+93)x280	26,06	85 212 0
	(2549+233) AL93	57,81	83 538 000		(1345+93)x150	21,92	85 214 0
	(2549+253) AL93 (2549+283) AL93	60,79 65,24	83 542 000 83 546 000		(1345+93)x180 (1345+93)x220	23,85 26,40	85 218 0 85 222 0
	(2549+343) AL93	74,16	83 550 000		(1345+93)x220 (1345+93)x280	30,22	85 226 0
	(2549+363) AL93	84,58	83 554 000		(1645+93)x150	25,13	85 228 0
	(23 17 1 303) AL73	0,70	000-000		(1645+93)x180	27,26	85 232 0
					(1645+93)x220	30,11	85 236 0
ack panel adapter right	(1049+183) AR93	20,91	83 600 000		(1645+93)x280	34,38	85 240 0
niform	(1049+213) AR93	23,62	83 604 000		(1945+93)x150	31,55	85 242 0
	(1049+233) AR93	25,00	83 608 000		(1945+93)x180	34,23	85 246 0
A a	(1049+253) AR93	26,36	83 612 000		(1945+93)x220	37,79	85 250 0
And the second s	(1049+283) AR93	28,40	83 616 000		(1945+93)x280	43,14	85 254 0
ALLER AND ALLER ALLER	(1049+343) AR93	32,50	83 620 000		(2245+93)x150	34,76	85 256 0
and the second second	(1049+413) AR93 (1349+183) AR93	37,26	83 624 000 83 626 000		(2245+93)x180	37,64	85 260 0
No How How Hower	(1349+213) AR93	26,63 30,39	83 630 000		(2245+93)x220	41,51	85 264 0
	(1349+233) AR93	32,02	83 634 000		(2245+93)x280 (2545+93)x150	47,31	85 268 0
	(1349+253) AR93	32,02 33,64	83 638 000			37,94	85 270 0
	(1349+233) AR93 (1349+283) AR93	36,04 36,08	83 642 000		(2545+93)x180 (2545+93)x220	41,07 45,22	85 274 0 85 278 0
	(1349+343) AR93	40,95	83 646 000		(2545+93)x220 (2545+93)x280	43,22 51,47	85 282 0
	(1349+413) AR93	46,64	83 650 000		\2J7J773/A200	51,+7	05 202 0
	(1649+183) AR93	31,97	83 652 000				
	(1649+213) AR93	36,29	83 656 000	Kicker form inner L12	1498	24,24	87 100 1
	(1649+233) AR93	38,27	83 660 000		1798	28,86	87 102 1
	(1649+253) AR93	40,26	83 664 000	Uniform	2098	33,48	87 104 1
	(1649+283) AR93	43,23	83 668 000		2398	38,10	87 106 1
	(1649+343) AR93	49,20	83 672 000		2698	42,72	87 108 1
	(1649+413) AR93	56,17	83 676 000		2998	47,34	87 110 1
	(1949+183) AR93	36,78	83 678 000		3298	51,96	87 112 1
	(1949+213) AR93	41,48	83 682 000		3598	56,58	87 114 1
	(1949+233) AR93	43,73	83 686 000	1	3898	61,20	87 116 1
	(1949+253) AR93	45,97	83 690 000		4198	65,82	87 118 1
	(1949+283) AR93	49,33	83 694 000		4498	70,44	87 120 1
	(1949+343) AR93	56,08	83 698 000				

		[kg]	Article nº	ltem		[kg]	Article nº
Kicker form straight L12 Uniform	625 1200 1250 2400 2500 3750 4500 5000	13,00 21,89 22,67 40,46 42,01 61,35 77,60 80,68	87 122 100 87 124 100 87 126 100 87 128 100 87 130 100 87 132 100 87 134 100 87 136 100	Wheel connector Uniform	850-1150 1450-1750 2050-2650	19,48 23,72 26,10	87 168 000 87 170 000 87 172 000
Kicker form corner L12 Uniform	(2593x299) L (2593x299) R	45,99 45,99	87 138 100 87 140 100	xx xxx 100 - Galvanized	1000 2000 3000 4000 5000	22,50 40,93 59,36 78,73 97,05	87 174 000 87 176 000 87 178 000 87 180 000 87 182 000
Door boxout Uniform	1600x2013x178 1600x2013x198	135,63 143,34	87 154 000 87 156 000	Options available: xx xxx 000 - Powder coated xx xxx 100 - Galvanized xx xxx 200 - Hot dip galvanized			
				Upper panel support Uniform	377 387 397 407 417 437 487 537 567	2,79 2,86 2,92 2,98 3,05 3,16 3,48 3,78 3,97	87 184 000 87 186 000 87 188 000 87 190 000 87 192 000 87 194 000 87 196 000 87 198 000 87 200 000
Window boxout Uniform	1600x1420x148	97,82	87 158 000	xx xxx 100 - Galvanized xx xxx 200 - Hot dip galvanized	587 637	4,08 4,40	87 202 000 87 204 000
				Lifting triangle		70,56	87 206 000
Slab boxout Uniform	600x800x148 800x800x148	42,12 46,58	87 160 000 87 162 000	Ţ			
				Assembly hook		11,89	87 208 000
Foldable strut Uniform Options available: xx xxx 000 - Powder coated xx xxx 100 - Galvanized	2500 2700	36,97 38,06	87 164 000 87 166 000				

		[kg]	Article nº	ltem	[kg]	Article nº
sided 112 Uniform	::148 v:150 ::158 v:150 ::178 v:150	3,76 3,90 4,19	87 210 000 87 212 000 87 214 000	Vertical panel jack Uniform	8,26	87 330 000
	:198 v:150 :248 v:150 :298 v:150 :148 v:180	4,48 5,21 5,94 4,00	87 216 000 87 218 000 87 220 000 87 222 000			
. Y	:158 v:180 :178 v:180 :198 v:180 :248 v:180 :298 v:180	4,15 4,44 4,74 5,46 6,18	87 224 000 87 226 000 87 228 000 87 230 000 87 232 000	Options available: xx xxx 000 - Powder coated xx xxx 100 - Galvanized		
	:148 v:220 :158 v:220 :178 v:220 :178 v:220 :198 v:220 :248 v:220	4,34 4,48 4,78 5,06	87 246 000 87 248 000 87 250 000 87 252 000 87 252 000 87 254 000	Tunnel driving wheel Uniform	23,17	87 332 000
v	:248 v:220 :298 v:220 :148 v:150	5,80 6,52 5,10	87 256 000 87 256 000 87 258 000			
sided L12 Uniform	:158 v:150 :178 v:150 :198 v:150 :248 v:150 :298 v:150	5,25 5,54 5,83 6,56	87 260 000 87 262 000 87 264 000 87 266 000 87 268 000	Options available: xx xxx 000 - Powder coated xx xxx 100 - Galvanized		
	:148 v:180 :158 v:180 :178 v:180 :178 v:180 :198 v:180	7,29 5,60 5,74 6,04 6,33	87 270 000 87 272 000 87 274 000 87 276 000	Back panel jack and wheel Uniform		
v N	:248 v:180 :298 v:180 v:148 v:220 v:158 v:220 v:178 v:220	7,06 7,79 6,27 6,42 6,70	87 278 000 87 280 000 87 294 000 87 296 000 87 298 000			
	r:198 v:220 r:248 v:220 r:298 v:220	6,99 7,73 8,45	87 300 000 87 302 000 87 304 000	Options available: xx xxx 000 - Powder coated		
Kicker clamp single sided L12 Unife	orm 148 158 178 198 248	3,07 3,12 3,22 3,32 3,57	87 306 000 87 308 000 87 310 000 87 312 000 87 314 000	xx xxx 100 - Galvanized Roller Uniform 53-R	8,97	87 336 000
Options available: xx xxx 000 - Powder coated xx xxx 100 - Galvanized	298	3,83	87 316 000	73-R	10,62	87 338 000
Kicker clamp double sided L12 Unit	158	2,79 2,85	87 318 000 87 320 000	Options available: xx xxx 000 - Powder coated xx xxx 100 - Galvanized		
	178 198 248 298	2,94 3,05 3,30 3,55	87 322 000 87 324 000 87 326 000 87 328 000	Driver lever bolt Uniform 100 150 200 250	0,32 0,42 0,53 0,63	87 340 100 87 342 100 87 344 100 87 346 100
Options available: xx xxx 000 - Powder coated xx xxx 100 - Galvanized				300 350 Hinge bolt Uniform s30	0,74 0,84 0,14	87 348 100 87 350 100 87 352 100
Concrete stopper L12 Uniform	148 158 178 198 248	2,03 2,11 2,29 2,47 2,92	87 142 100 87 144 100 87 146 100 87 148 100 87 150 100			
	298	3,36	87 152 100			

	[kg]	Article n°	ltem	[kg]	Article nº
Tie rod d20AC 700 800 900	1,93 2,21 2,48	87 354 100 87 356 100 87 358 100	Panel clamp Uniform	0,78	87 392 000
Superplate SG20	1,60	87 360 100	Connector Uniform 51-G 90-G Options available:	1,47 3,80	87 394 100 87 396 100
Cotter US 45x60	0,29	87 362 100	xx xxx 000 - Powder coated xx xxx 100 - Galvanized External panel support Uniform	28,50	87 398 000
Dilatation tie cone d25TC 148 178 218 248 298 348 Options available: xx xxx 000 - Powder coated xx xxx 100 - Galvanized	1,71 1,97 2,56 3,13 3,98 4,46	87 364 100 87 366 100 87 370 100 87 372 100 87 374 100 87 376 100	Options available: xx xxx 000 - Powder coated xx xxx 100 - Galvanized		
Spacer Uniform 85-115 (2500) 145-175 (2500) 205-235 (2500) 205-235 (2500) 85-115 (2700) 35-115 (2700) 145-175 (2700) 205-235 (2700) 205-235 (2700) Options available: xx xxx 000 - Powder coated xx xxx 100 - Galvanized xx xxx 200 - Hot dip galvanized	7,93 9,03 9,78 8,66 9,66 10,36	87 378 000 87 380 000 87 382 000 87 384 000 87 386 000 87 388 000	Ladder Uniform	16,26	87 400 000
Lifting beam clamp Uniform Options available: xx xxx 000 - Powder coated xx xxx 100 - Galvanized xx xxx 200 - Hot dip galvanized	4,36	87 390 000	xx xxx 100 - Galvanized Perforated deck Uniform 1250 2500 Defines available: xx xxx 000 - Powder coated xx xxx 100 - Galvanized xx xxx 200 - Hot dip galvanized	20,63 41,27	87 402 000 87 404 000

	[kg]	Article nº	ltem	[kg]	Article n°
Platform support Uniform	6,21	87 406 000	Spacer Uniform 1500 2000 2500 Options available: xx xxx 000 - Powder coated xx xxx 100 - Galvanized	14,02 18,23 22,44	88 110 000 88 112 000 88 114 000
Platform bracket Uniform Options available: xx xxx 000 - Powder coated xx xxx 100 - Galvanized xx xxx 200 - Hot dip galvanized	0,91	87 408 000	Shoe Uniform Figure 2 Diftions available: xx xxx 000 - Powder coated xx xxx 100 - Galvanized	11,14	88 116 000
Guardrail post	6,31	87 410 000	Guardrail post holder Uniform www.action.com Options available: xx xxx 000 - Powder coated xx xxx 100 - Galvanized	3,53	88 118 000
xx xxx 000 - Powder coated xx xxx 100 - Galvanized Cantilever Uniform	77,89	88 100 000	Cantilever Uniform 6FP 7FP 8FP	239,97 261,31 322,15	88 260 000 88 270 000 88 280 000
Spacer Uniform 1500 2000 2500	22,51 28,72 34,92	88 102 000 88 104 000 88 106 000	Brace Uniform Code 1.8 Code 2.4 Code 3.0 Code 3.0 Code 3.6 Code 4.2 Code 4.5 Options available: xx xxx 000 - Powder coated xx xxx 100 - Galvanized	10,54 12,96 15,38 17,80 20,22 21,43	88 300 000 88 304 000 88 308 000 88 312 000 88 316 000 88 318 000
Options available: xx xxx 000 - Powder coated xx xxx 100 - Galvanized Extension Uniform Options available: xx xxx 000 - Powder coated	19,65	88 108 000	Guardrail L=2.2m L=2.8m L=3.4m L=4.0m L=4.0m L=4.0m L=4.9m Options available: xx xxx 000 - Powder coated xx xxx 100 - Galvanized	55,99 60,95 65,93 70,90 82,82 85,31	88 320 000 88 324 000 88 328 000 88 332 000 88 336 000 88 338 000

VARIANT

We support you from start to finish

Custom made formwork

Custom made forms for structures of any shape or form

Steel forms which are produced at customer's request, mainly used for forming concrete elements with special or non-standard shapes, in projects where conventional systems are not applicable or difficult to use.

System adaptability:

Variant custom-made steel formwork especially suitable for forming:

- Bridge pylons;
- · Concrete elements with curved surfaces in several directions;
- Precast concrete elements as bridge girders, columns etc.

Variant custom made steel formwork reduces time for preparing and assembling of the forms at a construction site, provides exactly required geometrical shape of a structure formed and has high load-bearing capacity, comparing to site-made forms.

Load-bearing capacity:

• The system can be customized to withstand almost any load of fresh concrete.

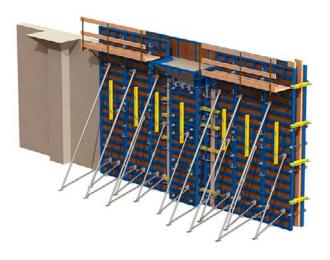








Custom made formwork













VARIANT

SAFETY SYSTEMS

Folding brackets CWP

Suspended scaffold platforms for safe and practical construction work

The system of working/protective platforms is based on Variant's folding brackets CWP. The system can be easily pre-assemble in ready to use platforms. With only one crane lift the whole platform can be installed/ shifted or reinstalled into a new working area. Owing to system versatility the folding brackets CWP can be used for all types of construction and safety tasks.

Depending on your construction needs you can use the folding brackets CWP as:

- working platforms;
- protective platforms;
- sloping-rooftop fall barriers;
- protective canopies.

Load-bearing capacity:

• High load-bearing capacity up to 600 kg/m², meaning that wall formwork up to 5.5 m can be placed on the platforms;

• Depending on class load, live loads on working and pouring platforms per unit area vary:

- Class 2 150 kg/m²;
- Class 3 200 kg/m²;
- Class 4 300 kg/m²;
- Class 5 450 kg/m²;
- Class 6 600 kg/m².

• Loads at the suspension point, using suspension cone as an anchoring system - Vertical load (V)=24 kN, Horizontal load (H)=14 kN.

Safe use:

• Safe working conditions provided by fully railed working platform;

• Dependable anchoring system of suspension cone.

Cost-effective:

• Reduced labour and crane times, due to preassembled units;

• Logical concept of the system makes planning and installation much easier;

• The system is ready for use straight away, after a very few quick and easy actions;

• Long service life, owing to its sturdy design and galvanized steel construction.





Folding bracket CWP- System overview



The suspension points are always spaced the same distance apparat 1.50 m and 0.75 m form the plat-form edge, which greatly facilitates planning and installation.

There are 2 possible lengths of pre-assembled platforms, as required by the situation: - 3.00 m (2 brackets)

- 4.50 m (3 brackets)

Pre-assemble platform of folding brackets CWP 3.00 m consists of following elements:

Folding bracket CWP (A) Planks, min. 20x5 cm (site-provided) (B) Guard-rail boards, min 15x3 cm (site-provided) (C) Framed tube 48 mm (D) Screw-on coupler 48 mm (E) Swivel coupler 48x48 mm (F)

Placement of the suspension points at a corner of a structure.

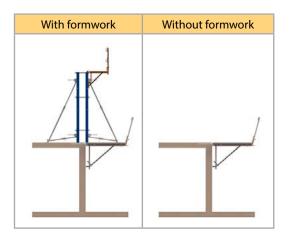


			1
-	1500 mm	, 1500 mm	725 mm

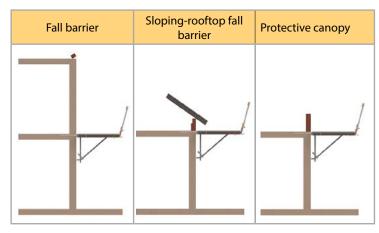


Folding bracket CWP- Areas of use

Working platform



Protection platform



Folding brackets CWP

ltem	[kg]	Article nº	ltem	[kg]	Article nº
Folding bracket CWP	65,40	73 100 200	200 Connecting pin D16/112		73 202 100
			Spring cotter for Connecting pin D16/112	0,05	73 204 100
Suspended platform 3.30m 4.30m	55,40 69,47	73 102 000 73 104 000	Connecting pin	0,39	23 400 100
			Spring cotter	0,05	23 402 100
Support girder CWP	30,00	73 110 100	Star screw CWP	0,68	73 200 100
			Guide rail clamp	12,40	52 400 100
Strut CWP	32,97	73 112 100	Wind bracing 7.00m	17,47	73 114 100
			Framed tube 48 mm 1.00m 1.50m 2.00m 2.50m 3.00m	4,60 6,91 9,21 11,51 13,81	94 100 200 94 150 200 94 200 200 94 250 200 94 300 200
Bearing profile CWP	5,04	73 108 100	Swivel coupler 48x48mm	1,22	95 106 100
Waling 12 2.75m 3.50m	58,20 75,33	21 275 000 21 350 000			

Folding brackets CWP

ltem		[kg]	Article nº	ltem
Screw-on coupler 48 mm	30 70 100	1,21 1,26 1,33	95 100 100 95 102 100 95 104 100	
Fixing plate	15	0,18	95 400 100	
Cantilever positioning cone	15	0,53	95 402 100	
Suspension cone	15	0,95	95 404 100	
Stop anchor	15.0mm 0.16m	0,43	99 200 100	
Sealing sleeve	15	0,008	99 104 400	

Shaft platform

Crane-jumped platform for shaft concreting

The Variant's crane-climbing platform, combined with Variant wall formwork system is an efficient and safe way of shaft wall concreting. With use of stripping corners, the wall formwork can be easily closed and opened, simply by turning a spindle. The whole set of wall formwork, shaft platform and additional suspended platform can be repositioned by one crane lifting. The main part of shaft platform is a telescopic shaft beam. The item which bears the loads of formwork and working platforms, allowing an easy adaptation to any dimension of shaft structure. Moreover the telescopic shaft beam has a gravity head. Installed inside precast hole the head allows the platform to be shifted by crane only in one direction, upwards. The system serves as a support for wall formwork and as a safe area for maintenance of wall formwork.

Load-bearing capacity:

- Max. support load of the telescopic beam 20 kN;
- Live load on a shaft platform 2 kN/m^{2.}

System adaptability:

- · Excellent adaptability to any shaft dimension;
- Swift and precise formwork adjustment in all directions.

Cost-effective:

- Reduced labor and crane times;
- Fast and simple way of system pre-assembly and installation;

• The entire unit can be repositioned safely and quickly in one piece.

Easy handling and planning:

• Small number of different parts is used;

• Any requirements for architectural concrete wall design can be met.

Safe use:

• Safe working conditions provided by gravity head of the telescopic beams.



Shaft platform - System overview

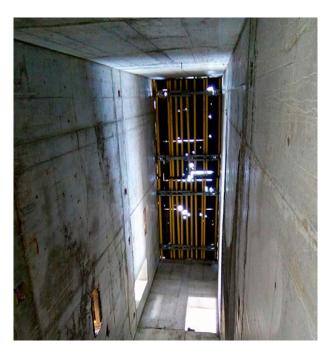


The system serves as:

• support for wall formwork;

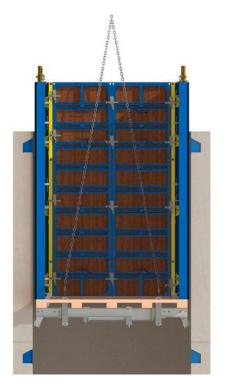
• safe platform for maintenance of the wall formwork.





Shaft platform - System repositioning

Owing to heads, integrated in to the telescopic shaft beams, the whole set of the shaft system can be lifted upward to the next pouring area. Only one crane lift is required for the whole system to be relocated. Once the gravitation heads reaches a new precast hole, it goes inside it and since that moment a reliable support is provided. The whole system is ready for a new concreting cycle.



Shaft platform

ltem	[kg]	Article nº	ltem		[kg]	Article nº
Telescopic shaft beam 1.45-1.65r 1.65-2.00r 2.00-2.70r 2.70-3.80r 3.80-5.90r	72,05 108,89 153,59	71 100 200 71 102 200 71 104 200 71 106 200 71 108 200	Beam screw	60 110	0,07 0,09	23 302 100 23 304 100
Gravity shaft beam head	19,62	71 200 200				
Anchored shaft beam head	18,25	71 202 200				
Hanging shaft beam head	30,92	71 204 200				
Box for latch	2,70	71 300 000				
Shaft beam suspension 4.04.5	22,15	71 400 200				
Waling 12 1.00r 1.25r 1.50r 2.00r 2.25r 2.50r 2.75r 3.00r	26,25 31,82 37,07	21 100 000 21 125 000 21 150 000 21 175 000 21 200 000 21 225 000 21 250 000 21 275 000 21 300 000				



Guardrails

Effective protection against fall hazard on any construction site

Guide rail clamp

Owing to convenient and reliable clamp system the guide rail clamp can be easily fixed to any horizontal structure on site such as edge of a slab, wooden girders, formwork H20 beams etc. in order to provide construction personnel with fall protection in accordance with safety norms and rules. When the crew is properly protected, they work safely, which also means more rapidly and thus more efficiently – for your success.

System adaptability:

• Excellent adaptability to any application owing to the clamp system.

Cost-effective:

- Minimizes time for installation, dismantling and removing to the next area;
- High number of use cycles means lower follow-up expenses;
- Galvanized or powered-coated, for long service life.

Easy handling and planning:

- · Convenient and easy to mount owing to fixing method;
- Only one tool is required, a hammer.

Safe use:

• Uninterrupted or powder-coated any construction phase.

Handrail post

Owing to reliable bolt system the handrail post can be easily fixed to H20 beamin order to provide construction personnel with fall protection in accordance with safety norms and rules. When the crew is properly protected, they work safely, which also means more rapidly and thus more efficiently – for your success.

System adaptability:

• Very versatile edge protection. Used with Varitable edge tables, bridge edge beam formwork, etc.

Cost-effective:

- Once installed, moving and dismantling together with formwork as one assembled gang-form;
- High number of use cycles means lower follow-up expenses;
- Galvanized or powder-coated, for long service life.

Easy handling and planning:

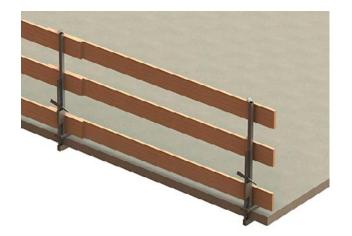
- · Convenient and easy to mount owing to fixing method;
- Only one tool is required, a ratchet wrench.

Safe use:

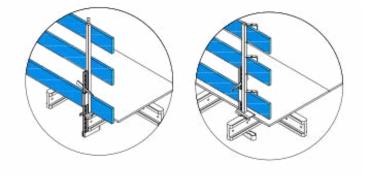
Uninterrupted safety during any construction phase.







The guide rail clamp can be fixed on any finished concrete slabs to provide construction personnel with protection against fall hazard.



The guide rail clamp can be fixed anywhere on the timber formwork beam. H20 beam is to be secured against overturning!





Stair tower TT40

Access system which can help attain any height quickly and safely

Stair tower TT40 by Variant is a modular stair tower system based on Variant's scaffolding system TopTower40. The stair tower system has been designed for fast and safe access to a working area at a height. Owing to its simple assembly procedure the system is convenient and easy to erect, minimal labor is required. Optimized speed of access to a working area at a height makes use of labor-hours more efficient. Moreover the safety aspect of the system helps to prevent accidents at your construction site. Intermediate exits permit safe access on any level. The Stair tower gets the most use out of your equipment: both stair towers and load-bearing towers can be assembled using the same system.

Load-bearing capacity:

- Maximum stair tower height 100 m;
- Live load 150 kg/m².

Cost-effective:

- Labor-hours are used more efficiently due to quick access of labor at a height;
- Easy and fast assembly, only a hammer is required as an assembly tool;
- All parts of the stair tower are galvanized (HDG), for long service life;
- High number of use means lower follow-up expenses.

Easy handling and planning:

- Small number of different parts is used;
- Can be lifted by crane as a complete tower or as a preassemble units;
- Time and cost-effective owing to use of preassembled elements;
- Can be used in space-tight areas, system dimensions 1.5x2.5 m.

Safe use:

- Safe working conditions provided by fully railed stair tower;
- Dependable stability of the stair tower.



Stair tower TT40 - System overview



(A) Scaffold frame TT40 1.2x1.5
(B) Lower support TT40
(C) Outer railing
(D) Inner railing
(E) Access railing TT40
(F) Landing railing
(G) Stair TT40
(H) Reinforcing adapter TT40

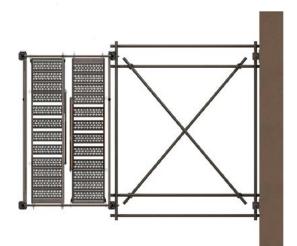
For reliable use and safe repositioning of assembled (preassembled) units by a crane, the stair tower TT40 has interconnection system. Consisting of insert TT40, which is installed between two frames and fixed by retainers TT40

Stair tower TT40 - Anchoring

Distance from structure up to 1.00 m



Distance from structure: 1.00 m up to max. 2.50 m



For Stair Tower up to 40 m anchoring distance:

- with/without netting every 5th frame;
- with tarpaulins every 4th frame.

For Stair Tower from 40 to 100 m anchoring distance:

- with/without netting every 4th frame;
- with tarpaulins every 3rd frame.

Stair tower TT40

Item		[kg]	Article nº	ltem		[kg]	Article nº
	4 20 4 50						
Scaffold frame TT40	1.20x1.50m	18,91	61 120 200	Reinforcing adapter TT40		13,84	64 410 200
Stairs TT40		40,52	64 400 200	Insert TT40		0,89	61 400 100
Outer railing TT40		14.07	(1102200	Retainer TT40		0,06	61 402 100
		14,97	64 402 200	Lower Support TT40		11,09	61 502 100
Inner railing TT40		6,63	64 404 200	Anti-dropout lock TT40		0,59	61 404 100
				Framed tube	1.00m 1.50m 2.00m 2.50m 3.00m	4,60 6,91 9,21 11,51 13,81	94 100 200 94 150 200 94 200 200 94 250 200 94 300 200
Access railing TT40		33,15	64 406 200	Swivel coupler	48x48mm	1,22	95 106 100
Landing railing TT40		12,20	64 408 200	Screw-on coupler 48 mm	30 70 100	1,21 1,26 1,33	95 100 100 95 102 100 95 104 100
				Anchoring shoe		5,03	61 800 100

Touching the clouds

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VARIANT REUSABLE PACKAGING

Packaging items

Reusable packaging and storing items for better logistic on site

Multi-use packing items such as containers, stacking pallets and skeleton transport boxes will help to keep your construction site, minimizing the time spent on finding needed formwork parts (small items and accessories) during the installation and improving logistic when shifting to another pouring zone is required. The stacking pallets simplify the storage and handling of slab props, folding tripods, formwork beams. The skeleton transport box is the tidy way of storing and handling lighter accessories (max. load 250 kg). For heavier accessories, there is plenty of space in packaging container (max. load 1000 kg).

Cost-effective:

- Fast loading and unloading of systems components, small items and accessories;
- All the equipment can be easily shifted by crane, minimal labor is required;
- Equipment can be stored efficiently even on sites with limited storage areas.

Folding wire mesh container

(based on Euro-pallet 1200 x 800 mm)



Dimensions 800×1200×h	Weight	Max. Ioad	Wire mesh
800 mm	29.6 kg	250 kg	50x50 mm
1000 mm	35.6 kg		
1200 mm	41.6 kg		

Transportation box



Dimensions 1200x800x800 mm	Weight	Max. load
	120 kg	1000 kg

Stacking pallet



Dimensions	Weight	Max. load	
1550x850x750 mm	41.5 kg	900 kg	
1700x950x1000 mm	50 kg		

Stacking pallet may be provided on quick-mount wheels with brakes.







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